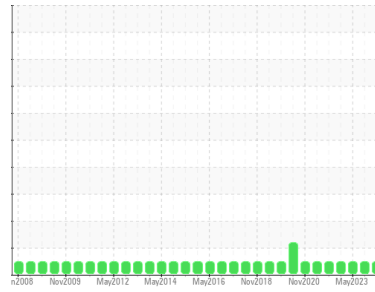




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

LFC-1030-CM-01-CM031 [1971565]

Machine Id

MC01MT04-1030 - DMC STIRRER DRIVE

Component

Gearbox

Fluid

LE 4220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0935405	WC0875141	WC0793909
Sample Date	Client Info		28 May 2024	09 Nov 2023	07 May 2023
Machine Age	days	Client Info	90	0	0
Oil Age	days	Client Info	90	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	5	4	1
Chromium	ppm	ASTM D5185m >15	<1	<1	<1
Nickel	ppm	ASTM D5185m >15	<1	0	<1
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	2	1	3
Lead	ppm	ASTM D5185m >100	<1	0	<1
Copper	ppm	ASTM D5185m >200	<1	<1	0
Tin	ppm	ASTM D5185m >25	<1	0	1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	32	35	41
Barium	ppm	ASTM D5185m	3	<1	1
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m	2	2	2
Calcium	ppm	ASTM D5185m	625	558	313
Phosphorus	ppm	ASTM D5185m	270	366	380
Zinc	ppm	ASTM D5185m	36	0	0
Sulfur	ppm	ASTM D5185m	12604	15636	17896

CONTAMINANTS

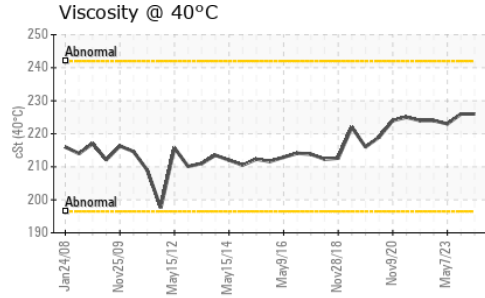
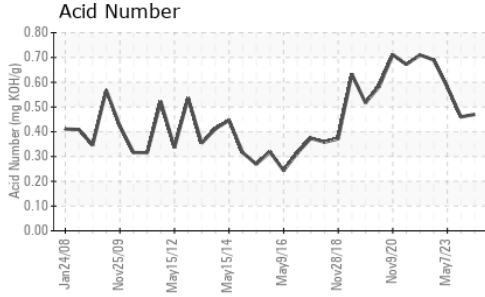
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	2	1	<1
Sodium	ppm	ASTM D5185m	6	4	2
Potassium	ppm	ASTM D5185m >20	4	2	4

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.47	0.46	0.58



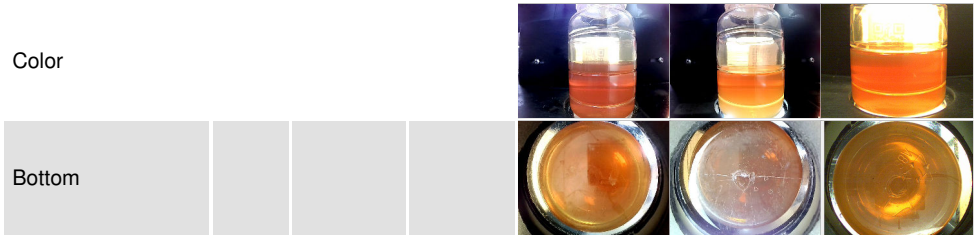
OIL ANALYSIS REPORT



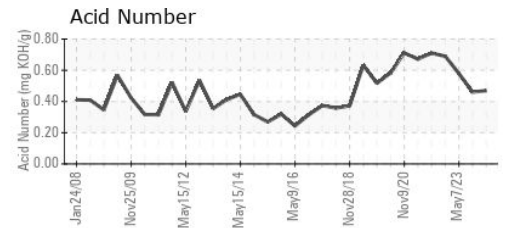
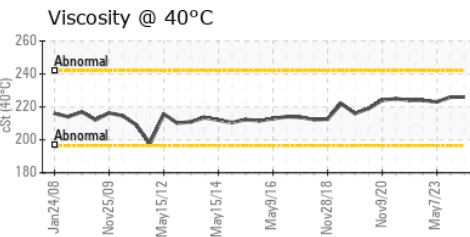
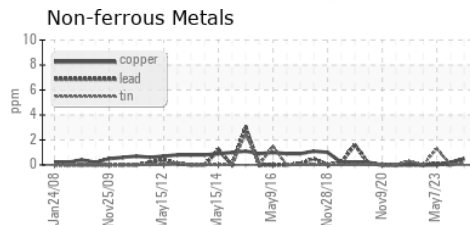
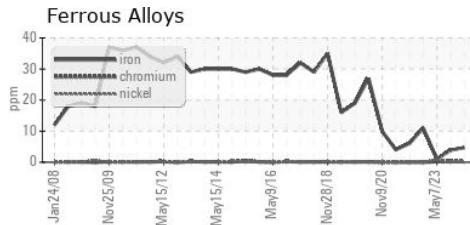
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	226	226	223

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0935405
Lab Number : 06196833
Unique Number : 11058956
Test Package : IND 2

Received : 31 May 2024
Tested : 03 Jun 2024
Diagnosed : 03 Jun 2024 - Wes Davis

LEPRINO FOODS - ALLENDALE
 4700 RICH STREET
 ALLENDALE, MI
 US 49401

Contact: BILL FERRIER
 BFERRIER@LEPRINOFOODS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)