

## **OIL ANALYSIS REPORT**



#### Machine Id **270** Component **Diesel Engine** Fluid **PRIMROSE 790 Syn-O-Gen 8 (--- GAL)**

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

Wear Metal levels are typical for a new component breaking in.

#### Contamination

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0925562		
Sample Date		Client Info		24 May 2024		
Machine Age	mls	Client Info		47516		
Oil Age	mls	Client Info		42296		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATION	٨	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>165	85		
Chromium	ppm	ASTM D5185m	>5	4		
Nickel	ppm	ASTM D5185m	>4	1		
Titanium	ppm	ASTM D5185m	>2	<1		
Silver	ppm	ASTM D5185m	>2	<1		
Aluminum	ppm	ASTM D5185m	>20	67		
Lead	ppm	ASTM D5185m	>150	4		
Copper	ppm	ASTM D5185m	>90	17		
Tin	ppm	ASTM D5185m	>5	4		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		40		
Barium	ppm	ASTM D5185m		4		
Molybdenum	ppm	ASTM D5185m		64		
Manganese	ppm	ASTM D5185m		5		
Magnesium	ppm	ASTM D5185m		458		
Calcium	ppm	ASTM D5185m		1696		
Phosphorus	ppm	ASTM D5185m		999		
Zinc	ppm	ASTM D5185m		1257		
Sulfur	ppm	ASTM D5185m		2904		
CONTAMINANTS		method	limit/base			history2
Silicon						
Oliloon	ppm	ASTM D5185m	>35	38		
Sodium	ppm ppm	ASTM D5185m ASTM D5185m	>35	38 4		
Sodium Potassium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	>35 >20	38 4 190		
Sodium Potassium INFRA-RED	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	>35 >20 limit/base	38 4 190 current	  history1	  history2
Sodium Potassium INFRA-RED Soot %	ppm ppm ppm %	ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844	>35 >20 limit/base >7.5	38 4 190 current 0.5	  history1	  history2
Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm % Abs/cm	ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624	>35 >20 limit/base >7.5 >20	38 4 190 current 0.5 9.3	  history1 	  history2 
Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7415	>35 >20 limit/base >7.5 >20 >30	38 4 190 current 0.5 9.3 21.8	  history1 	  history2  
Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm % Abs/cm Abs/1mm TION	ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7844 *ASTM D7624 *ASTM D7415	>35 >20 limit/base >7.5 >20 >30 limit/base	38 4 190 current 0.5 9.3 21.8 current	  history1   history1	  history2   history2
Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation	ppm ppm ppm % Abs/cm Abs/cm Abs/1mm Abs/1mm	ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7844 *ASTM D7624 *ASTM D7415 *ASTM D7414	>35 >20 limit/base >7.5 >20 >30 limit/base >25	38 4 190 current 0.5 9.3 21.8 current 19.0	  history1   history1 	 history2   history2



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Report Id: MIDMIDKY [WUSCAR] 06197331 (Generated: 06/05/2024 04:10:33) Rev: 1

Submitted By: TIM GOINS