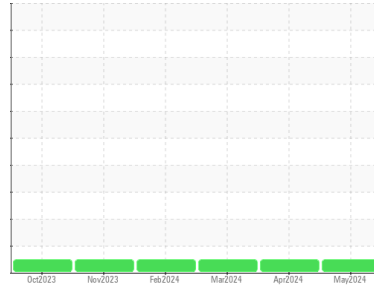




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

MINING

Machine Id

ME-83 TITAN TRACKMOBILE 1002730817

Component

Diesel Engine

Fluid

DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0908947	WC0908924	WC0901882
Sample Date	Client Info			24 May 2024	22 Apr 2024	26 Mar 2024
Machine Age	hrs	Client Info		13812	13425	13079
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>3.0		<1.0	<1.0	<1.0
Water	WC Method	>0.2		NEG	NEG	NEG
Glycol	WC Method			NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	11	8	8
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>2	<1	0	0
Titanium	ppm	ASTM D5185m	>2	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>20	1	2	<1
Lead	ppm	ASTM D5185m	>40	0	0	0
Copper	ppm	ASTM D5185m	>330	4	0	0
Tin	ppm	ASTM D5185m	>15	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	0	1	<1
Barium	ppm	ASTM D5185m	10	0	0	0
Molybdenum	ppm	ASTM D5185m	100	61	62	57
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	450	430	462	467
Calcium	ppm	ASTM D5185m	3000	1752	1870	1660
Phosphorus	ppm	ASTM D5185m	1150	1111	1103	1009
Zinc	ppm	ASTM D5185m	1350	1304	1319	1215
Sulfur	ppm	ASTM D5185m	4250	3702	3863	3559

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	4	3
Sodium	ppm	ASTM D5185m	>158	0	0	2
Potassium	ppm	ASTM D5185m	>20	1	0	<1

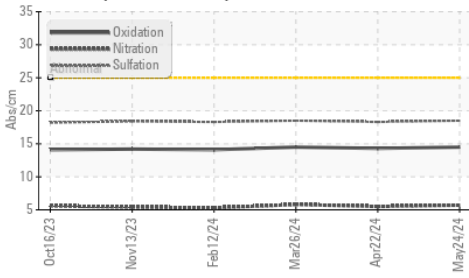
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>6	0.2	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	5.7	5.5	5.8
Sulfation	Abs/.1mm	*ASTM D7415	>30	18.5	18.3	18.5

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.5	14.3	14.5
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	8.4	8.4	8.3

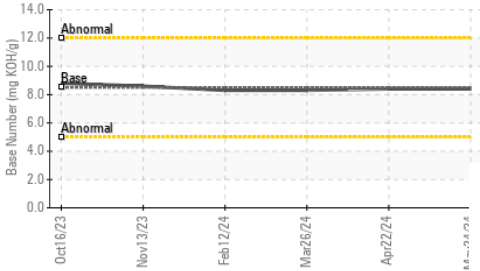


OIL ANALYSIS REPORT

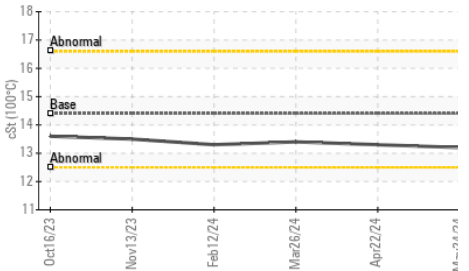
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

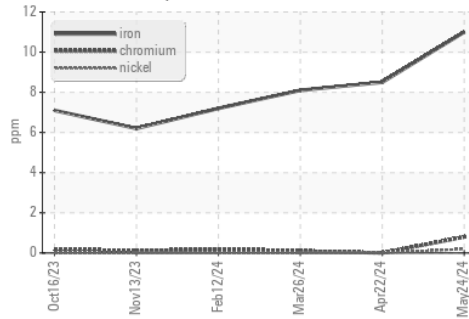


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

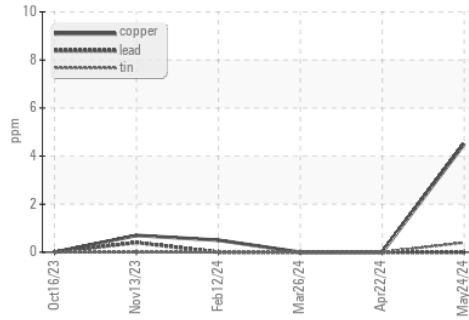
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	13.2	13.3

GRAPHS

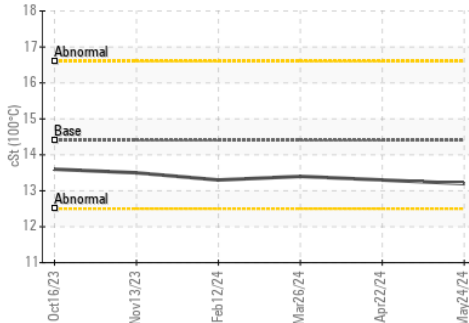
Ferrous Alloys



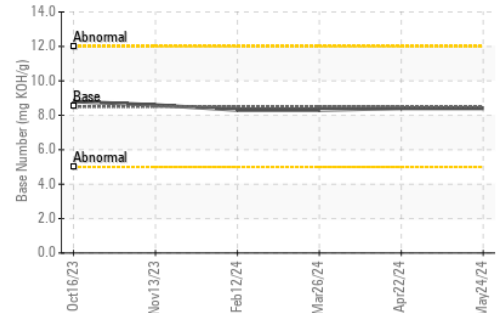
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0908947

Lab Number : 06197429

Unique Number : 11059552

Test Package : CONST (Additional Tests: TBN)

Received : 03 Jun 2024

Tested : 04 Jun 2024

Diagnosed : 04 Jun 2024 - Wes Davis

COVIA - GUION - 025

421 MAIN STREET

GUION, AR

US 72540

Contact: DANIEL DELGADO

daniel.delgado@coviacorp.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)