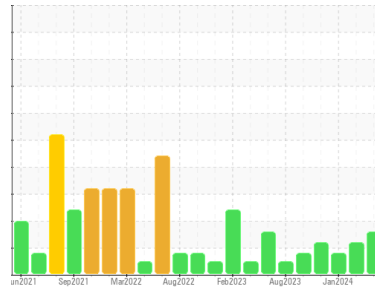




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

MP-130A [10024266880]

Machine Id

B69318 - GRINDER SEPAMATIC FGP FTP (S/N 21-127)

Component

Hydraulic System

Fluid

PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0930420	WC0921424	WC0885534
Sample Date	Client Info	24 May 2024	04 Apr 2024	12 Jan 2024
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	0	<1	0
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	0	0	<1
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	2	0	1
Phosphorus	ppm	ASTM D5185m	398	382	383
Zinc	ppm	ASTM D5185m	15	6	7
Sulfur	ppm	ASTM D5185m	494	416	385

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<1	3	3
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	0	0	0

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 29176	▲ 22970	▲ 29030
Particles >6µm	ASTM D7647 >2500	▲ 6736	● 4550	2238
Particles >14µm	ASTM D7647 >320	● 405	169	9
Particles >21µm	ASTM D7647 >80	82	27	2
Particles >38µm	ASTM D7647 >20	3	1	0
Particles >71µm	ASTM D7647 >4	1	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 22/20/16	▲ 22/19/15	▲ 22/18/10

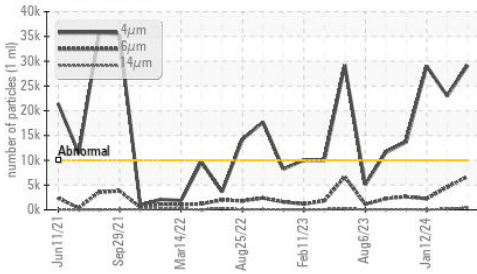
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.26	0.22	0.23	0.21

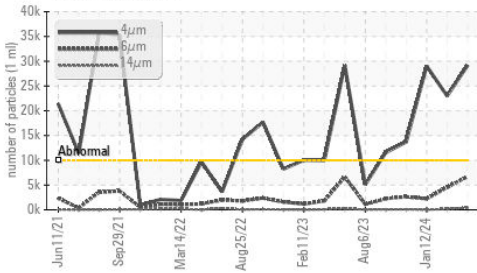


OIL ANALYSIS REPORT

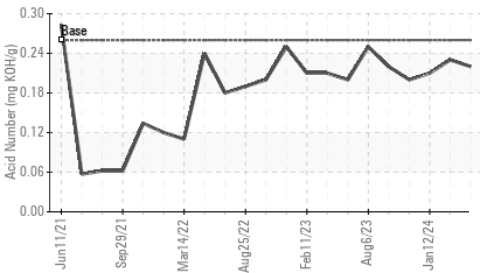
▲ Particle Trend



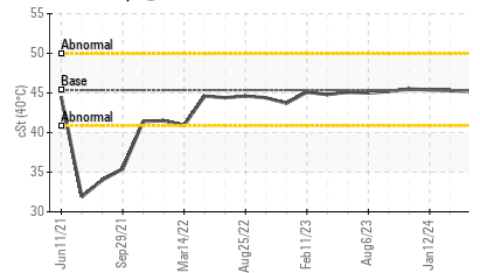
▲ Particle Trend



Acid Number



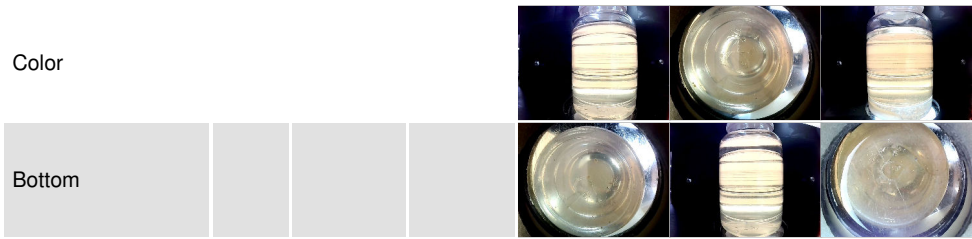
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG ▲ 0.2%
Free Water	scalar	*Visual		NEG	NEG

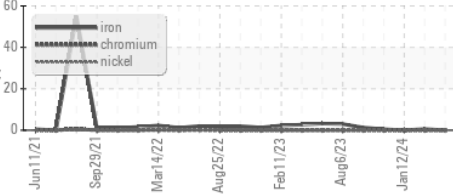
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	45.2	45.3 45.4

SAMPLE IMAGES

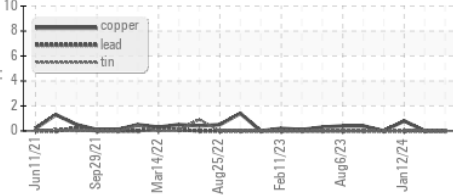


GRAPHS

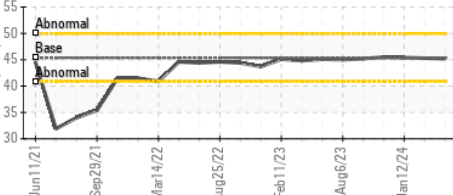
Ferrous Alloys



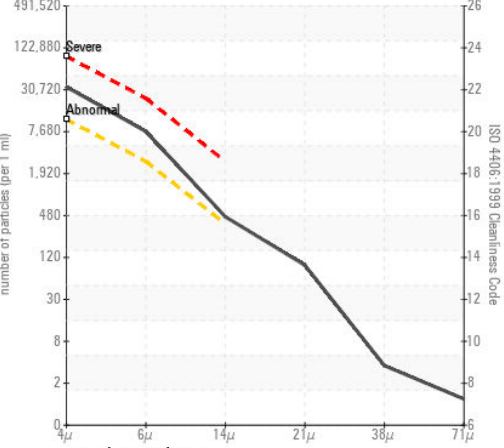
Non-ferrous Metals



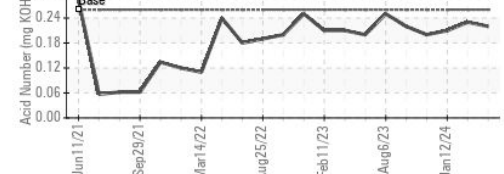
Viscosity @ 40°C



▲ Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0930420 **Received** : 03 Jun 2024
Lab Number : 06197581 **Tested** : 04 Jun 2024
Unique Number : 11059704 **Diagnosed** : 04 Jun 2024 - Wes Davis
Test Package : IND 2

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)