

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

BLOCK SPLITTER HPU (S/N 157)

Component Hydraulic System

{not provided} (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

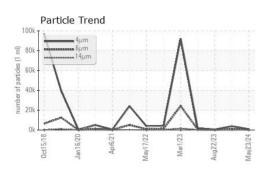
SAMPLE INFORM	MAT <u>ION</u>	method	limit/base	current	history1	history2
Sample Number		Client Info		PTK0003388	PTK0003395	PTK0004439
Sample Date		Client Info		23 May 2024	13 Feb 2024	22 Aug 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water	IN	WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	2
Chromium	ppm	ASTM D5185m		0	<1	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	ں <1	2	1
Lead	ppm	ASTM D5185m		0	<1	<1
Copper	ppm	ASTM D5185m		2	2	2
Tin	ppm	ASTM D5185m		0	0	0
Vanadium	ppm	ASTM D5185m	>10	0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	3
Molybdenum	ppm	ASTM D5185m		143	144	164
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	2	1
Calcium	ppm	ASTM D5185m		46	50	53
Phosphorus	ppm	ASTM D5185m		450	420	443
Zinc	ppm	ASTM D5185m		428	415	450
Sulfur	ppm	ASTM D5185m		1443	1298	1507
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	0	3	2
Sodium	ppm	ASTM D5185m		1	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		821	3773	531
Particles >6µm		ASTM D7647	>2500	323	994	145
Particles >14µm		ASTM D7647	>320	24	34	17
Particles >21µm		ASTM D7647	>80	4	6	6
Particles >38µm		ASTM D7647	>20	0	0	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15	16/12	17/12	14/11
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.65	0.67	0.71
:30:39) Rev: 1	Contact/Location: SUTTON CHRISTIANSON - MUTKEN					

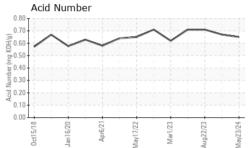
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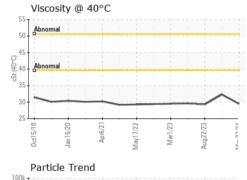
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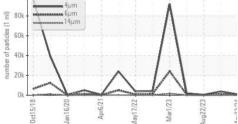


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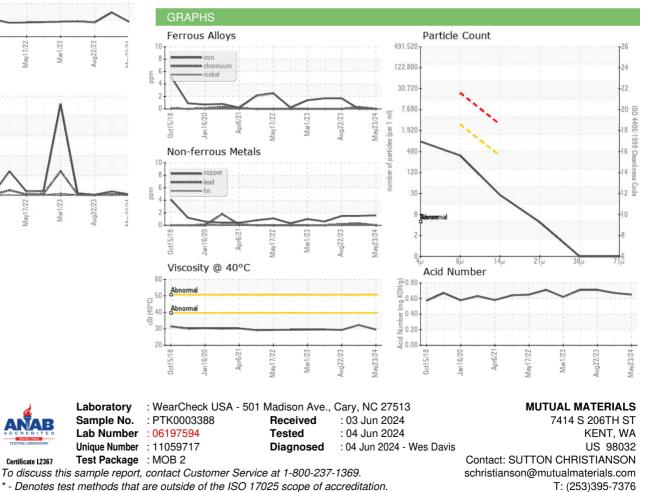








VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES						
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base	current 29.5	history1 32.3	history2 29.3
	cSt		limit/base limit/base			
Visc @ 40°C	cSt	ASTM D445		29.5	32.3	29.3



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

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