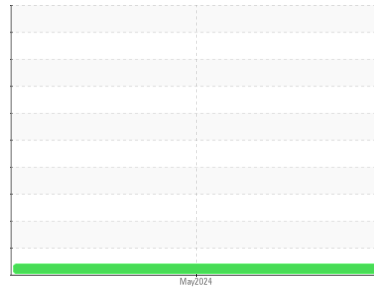




# OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id  
**6665820 (S/N 1240)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal. No abnormal wear or visible metal detected.

### Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC125196</b>	---	---
Sample Date	Client Info			<b>29 May 2024</b>	---	---
Machine Age	hrs	Client Info		<b>31151</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>2</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

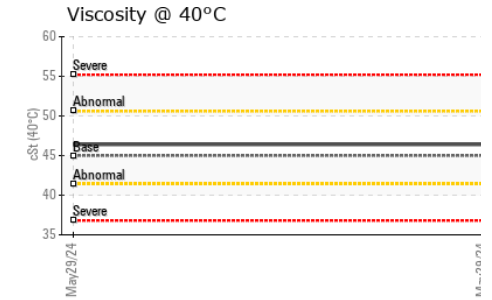
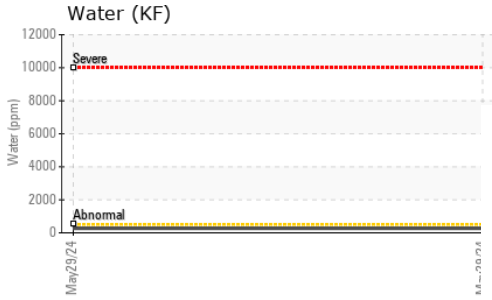
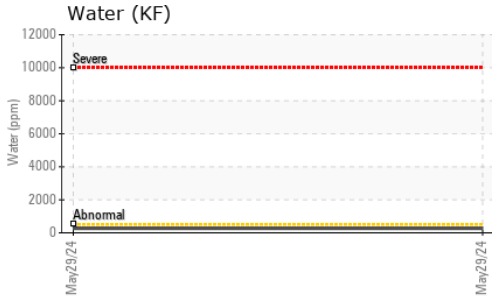
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	90	<b>50</b>	---	---
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	100	<b>62</b>	---	---
Calcium	ppm	ASTM D5185m	0	<b>4</b>	---	---
Phosphorus	ppm	ASTM D5185m	0	<b>5</b>	---	---
Zinc	ppm	ASTM D5185m	0	<b>4</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m		<b>5</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304	>0.05	<b>0.026</b>	---	---
ppm Water	ppm	ASTM D6304	>500	<b>267</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.35</b>	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>▲ MODER</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	---	---
Free Water	scalar	*Visual		<b>NEG</b>	---	---

# OIL ANALYSIS REPORT

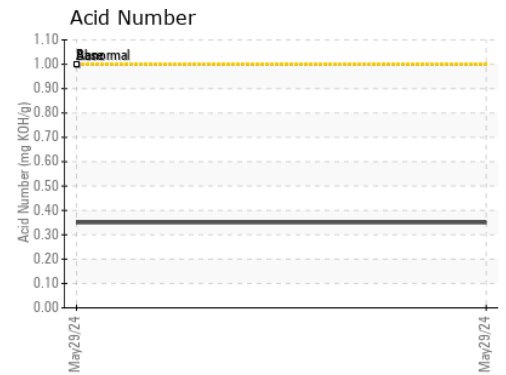
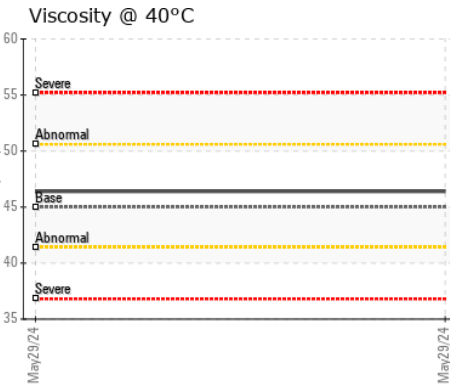
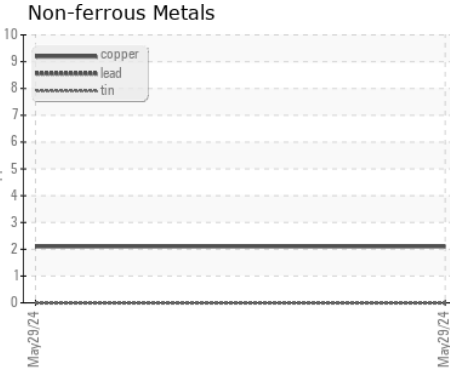
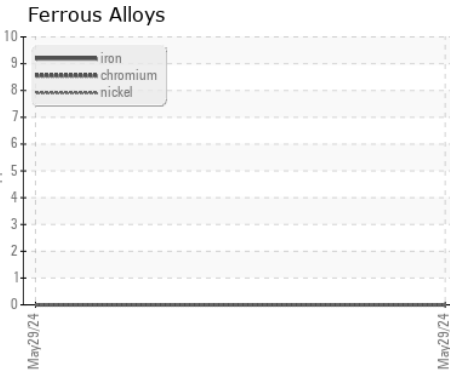


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	<b>46.4</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC125196  
**Lab Number** : **06197630**  
**Unique Number** : 11059753  
**Test Package** : IND 2

**Received** : 03 Jun 2024  
**Tested** : 04 Jun 2024  
**Diagnosed** : 04 Jun 2024 - Don Baldrige

**WEBCO INDUSTRIES**  
 363 SENECA ST  
 OIL CITY, PA  
 US 16301  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: