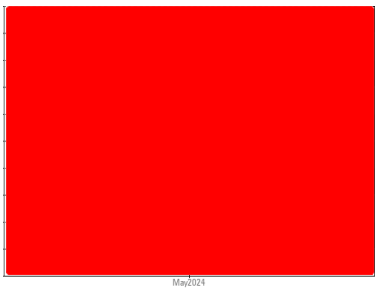
PROBLEM SUMMARY

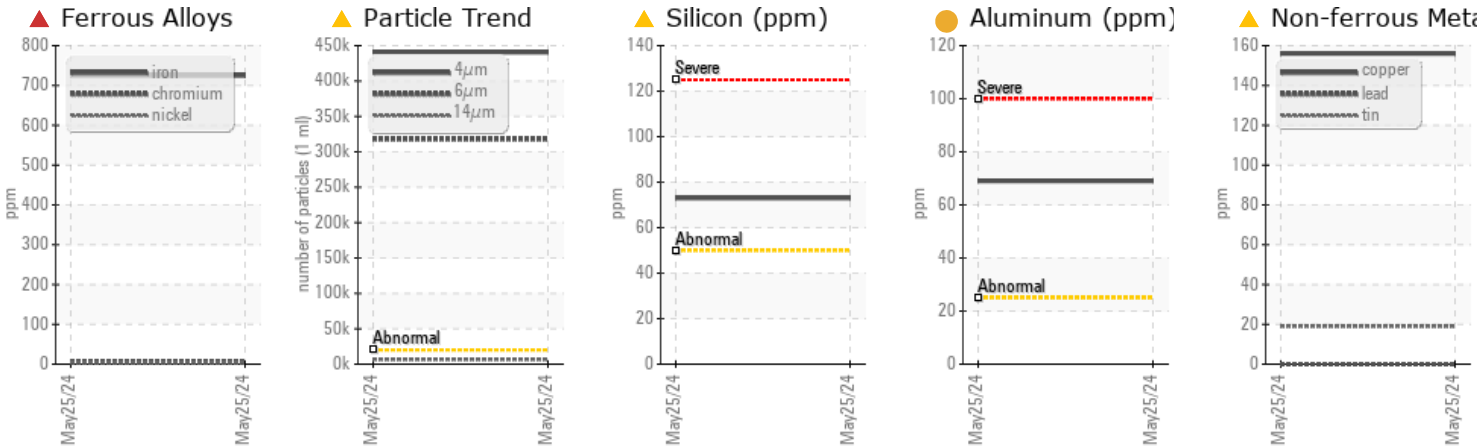
Sample Rating Trend



WEAR

Area
[24-00260764-000]
Machine Id
102-REX-FF-02 COOKIE LINE
Component
Gearbox
Fluid
{not provided} (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Iron	ppm	ASTM D5185m	>200	▲ **725**	---	---
Copper	ppm	ASTM D5185m	>200	▲ **156**	---	---
Tin	ppm	ASTM D5185m	>25	▲ **19**	---	---
Silicon	ppm	ASTM D5185m	>50	▲ **73**	---	---
Particles >4µm		ASTM D7647	>20000	▲ **440657**	---	---
Particles >6µm		ASTM D7647	>5000	▲ **318027**	---	---
Particles >14µm		ASTM D7647	>640	▲ **6564**	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **26/25/20**	---	---

Customer Id: COUBOW
Sample No.: USP243569
Lab Number: 06197645
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

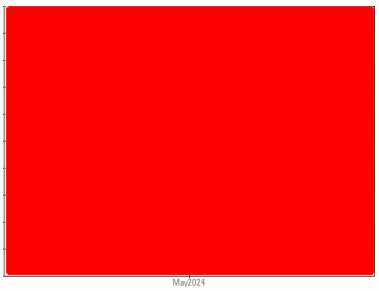
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
[24-00260764-000]
Machine Id
102-REX-FF-02 COOKIE LINE
Component
Gearbox
Fluid
{not provided} (--- GAL)

DIAGNOSIS

▲ Recommendation
We advise that you check all areas where dirt can enter the system. We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

▲ Wear
Bearing and/or gear wear is indicated.

▲ Contamination
There is a high amount of particulates present in the oil. Elemental level of silicon (Si) above normal indicating ingress of dirt/seal material.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP243569**	---	---
Sample Date		Client Info		**25 May 2024**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	▲ **725**	---	---
Chromium	ppm	ASTM D5185m	>15	**7**	---	---
Nickel	ppm	ASTM D5185m	>15	**4**	---	---
Titanium	ppm	ASTM D5185m		**<1**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>25	● **69**	---	---
Lead	ppm	ASTM D5185m	>100	**0**	---	---
Copper	ppm	ASTM D5185m	>200	▲ **156**	---	---
Tin	ppm	ASTM D5185m	>25	▲ **19**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**8**	---	---
Magnesium	ppm	ASTM D5185m		**2**	---	---
Calcium	ppm	ASTM D5185m		**115**	---	---
Phosphorus	ppm	ASTM D5185m		**656**	---	---
Zinc	ppm	ASTM D5185m		**19**	---	---
Sulfur	ppm	ASTM D5185m		**759**	---	---

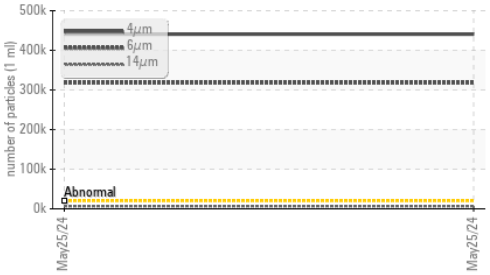
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	▲ **73**	---	---
Sodium	ppm	ASTM D5185m		**47**	---	---
Potassium	ppm	ASTM D5185m	>20	**0**	---	---
Water	%	ASTM D6304	>0.2	**0.002**	---	---
ppm Water	ppm	ASTM D6304	>2000	**22**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **440657**	---	---
Particles >6µm		ASTM D7647	>5000	▲ **318027**	---	---
Particles >14µm		ASTM D7647	>640	▲ **6564**	---	---
Particles >21µm		ASTM D7647	>160	**131**	---	---
Particles >38µm		ASTM D7647	>40	**0**	---	---
Particles >71µm		ASTM D7647	>10	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **26/25/20**	---	---

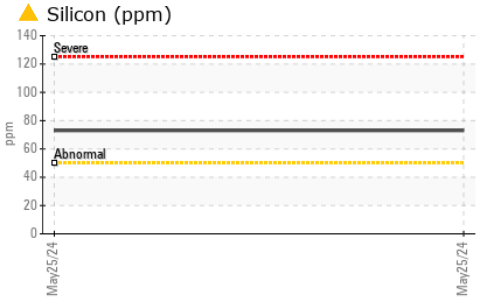
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.39**	---	---

OIL ANALYSIS REPORT

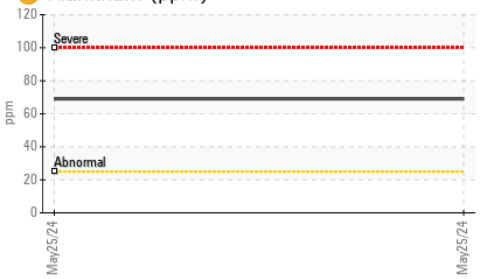
Particle Trend



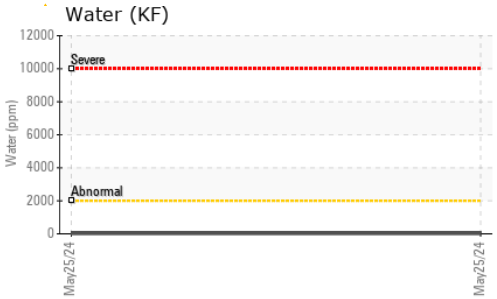
Silicon (ppm)



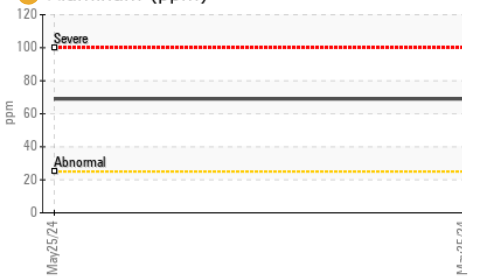
Aluminum (ppm)



Water (KF)



Aluminum (ppm)



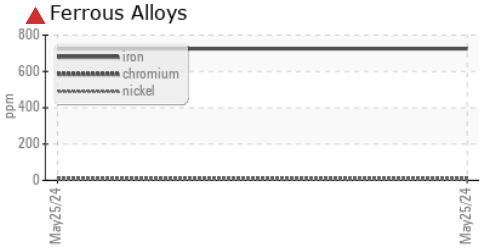
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**306**	---	---

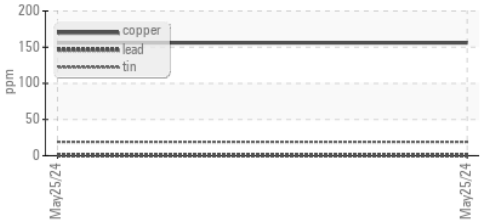
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

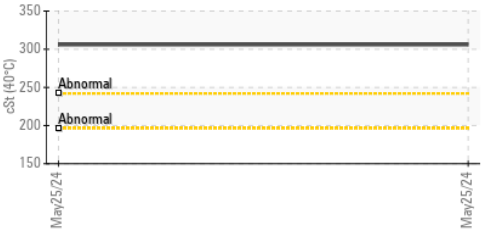
Ferrous Alloys



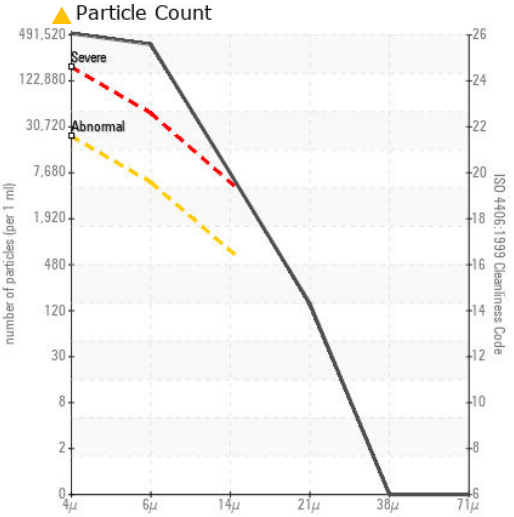
Non-ferrous Metals



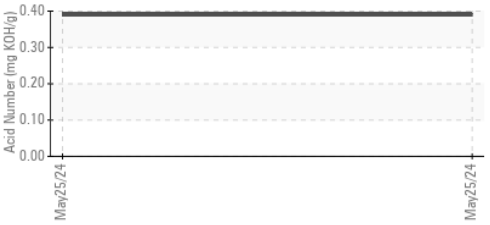
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP243569
Lab Number : 06197645
Unique Number : 11059768
Test Package : IND 2

Received : 03 Jun 2024
Tested : 04 Jun 2024
Diagnosed : 05 Jun 2024 - Doug Bogart

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

COUNTRY OVEN BAKERY - USP
2840 PIONEER DR
BOWLING GREEN, KY
US 42101
Contact: TERRY COLLINS
terry.collins@kroger.com
T:
F: (270)793-5647