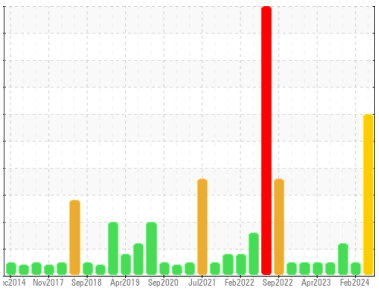
PROBLEM SUMMARY

Sample Rating Trend

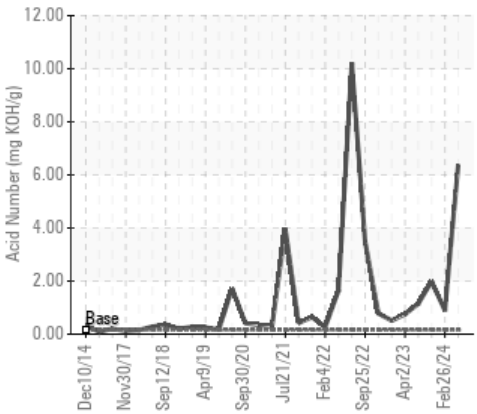


DEGRADATION

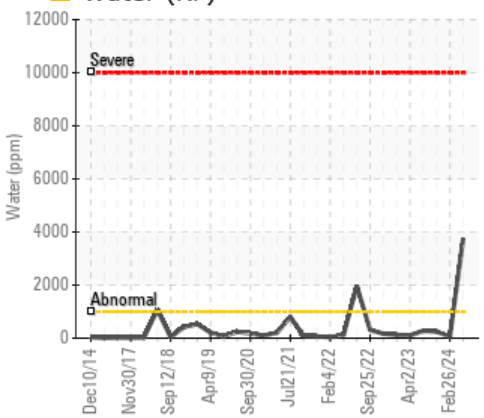
Machine Id
GARDNER DENVER 5 (S/N S582590)
Component
Compressor
Fluid
USPI MAX FG AIR 46 (--- GAL)

COMPONENT CONDITION SUMMARY

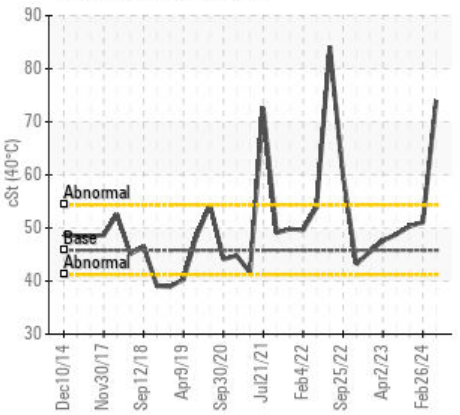
▲ Acid Number



▲ Water (KF)



▲ Viscosity @ 40°C



RECOMMENDATION

Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. Please note that this is a corrected copy for laboratory data update for chlorine.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	ATTENTION
Water	%	ASTM D6304	>0.1	▲ **0.375**	0.005	0.024
ppm Water	ppm	ASTM D6304	>1000	▲ **3750**	60	247.5
Acid Number (AN)	mg KOH/g	ASTM D8045	0.16	▲ **6.369**	0.89	● 1.98
Silt	scalar	*Visual	NONE	▲ **HEAVY**	NONE	NONE
Visc @ 40°C	cSt	ASTM D445	45.8	▲ **74.0**	51.1	50.3

Customer Id: CARFORCO
Sample No.: USPM36352
Lab Number: 06197649
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.
Flush System	---	---	?	Recommend drain oil if not already done and flush with cleaner before refilling with oil.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

NORMAL

26 Feb 2024 Diag: Doug Bogart
Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

DEGRADATION

19 Jul 2023 Diag: Doug Bogart
The oil is near the end of it`s useful service life, recommend schedule an oil change. Resample at the next service interval to monitor.All component wear rates are normal. Chlorine measured at 72 ppm. The amount and size of particulates present in the system are acceptable. The AN level is at the top-end of the recommended limit. Confirmed.

view report

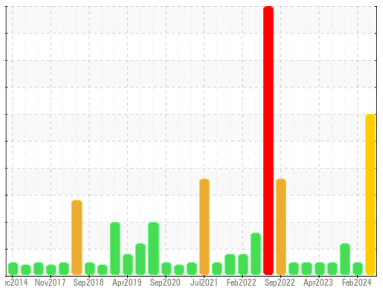
NORMAL

15 Jun 2023 Diag: Doug Bogart
Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION

Machine Id
GARDNER DENVER 5 (S/N S582590)
Component
Compressor
Fluid
USPI MAX FG AIR 46 (--- GAL)

DIAGNOSIS

Recommendation
Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. Please note that this is a corrected copy for laboratory data update for chlorine.

Wear
All component wear rates are normal.

Contamination
There is a high amount of visible silt present in the sample. There is a light concentration of water present in the oil. Chlorine 445 ppm.

Fluid Condition
The AN level is above the recommended limit. The oil viscosity is higher than normal. Confirmed. The oil is no longer serviceable.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM36352**	USPM30150	USP0001064
Sample Date		Client Info		**02 Jun 2024**	26 Feb 2024	19 Jul 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**17**	0	0
Chromium	ppm	ASTM D5185m	>10	**0**	<1	0
Nickel	ppm	ASTM D5185m		**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>25	**0**	0	0
Lead	ppm	ASTM D5185m	>25	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**5**	3	1
Tin	ppm	ASTM D5185m	>15	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

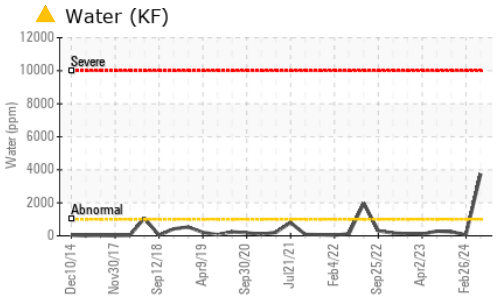
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	0	**0**	0	<1
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	0	**<1**	1	0
Calcium	ppm	ASTM D5185m	0	**0**	0	0
Phosphorus	ppm	ASTM D5185m	0	**<1**	0	0
Zinc	ppm	ASTM D5185m	0	**2**	0	0
Sulfur	ppm	ASTM D5185m	0	**0**	0	0

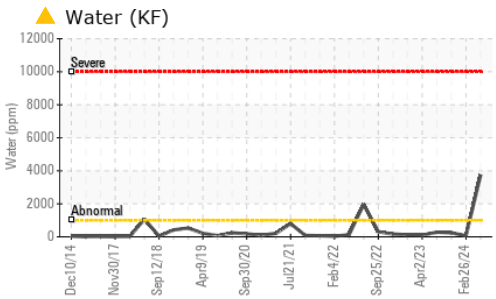
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	0	0
Sodium	ppm	ASTM D5185m		**2**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	1	<1
Chlorine Content	ppm	ASTM D5185m		**445**	---	72.0
Water	%	ASTM D6304	>0.1	▲ **0.375**	0.005	0.024
ppm Water	ppm	ASTM D6304	>1000	▲ **3750**	60	247.5

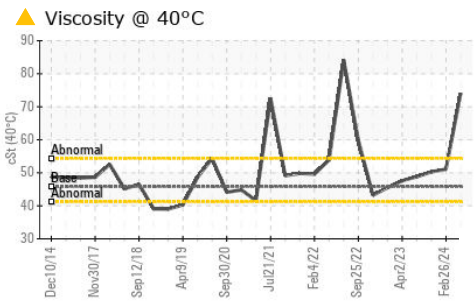
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**---**	7955	477
Particles >6µm		ASTM D7647	>2500	**---**	2189	65
Particles >14µm		ASTM D7647	>320	**---**	157	5
Particles >21µm		ASTM D7647	>80	**---**	35	2
Particles >38µm		ASTM D7647	>20	**---**	1	1
Particles >71µm		ASTM D7647	>4	**---**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**---**	20/18/14	16/13/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.16	▲ **6.369**	0.89	1.98

OIL ANALYSIS REPORT





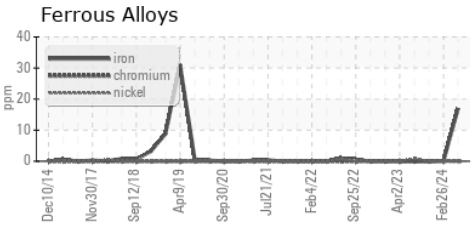


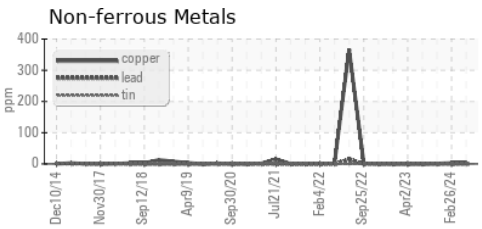
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	▲ **HEAVY**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

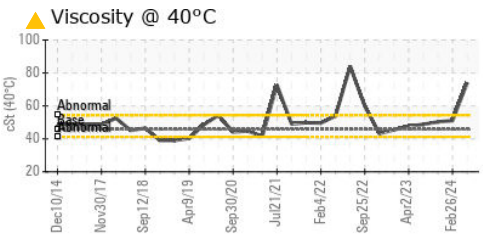
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.8	▲ **74.0**	51.1	50.3

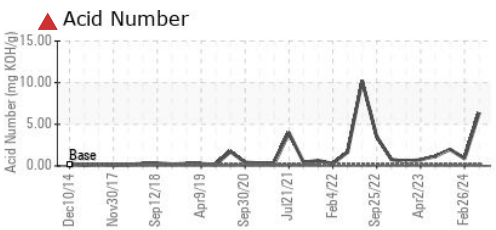
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36352 **Received** : 03 Jun 2024
Lab Number : 06197649 **Tested** : 10 Jun 2024
Unique Number : 11059772 **Diagnosed** : 10 Jun 2024 - Doug Bogart
Test Package : IND 2 (Additional Tests: CHLORINEXRF)

CARGILL

FORT MORGAN, CO
US
Contact:
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)