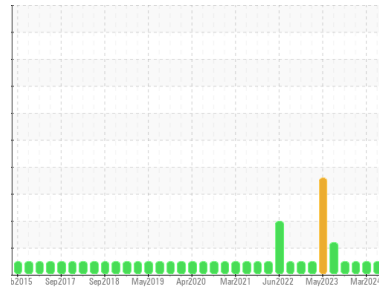




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**GARDNER DENVER RS GARDNER DENVER AC 1 (S/N S420359)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI MAX FG AIR 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM36323</b>	USPM36871	USPM31683
Sample Date	Client Info		<b>25 May 2024</b>	14 Mar 2024	21 Dec 2023
Machine Age	hrs	Client Info	<b>81017</b>	79515	0
Oil Age	hrs	Client Info	<b>324</b>	7151	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	<b>0</b>	3	2
Chromium	ppm	ASTM D5185m	>4	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>40	<b>2</b>	0	8
Tin	ppm	ASTM D5185m	>5	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	14
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	0	<b>0</b>	1	87
Zinc	ppm	ASTM D5185m	0	<b>13</b>	2	648
Sulfur	ppm	ASTM D5185m	0	<b>0</b>	0	114

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	27
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	3
Water	%	ASTM D6304	>0.6	<b>0.006</b>	0.006	0.035
ppm Water	ppm	ASTM D6304	>6000	<b>68</b>	62	356

## FLUID CLEANLINESS

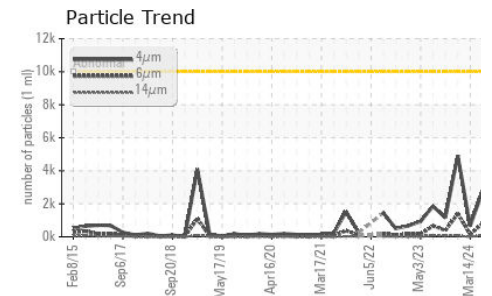
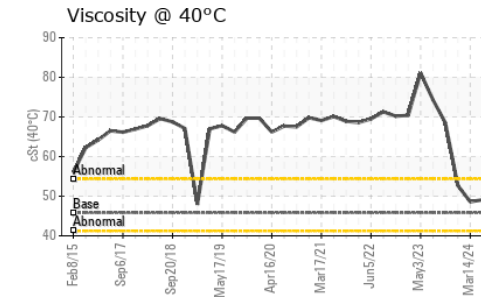
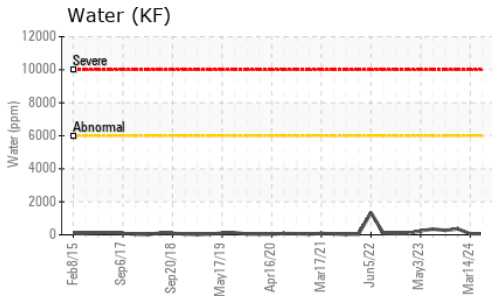
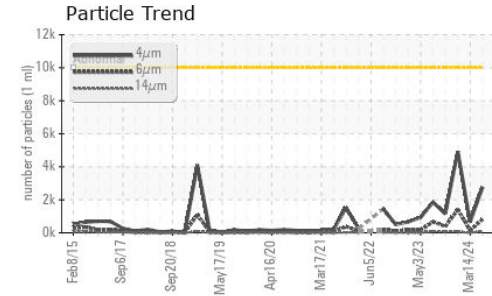
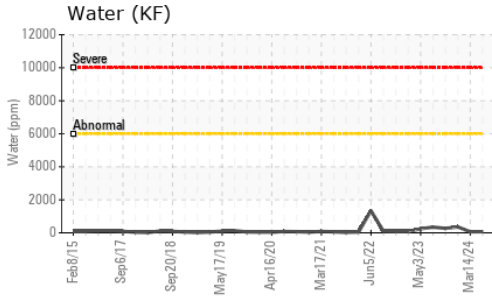
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>2761</b>	659	4924
Particles >6µm	ASTM D7647	>2500	<b>808</b>	143	1402
Particles >14µm	ASTM D7647	>320	<b>65</b>	8	63
Particles >21µm	ASTM D7647	>80	<b>16</b>	2	13
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	2
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>19/17/13</b>	17/14/10	19/18/13

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.16	<b>0.21</b>	0.152	1.77



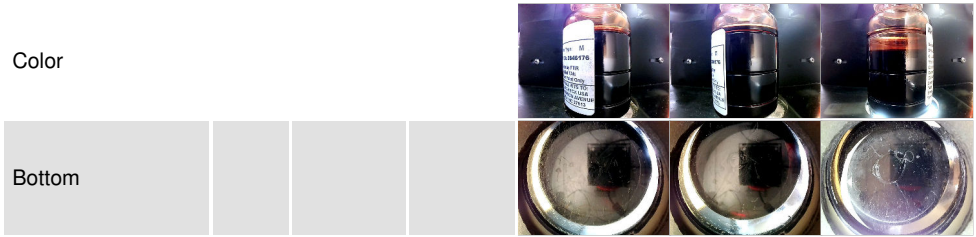
# OIL ANALYSIS REPORT



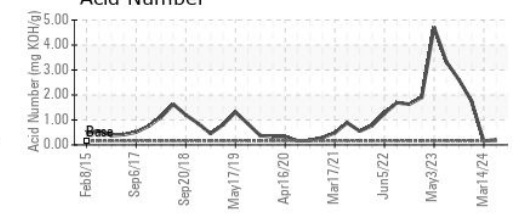
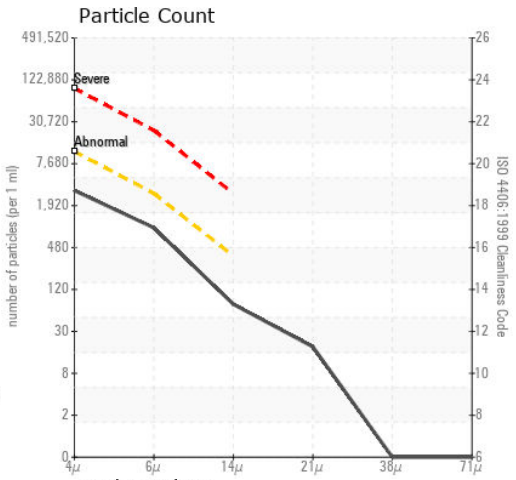
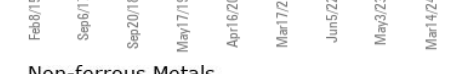
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.8	49.1	48.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM36323  
**Lab Number** : 06197655  
**Unique Number** : 11059778  
**Test Package** : IND 2  
**Received** : 03 Jun 2024  
**Tested** : 04 Jun 2024  
**Diagnosed** : 05 Jun 2024 - Doug Bogart

**TYSON -SEDALIA- USP**  
 19578 WHITFIELD RD  
 SEDALIA, MO  
 US 65301  
 Contact: BONNIE  
 bonnie.weathers@tyson.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)