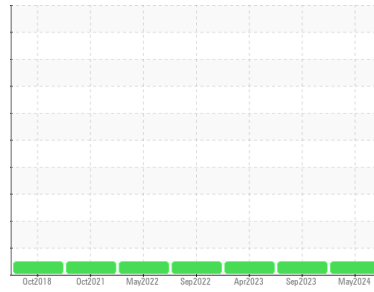




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

ACI 46

Machine Id

KAESER 0185099 - BOWMAN WOODWORKING

Component

Compressor

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	UAC06197736	UCH05967895	UCH05833967
Sample Date	Client Info	30 May 2024	28 Sep 2023	25 Apr 2023
Machine Age	hrs	Client Info	85729	84040
Oil Age	hrs	Client Info	1689	4993
Oil Changed	Client Info	Not Changed	Changed	Not Changed
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	0	<1	0
Tin	ppm	ASTM D5185m >10	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 1.5	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m 0.3	0	<1	0
Magnesium	ppm	ASTM D5185m 0	0	<1	0
Calcium	ppm	ASTM D5185m 0	0	2	0
Phosphorus	ppm	ASTM D5185m 406	224	315	269
Zinc	ppm	ASTM D5185m 0	6	21	11
Sulfur	ppm	ASTM D5185m 1283	<1	476	360

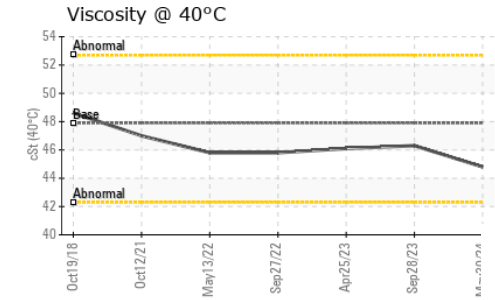
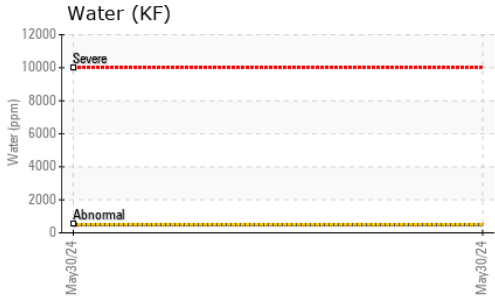
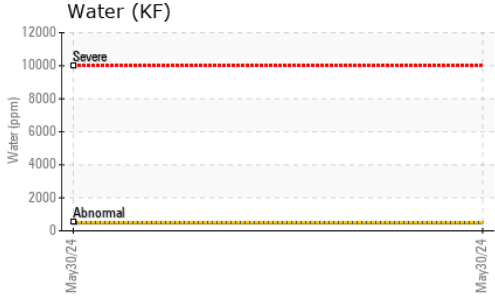
CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<1	4	3
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	0	<1	0
Water	%	ASTM D6304 >0.05	0.049	---	---
ppm Water	ppm	ASTM D6304 >500	490	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.463	0.062	0.10	0.08

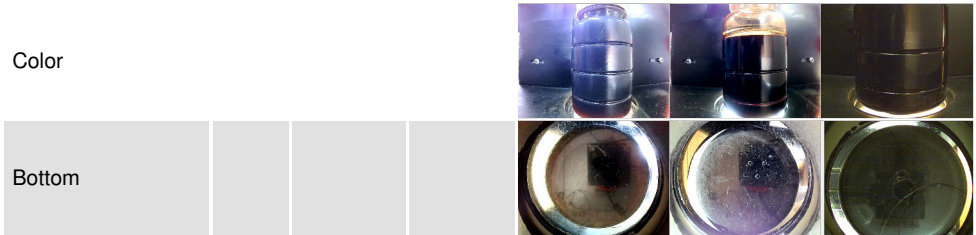
OIL ANALYSIS REPORT



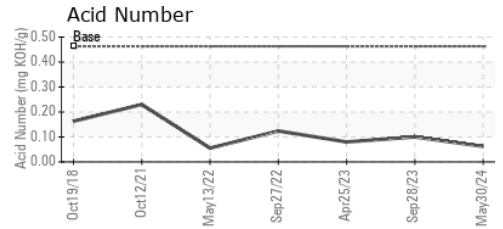
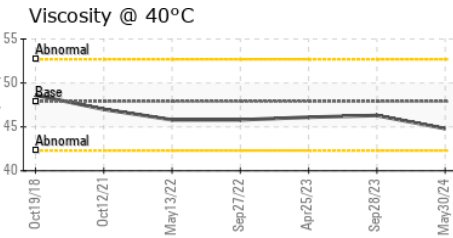
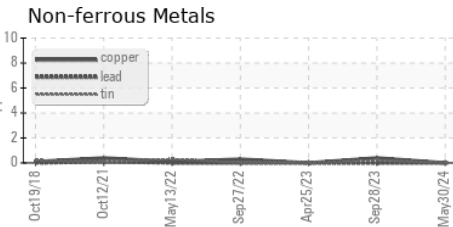
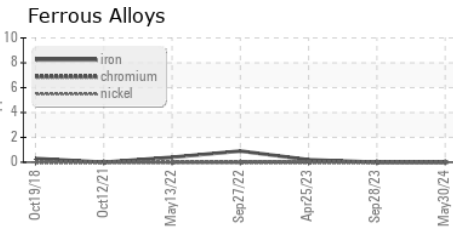
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.9	44.8	46.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UAC06197736 **Received** : 03 Jun 2024
Lab Number : **06197736** **Tested** : 10 Jun 2024
Unique Number : 11059859 **Diagnosed** : 10 Jun 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF)

ATLANTIC COMPRESSORS
 2144 SALEM INDUSTRIAL DRIVE
 SALEM, VA
 US 24153
 Contact: BILL RIMER
 bill@atlanticcompressors.com
 T: (540)728-1147
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)