

# **OIL ANALYSIS REPORT**

Area S-46 [285292] PALATEK 1301160003 - RODE WELDING Component Compressor

### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

# Wear

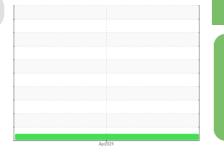
All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

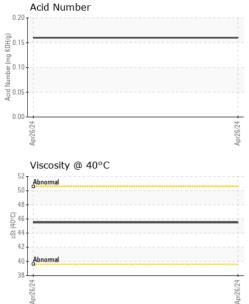


NORMAL

SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0001059		
Sample Date		Client Info		26 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	0		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		182		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		7		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.16		



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White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NONE NONE NORML	NONE NONE NONE MODER NONE NORE	  	  	
Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NONE NORML	NONE NONE MODER NONE			
Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NONE NORML	NONE MODER NONE			
Debris Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar scalar	*Visual *Visual *Visual *Visual	NONE NORML	MODER NONE			
Sand/Dirt Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar	*Visual *Visual *Visual	NONE NORML	NONE			
Appearance Odor Emulsified Water Free Water	scalar scalar scalar	*Visual *Visual	NORML				
Odor Emulsified Water Free Water	scalar scalar	*Visual		NODM			
Emulsified Water Free Water	scalar						
Free Water			NORML	NORML			
	coolar	*Visual	>0.1	NEG			
	scalar	*Visual		NEG			
FLUID PROPERT	IES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445		45.5			
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2	
Color					no image	no image	
Bottom					no image	no image	
4 4 2 0 6 7 9 0 4 7 9 0 4 4 9 1 9 1 9 1 9 1 9 1 9 1 9 1 9 1 9 1	5		Apr26/24				
Viceosity @ 10%C			Apr26/24				
55 T			© <sup>0.20</sup>	Acid Number			
50 - 9			By 0.15	-			
45 -			ي اي 0.10				
40 Abnormal			- Ques	1			
T			Acid P				
				6/24			
Apr2I			Apr2	Apr2			
UFD0001059 06197759 11059882 IND 2	Recei Teste Diagr	ived : 03 ed : 04 nosed : 04	3 Jun 2024 4 Jun 2024 Jun 2024 - Sea		FLUID-AIRE DYNAMICS 225 SPRING LAKE DF ITASCA, I US 6014 Contact: ED DIENEF		
	Color Bottom GRAPHS Ferrous Alloys Comment Competition Bottom GRAPHS Ferrous Alloys Comment Competition Competition Competition Competition Competition Competition Competition Competition Competition Comment Competition Competition Competition Competition Comment Competition Competition Competition Comment Competition Comment Competition Competition Comment Competition Comment Comment Comment Competition Comment Commen	Bottom GRAPHS Ferrous Alloys	Color Bottom GRAPHS Ferrous Alloys ferrous Alloys Non-ferrous Metals Viscosity @ 40°C Viscosity @ 40°C Viscosity @ 40°C Viscosity @ 40°C Second Second Se	Color Bottom GRAPHS Ferrous Alloys	Color Bottom GRAPHS Ferrous Alloys	Color no image Bottom no image no image GRAPHS Ferrous Alloys	

Contact/Location: ED DIENER - UCFLUSCH