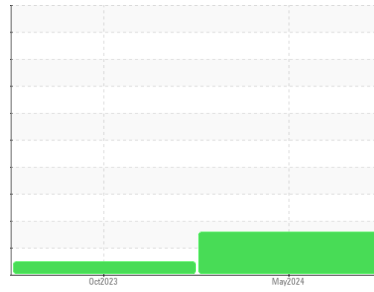




OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION



Area

PG-46 [281884]

Machine Id

MOX1005640 - SPECIALTY ROLLED

Component

Compressor

DIAGNOSIS

Recommendation

We advise that you check for a possible overheat condition. The oil is near the end of its useful service life, recommend schedule an oil change. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is above the recommended limit. The oil viscosity is higher than normal. TAN level indicates possible presence of varnish.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UFD0001245	UFD06055431	---
Sample Date	Client Info		09 May 2024	20 Oct 2023	---
Machine Age	hrs	Client Info	0	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		N/A	Changed	---
Sample Status			ATTENTION	NORMAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>50	0	0	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m		0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	1	0	---
Lead	ppm	ASTM D5185m	>25	0	0	---
Copper	ppm	ASTM D5185m	>50	0	0	---
Tin	ppm	ASTM D5185m	>15	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	0	---
Magnesium	ppm	ASTM D5185m		0	0	---
Calcium	ppm	ASTM D5185m		0	0	---
Phosphorus	ppm	ASTM D5185m		198	90	---
Zinc	ppm	ASTM D5185m		0	0	---
Sulfur	ppm	ASTM D5185m		142	0	---

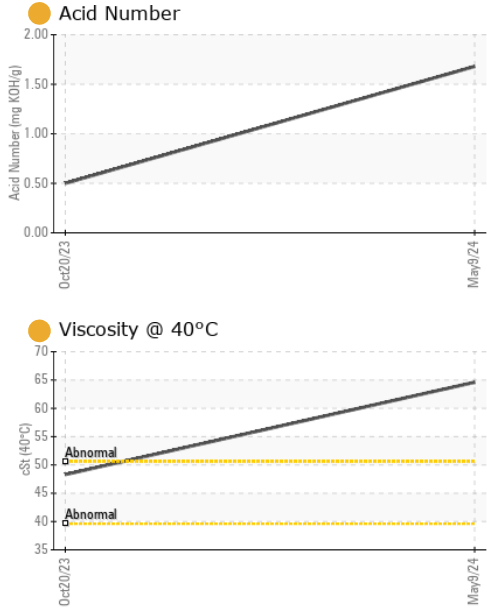
CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>25	0	<1	---
Sodium	ppm	ASTM D5185m		<1	2	---
Potassium	ppm	ASTM D5185m	>20	0	0	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.68	0.50	---

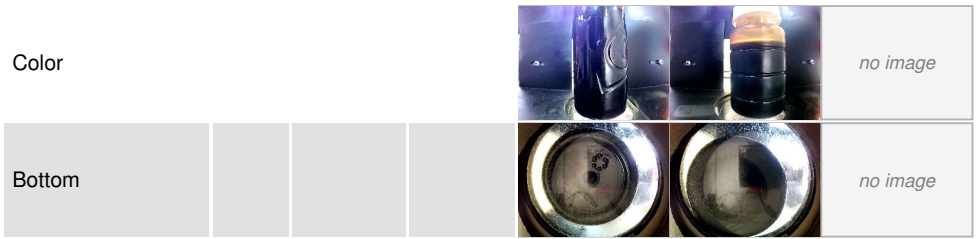
OIL ANALYSIS REPORT



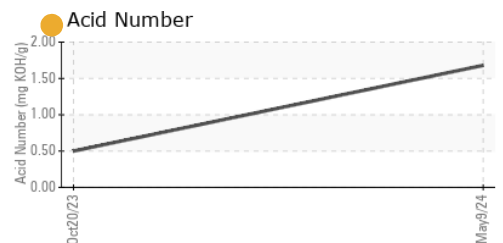
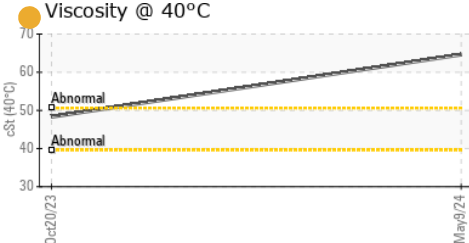
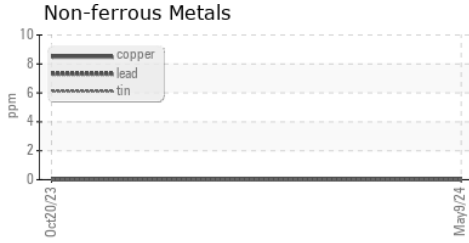
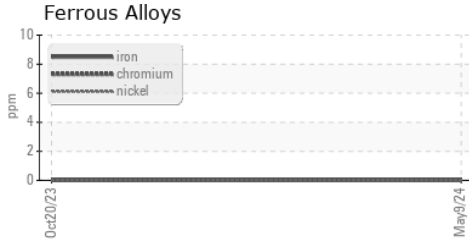
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	MODER	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	● 64.6	48.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UFD0001245 **Received** : 03 Jun 2024
Lab Number : 06197784 **Tested** : 04 Jun 2024
Unique Number : 11059907 **Diagnosed** : 04 Jun 2024 - Don Baldrige
Test Package : IND 2

FLUID-AIRE DYNAMICS
 225 SPRING LAKE DR
 ITASCA, IL 60143
 Contact: ED DIENER
 ed.diener@fluidairedynamics.com
 T: (847)678-8388
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)