

OIL ANALYSIS REPORT

Area PG-46 [288838] PNEUTECH AK100019340 - APPLETON GRP

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

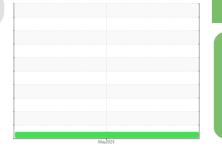
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



NORMAL

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UFD0001336		
Sample Date		Client Info		03 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		424		
Zinc	ppm	ASTM D5185m		73		
Sulfur	ppm	ASTM D5185m		0		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4		
Sodium	ppm	ASTM D5185m		5		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.178		



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Acid Number 0.20 (B/H0.15 Acid Number (mg K 200 0.00 May3/24 -Mav3/74 Viscosity @ 40°C 52 Abnormal 50 48 ()- 46 55 (40-0) 42 40 Abnorm 38 May3/24 Anv3/74

	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
4	Sand/Dirt	scalar	*Visual	NONE	NONE		
May3,24	Appearance	scalar	*Visual	NORML	NORML		
2	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water Free Water	scalar	*Visual	>0.1	NEG		
		scalar	*Visual		NEG		
	FLUID PROPERT		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		45.8		
	SAMPLE IMAGES	5	method	limit/base	current	history1	history2
May3/24 + -	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Metal	s		May3/24			
	B Copper lead						
	^{FZIEREN} Viscosity @ 40°C			May3/24			
	55 Abnormal			€ ^{0.20}	Acid Number		
	50+			및 0.11 문			
	(J_0_0)+ 45 			a 0.10			
	40 - Abnormal			0.02(0.01 0.01 0.01 0.0 0.0 0.0 0.0 0.0			
	35			0.0 V			
	May3/24			May3/24	May3/24		
Laboratory Sample No.	: WearCheck USA - 50 ⁻ : UFD0001336 : 06197807		FLUID-AIRE DYNAMIO 225 SPRING LAKE I ITASCA, US 601 Contact: ED DIENE				

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: ED DIENER - UCFLUSCH

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