

Area

OIL ANALYSIS REPORT

04. Machine Id [04] BASELINE - WORM GEAR LIFE 680

New (Unused) Oil

HIGH PERFORMANCE LUBRICANTS Worm Gear Life 680 (--- GAL)

DIAGNOSIS

Recommendation This is a baseline read-out on the submitted

sample. (Customer Sample Comment: Batch#22H1205)

Gear Life 680 (- GAL)		May2023	May2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		HPL0004901	HPL0002800	
Sample Date		Client Info		28 May 2024	12 May 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	ABNORMAL	
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		0	4	
Chromium	ppm	ASTM D5185m		0	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m		<1	0	
_ead	ppm	ASTM D5185m		<1	0	
Copper	ppm	ASTM D5185m		0	<1	
Tin	ppm	ASTM D5185m		0	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		<1	2	
Calcium	ppm	ASTM D5185m		2	191	
Phosphorus	ppm	ASTM D5185m		227	3	
Zinc	ppm	ASTM D5185m		4	0	
Sulfur	ppm	ASTM D5185m		28677	24476	
CONTAMINANTS	8	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		<1	2	
Sodium	ppm	ASTM D5185m		<1	0	
Potassium	ppm	ASTM D5185m	>20	2	<1	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.95	5.74	

Sample Rating Trend

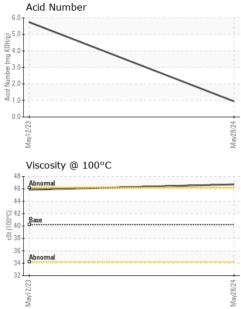


NORMAL

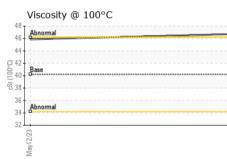


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VISUAL



	VISUAL		method	limit/base		nistory i	nistory2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
8/24 -	Appearance	scalar	*Visual	NORML	NORML	NORML	
May28/24	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual		NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	686.3	658.7	▲ 675	
	Visc @ 100°C	cSt	ASTM D445		46.72	45.86	
	Viscosity Index (VI)	Scale		124	120	115	
May28/24 -	SAMPLE IMAGES	5	method	limit/base	current	history1	history2
May	Color					no image	no image
	Bottom					no image	no image
Accession	Non-ferrous Metal	S		8/24 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	Acid Number		
Laboratory	: WearCheck USA - 50	1 Madisc	on Ave., Cary	+Z/8Z/NEW	May12/23		KENSIN



Report Id: BASKAN [WUSCAR] 06198132 (Generated: 06/06/2024 08:14:34) Rev: 1

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