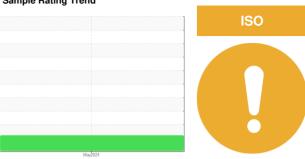


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

KAESER 6733039

Component Compressor

KAESER SIGMA (OEM) S-460 (--- QTS)

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				May/2024		
SAMPLE INFORM	MATION					
Sample Number		Client Info		KC130896		
Sample Date		Client Info		17 May 2024		
Machine Age	hrs	Client Info		9191		
Oil Age	hrs	Client Info		6684		
Oil Changed		Client Info		Changed		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>50	21		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	7		
Calcium	ppm	ASTM D5185m		10		
Phosphorus	ppm	ASTM D5185m	_	13		
Zinc	ppm	ASTM D5185m		44		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304		0.011		
ppm Water	ppm	ASTM D6304	>500	110		
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1659		
Particles >6µm		ASTM D7647	>1300	723		
Particles >14μm		ASTM D7647	>80	139		
Particles >21µm		ASTM D7647		54		
Particles >38µm		ASTM D7647	>4	4		
Particles >71µm		ASTM D7647		0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	18/17/14		
FLUID DEGRADA	ATION _	method	limit/base	current	history1	history2
				0.004		

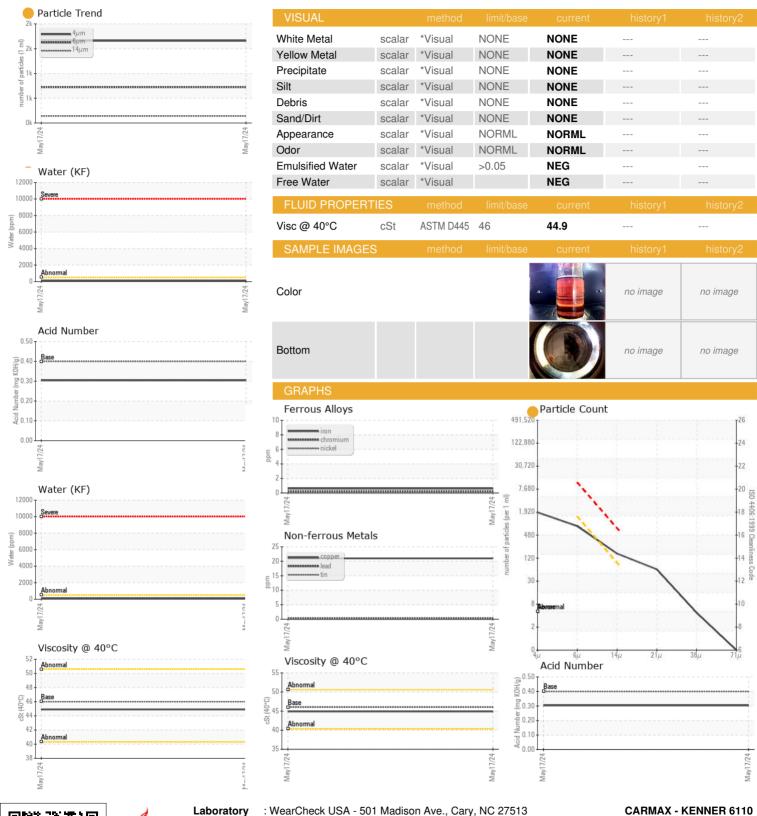
Acid Number (AN)

mg KOH/g ASTM D8045 0.4

0.304



OIL ANALYSIS REPORT







Certificate 12367

Laboratory Sample No.

: KC130896 Lab Number : 06198183 Unique Number : 11060306 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 03 Jun 2024 **Tested** : 05 Jun 2024 Diagnosed

: 05 Jun 2024 - Don Baldridge

1601 32ND ST KENNER, LA US 70065

Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: