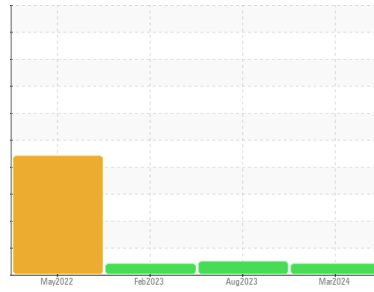




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
KAESER BSD 50T 7918743 (S/N 1648)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC130446	KC125307	KCP112257
Sample Date	Client Info			19 Mar 2024	28 Aug 2023	01 Feb 2023
Machine Age	hrs	Client Info		18181	14178	9733
Oil Age	hrs	Client Info		5000	0	3000
Oil Changed	Client Info			Not Chngd	N/A	Changed
Sample Status				ABNORMAL	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	<1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	1	3	<1
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	15	5	4
Tin	ppm	ASTM D5185m	>10	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		<1	<1	0

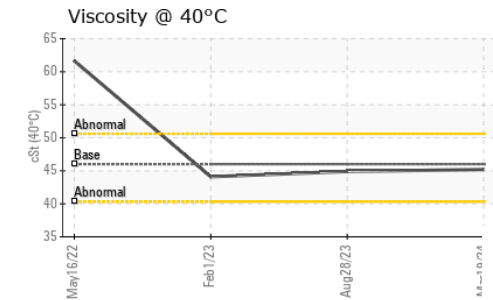
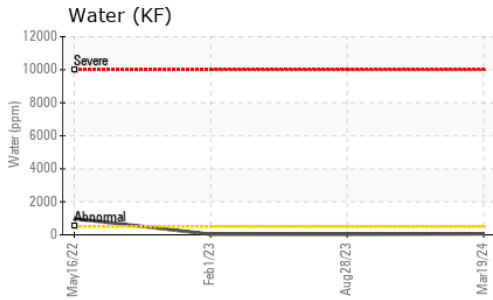
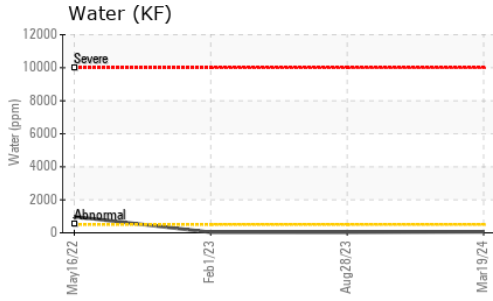
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	2	1	<1
Calcium	ppm	ASTM D5185m	2	0	<1	0
Phosphorus	ppm	ASTM D5185m		2	2	3
Zinc	ppm	ASTM D5185m		0	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	2	3
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	1	2	<1
Water	%	ASTM D6304	>0.05	0.005	0.003	0.003
ppm Water	ppm	ASTM D6304	>500	56	29.6	32.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		---	997	---
Particles >6µm		ASTM D7647	>1300	---	265	---
Particles >14µm		ASTM D7647	>80	---	19	---
Particles >21µm		ASTM D7647	>20	---	4	---
Particles >38µm		ASTM D7647	>4	---	2	---
Particles >71µm		ASTM D7647	>3	---	1	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	---	17/15/11	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.439	0.38	0.40

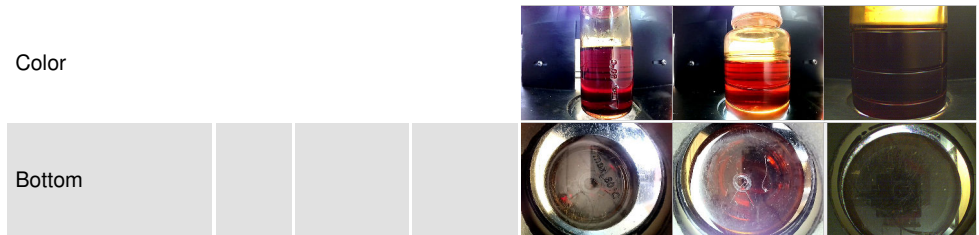
OIL ANALYSIS REPORT



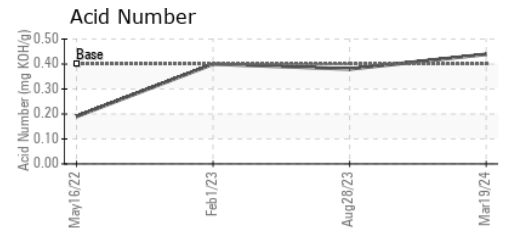
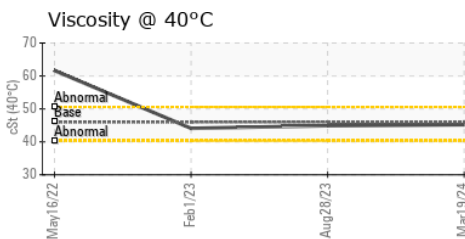
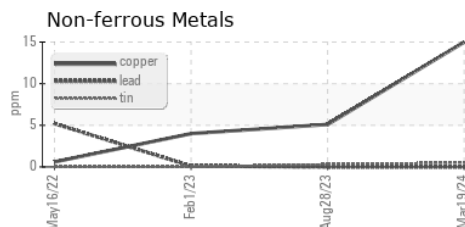
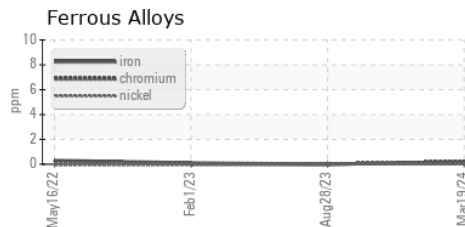
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.2	44.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC130446
Lab Number : 06198192
Unique Number : 11060315
Test Package : IND 2

Received : 03 Jun 2024
Tested : 05 Jun 2024
Diagnosed : 05 Jun 2024 - Don Baldrige

HUHTAMAKI PACKAGING
 9201 PACKAGING DR
 DESOTO, KS
 US 66018

Contact: TRENTON ST JOHN
 trenton.stjohn@huhtamaki.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: