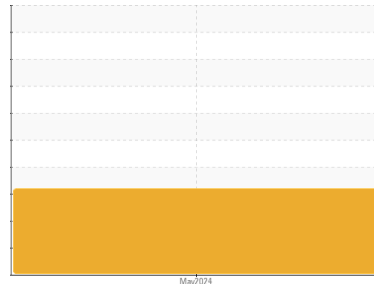




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id

KAESER 9195322

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

There is too much water present in this sample to perform a particle count. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil. Free water present.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA018778	---	---
Sample Date	Client Info		29 May 2024	---	---
Machine Age	hrs	Client Info	903	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		Not Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	---	---
Chromium	ppm	ASTM D5185m >10	<1	---	---
Nickel	ppm	ASTM D5185m >3	0	---	---
Titanium	ppm	ASTM D5185m >3	<1	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >10	1	---	---
Lead	ppm	ASTM D5185m >10	<1	---	---
Copper	ppm	ASTM D5185m >50	1	---	---
Tin	ppm	ASTM D5185m >10	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	<1	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m 90	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m 90	29	---	---
Calcium	ppm	ASTM D5185m 2	0	---	---
Phosphorus	ppm	ASTM D5185m	4	---	---
Zinc	ppm	ASTM D5185m	13	---	---
Sulfur	ppm	ASTM D5185m	23212	---	---

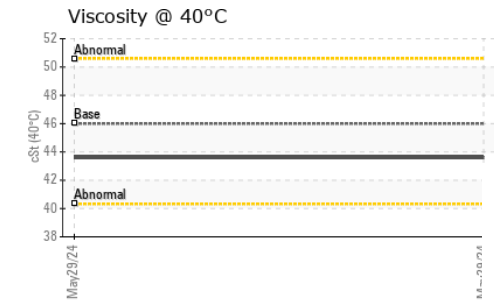
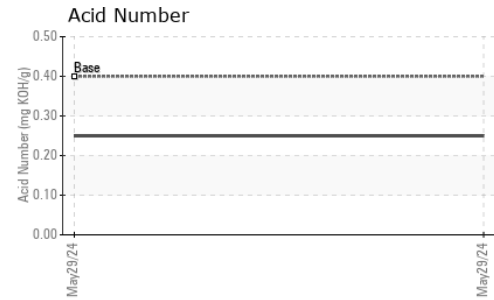
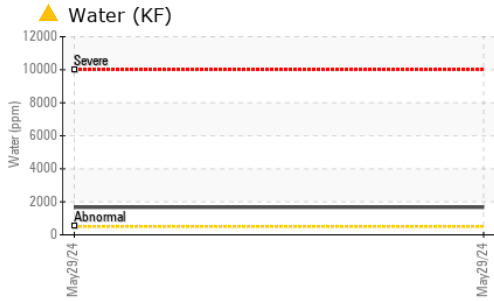
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	---	---
Sodium	ppm	ASTM D5185m	<1	---	---
Potassium	ppm	ASTM D5185m >20	3	---	---
Water	%	ASTM D6304 >0.05	▲ 0.167	---	---
ppm Water	ppm	ASTM D6304 >500	▲ 1670	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.25	---	---

OIL ANALYSIS REPORT



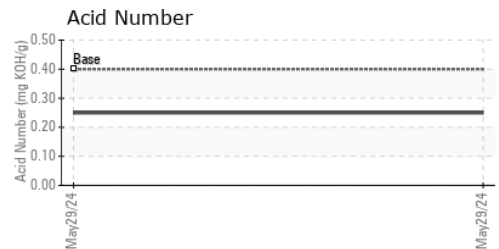
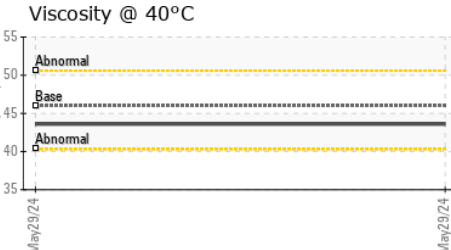
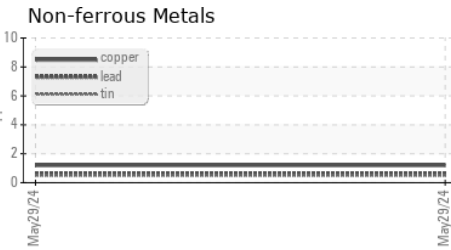
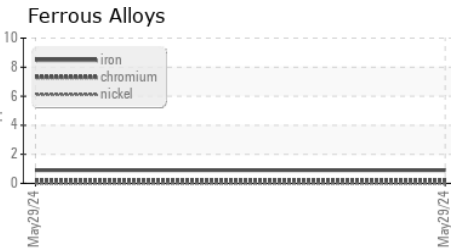
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---	---
Free Water	scalar	*Visual		▲ 1.0	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	43.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA018778 **Received** : 03 Jun 2024
Lab Number : 06198198 **Tested** : 05 Jun 2024
Unique Number : 11060321 **Diagnosed** : 05 Jun 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

AMAZON DTN6
 710 MYATT DR
 MADISON, TN
 US 37115
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: