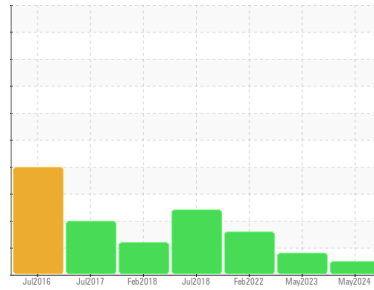




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER ASD 40S 5031175 (S/N 1032)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KC06198206	KC101367	KC76296
Sample Date	Client Info		14 May 2024	30 May 2023	15 Feb 2022
Machine Age	hrs	Client Info	21679	15593	7508
Oil Age	hrs	Client Info	0	8085	1641
Oil Changed	Client Info		N/A	Changed	Changed
Sample Status			NORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	0	<1
Chromium	ppm	ASTM D5185m >10	<1	0	0
Nickel	ppm	ASTM D5185m >3	<1	<1	0
Titanium	ppm	ASTM D5185m >3	<1	0	0
Silver	ppm	ASTM D5185m >2	<1	0	<1
Aluminum	ppm	ASTM D5185m >10	1	0	2
Lead	ppm	ASTM D5185m >10	<1	0	<1
Copper	ppm	ASTM D5185m >50	10	14	10
Tin	ppm	ASTM D5185m >10	<1	0	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	<1
Barium	ppm	ASTM D5185m 90	<1	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 100	3	0	3
Calcium	ppm	ASTM D5185m 0	4	0	0
Phosphorus	ppm	ASTM D5185m 0	3	0	6
Zinc	ppm	ASTM D5185m 0	12	2	59

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	<1
Sodium	ppm	ASTM D5185m	<1	0	0
Potassium	ppm	ASTM D5185m >20	1	<1	<1
Water	%	ASTM D6304 >0.05	0.017	0.006	0.009
ppm Water	ppm	ASTM D6304 >500	174	63.1	94.7

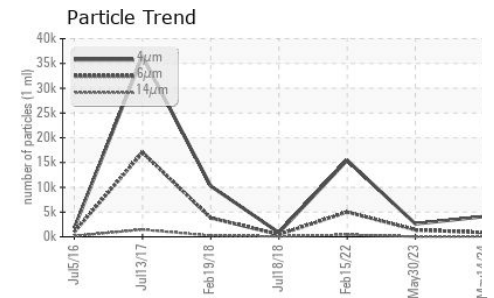
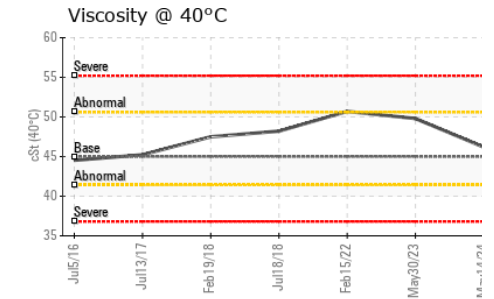
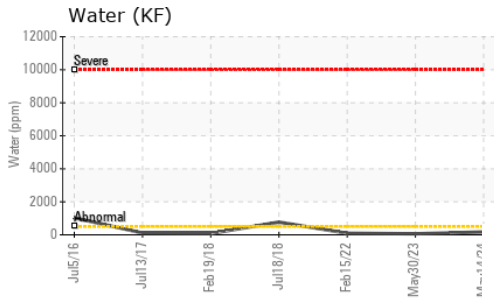
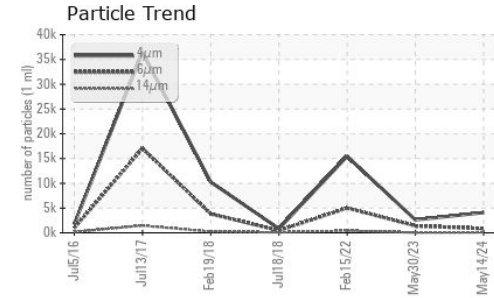
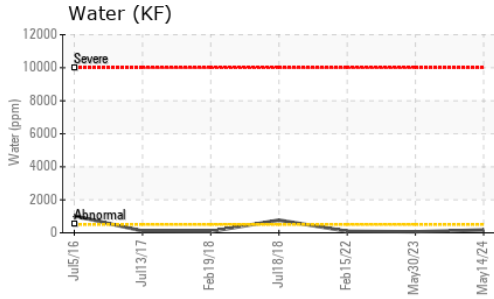
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		4093	2619	15453
Particles >6µm	ASTM D7647	>1300	855	● 1400	▲ 5008
Particles >14µm	ASTM D7647	>80	78	36	▲ 422
Particles >21µm	ASTM D7647	>20	21	7	▲ 92
Particles >38µm	ASTM D7647	>4	2	1	▲ 9
Particles >71µm	ASTM D7647	>3	1	0	0
Oil Cleanliness	ISO 4406 (c)	>17/13	17/13	● 18/12	▲ 20/16

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.40	0.45	0.43

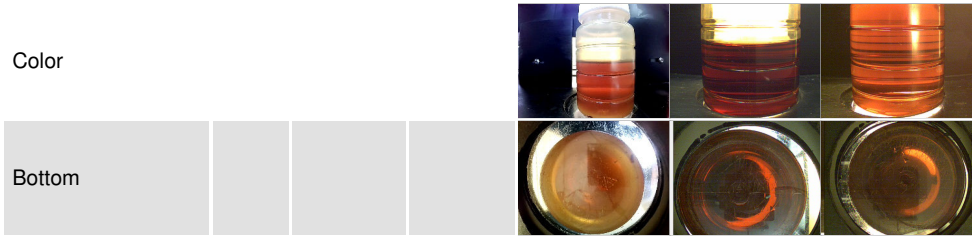
OIL ANALYSIS REPORT



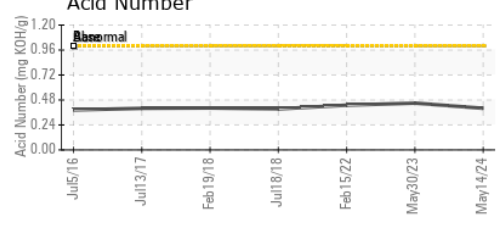
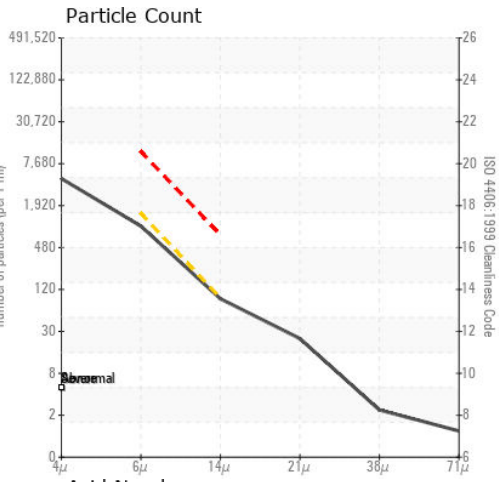
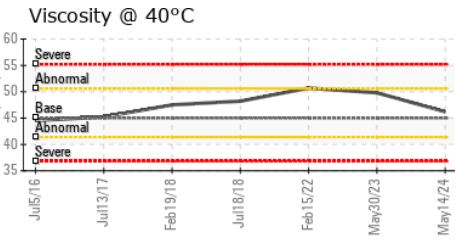
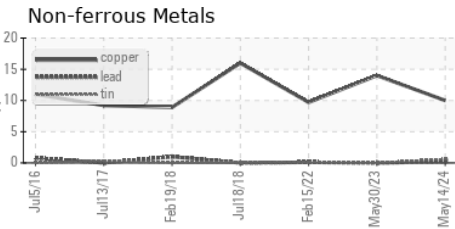
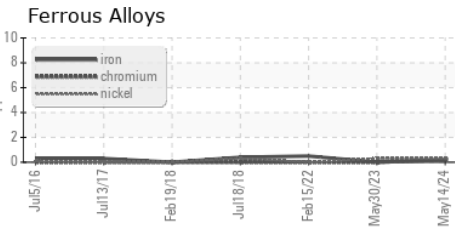
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	46.2	49.8	50.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC06198206
Lab Number : 06198206
Unique Number : 11060329
Test Package : IND 2
Received : 03 Jun 2024
Tested : 05 Jun 2024
Diagnosed : 05 Jun 2024 - Don Baldrige

CINTAS
 625 ELMWOOD PKWY
 HARAHAN, LA
 US 70123
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)