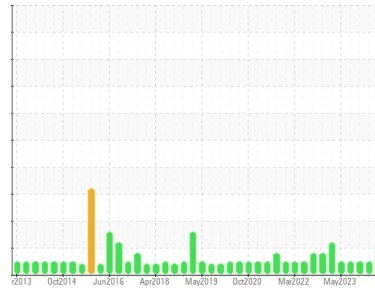




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**FES TYSSSED FP 16**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI ALT-68 SC (300 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP0012692</b>	USP0005164	USP0001741
Sample Date	Client Info	<b>02 Jun 2024</b>	23 Dec 2023	27 Sep 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ATTENTION</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	<b>1</b>	0	1
Chromium	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	<b>1</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	1
Lead	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	0
Copper	ppm	ASTM D5185m >8	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185m	<b>0</b>	3	4
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	2
Zinc	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	3	0

## CONTAMINANTS

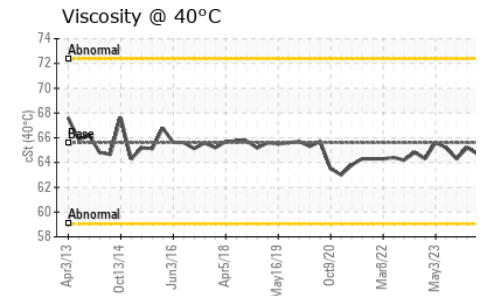
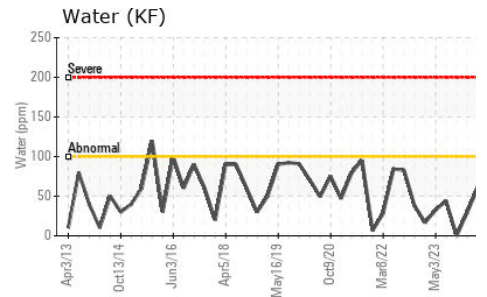
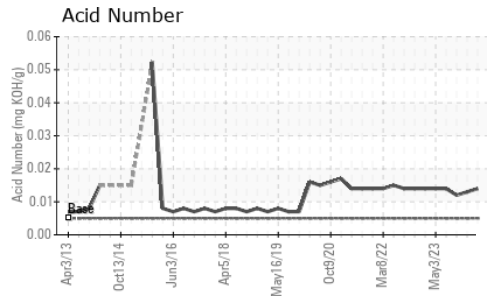
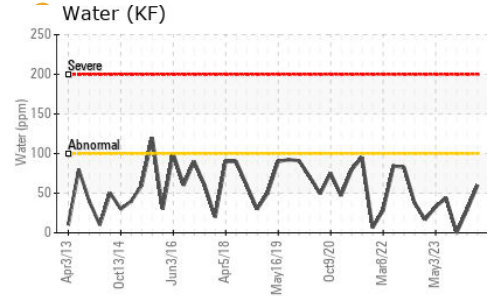
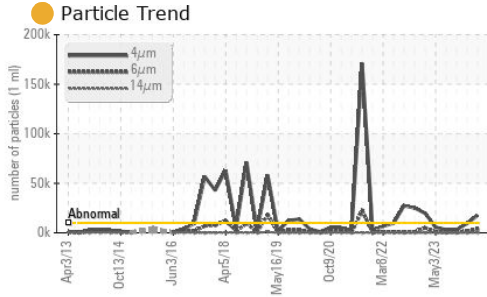
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>2</b>	2	3
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	<1
Water	%	ASTM D6304 >0.01	<b>0.006</b>	0.003	0.00
ppm Water	ppm	ASTM D6304 >100	<b>60</b>	29	0.00

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>17648</b>	9512	3106
Particles >6µm	ASTM D7647 >2500	<b>3838</b>	1894	594
Particles >14µm	ASTM D7647 >320	<b>177</b>	48	23
Particles >21µm	ASTM D7647 >80	<b>30</b>	7	7
Particles >38µm	ASTM D7647 >20	<b>1</b>	0	1
Particles >71µm	ASTM D7647 >4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	<b>21/19/15</b>	20/18/13	19/16/12

## FLUID DEGRADATION

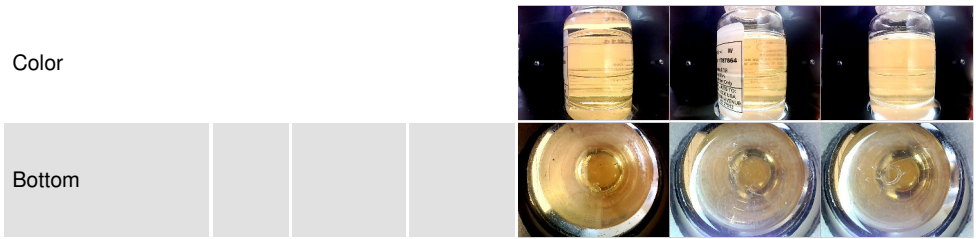
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.014</b>	0.013	0.012



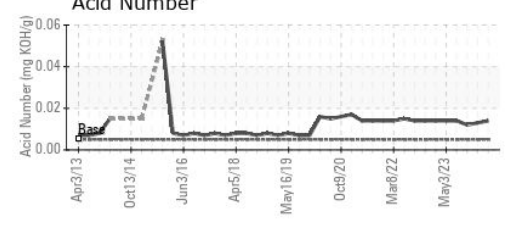
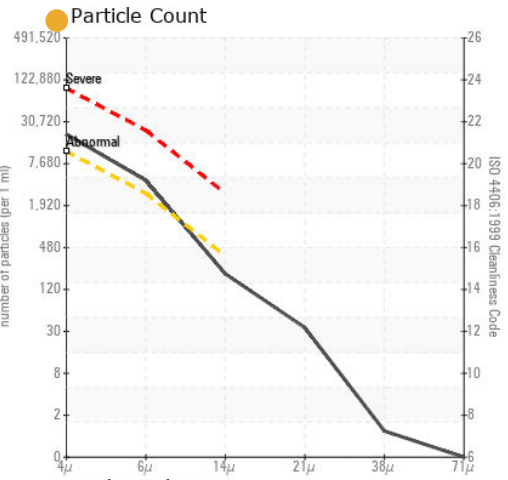
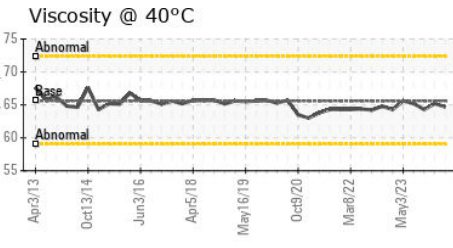
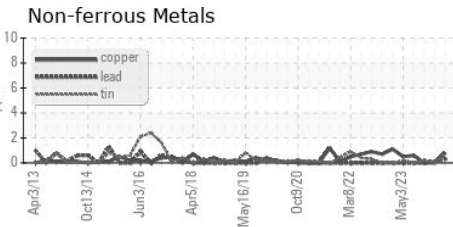
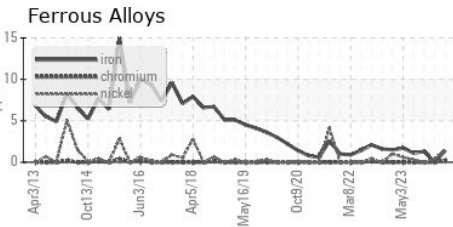
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	64.7	65.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0012692  
**Lab Number** : 06198224  
**Unique Number** : 11060347  
**Test Package** : IND 2  
**Received** : 03 Jun 2024  
**Tested** : 06 Jun 2024  
**Diagnosed** : 06 Jun 2024 - Doug Bogart

**TYSON - SEDALIA - USP**  
 19578 WHITFIELD RD  
 SEDALIA, MO  
 US 65301  
 Contact: BONNIE  
 bonnie.weathers@tyson.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)