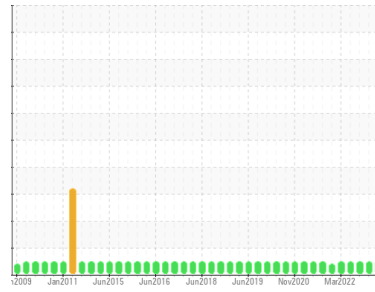




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**

Area  
**PD-04 [1980935]**  
 Machine Id  
**AC 1**  
 Component  
**Compressor**  
 Fluid  
**ATLAS COPCO ROTO XTEND (22 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Annual oil sample)

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0928816</b>	WC0762636	WC0732578
Sample Date	Client Info		<b>23 May 2024</b>	04 Mar 2023	15 Sep 2022
Machine Age	hrs	Client Info	<b>170627</b>	168248	168195
Oil Age	hrs	Client Info	<b>0</b>	2273	2220
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >15	<b>1</b>	0	0
Lead	ppm	ASTM D5185m >65	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >65	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>3</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>17</b>	9	28
Zinc	ppm	ASTM D5185m	<b>6</b>	5	4
Sulfur	ppm	ASTM D5185m	<b>0</b>	48	38

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	<b>&lt;1</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	2
Potassium	ppm	ASTM D5185m >20	<b>2</b>	<1	<1
Water	%	ASTM D6304 >0.1	<b>NEG</b>	NEG	NEG

## FLUID DEGRADATION

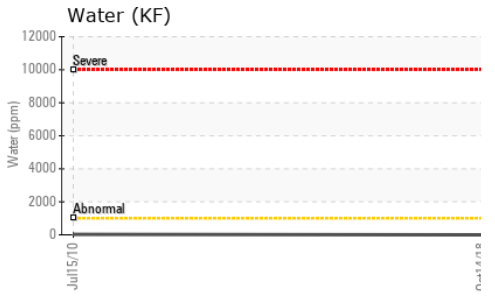
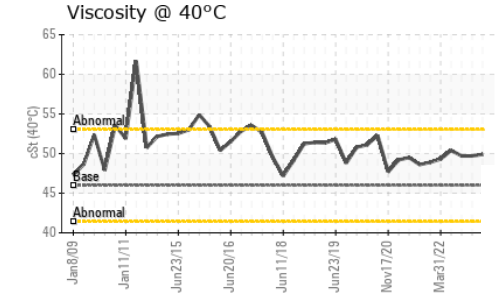
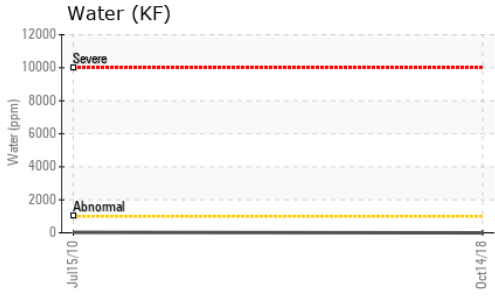
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.14	<b>0.04</b>	0.15	0.13

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG



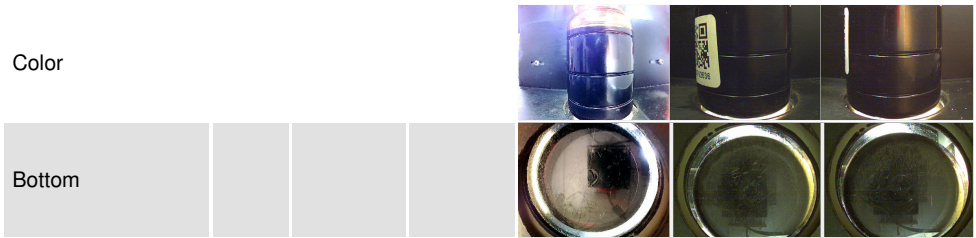
# OIL ANALYSIS REPORT



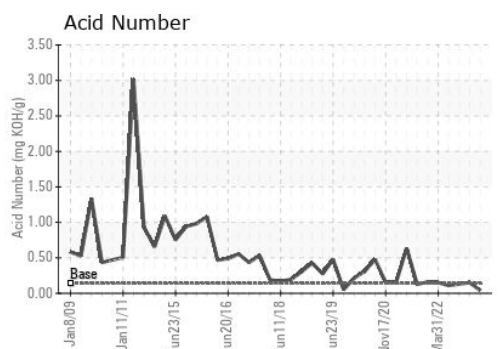
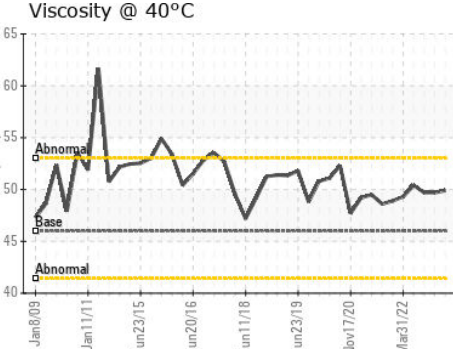
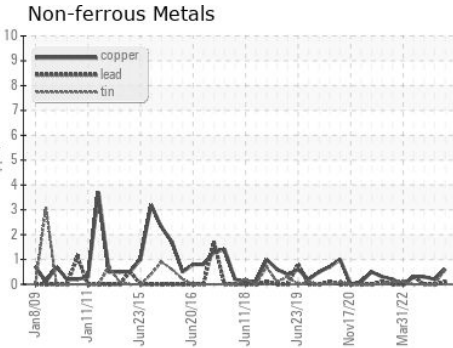
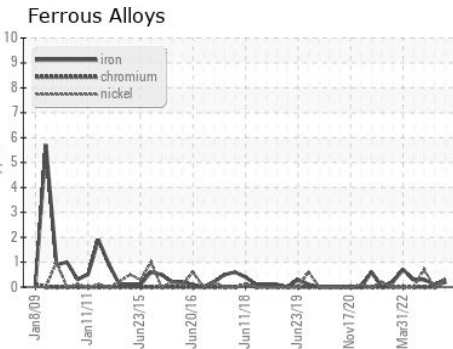
## FLUID PROPERTIES

method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445	46	49.9	49.7

## SAMPLE IMAGES



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0928816      **Received** : 03 Jun 2024  
**Lab Number** : **06198304**      **Tested** : 05 Jun 2024  
**Unique Number** : 11060427      **Diagnosed** : 05 Jun 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF )

**LEPRINO FOODS-FORT MORGAN**  
 2400 EAST BEAVER AVE  
 FORT MORGAN, CO  
 US 80701  
 Contact: KEITH SCHULTE  
 kschulte@leprinofoods.com  
 T: (970)542-4247  
 F: (970)542-4241

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)