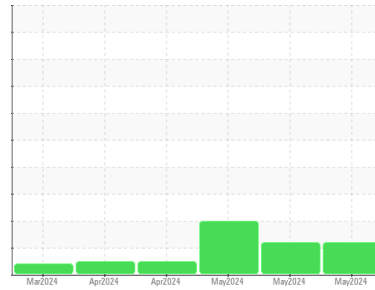




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

MAIN TANK

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 46 (--- LTR)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0937019	WC0937027	WC0937023
Sample Date	Client Info			31 May 2024	09 May 2024	08 May 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4	4	5
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	1	2	2
Lead	ppm	ASTM D5185m	>20	0	<1	<1
Copper	ppm	ASTM D5185m	>20	2	2	2
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	<1	<1
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	25	<1	1	1
Calcium	ppm	ASTM D5185m	200	30	36	40
Phosphorus	ppm	ASTM D5185m	300	318	357	340
Zinc	ppm	ASTM D5185m	370	373	384	359
Sulfur	ppm	ASTM D5185m	2500	786	826	809

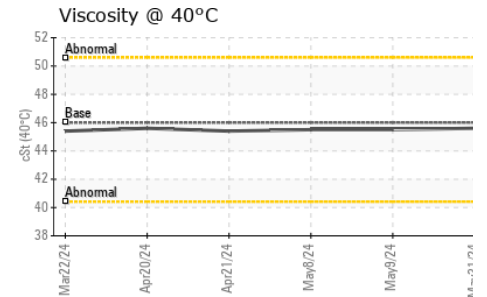
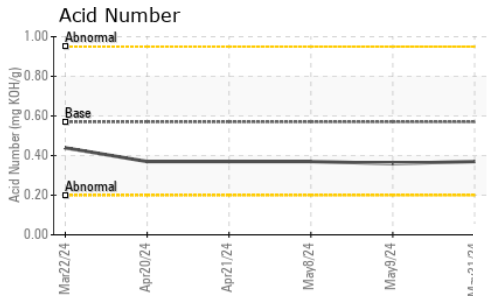
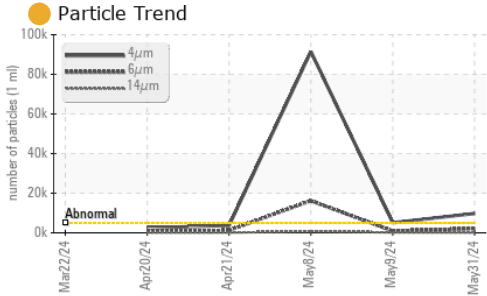
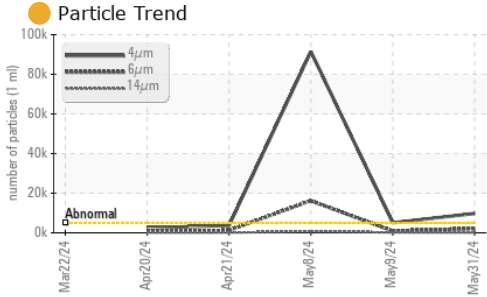
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	<1	1	1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	9765	5078	91454
Particles >6µm		ASTM D7647	>1300	2136	922	16195
Particles >14µm		ASTM D7647	>160	114	178	669
Particles >21µm		ASTM D7647	>40	21	41	123
Particles >38µm		ASTM D7647	>10	1	2	2
Particles >71µm		ASTM D7647	>3	0	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/18/14	20/17/15	24/21/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.37	0.36	0.37



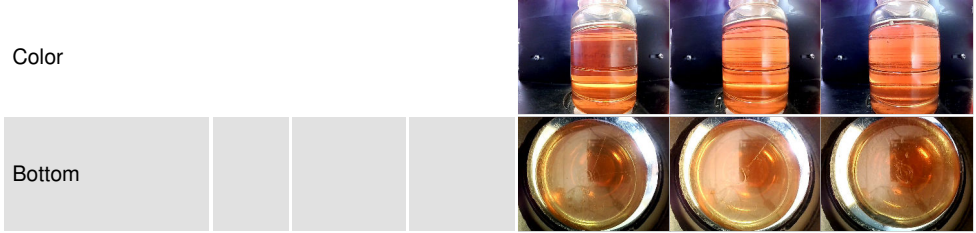
OIL ANALYSIS REPORT



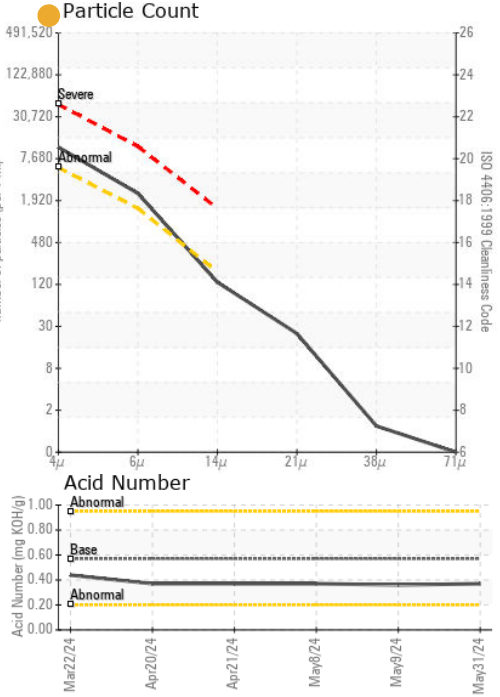
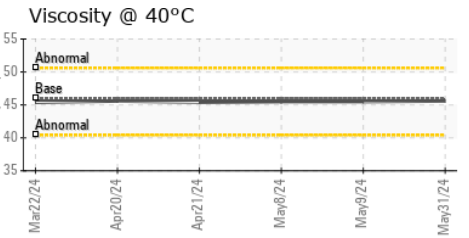
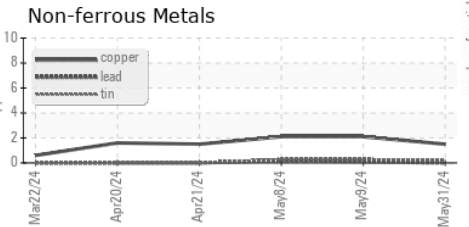
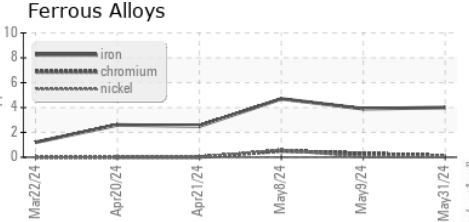
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	LIGHT
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.6	45.5	45.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0937019 **Received** : 04 Jun 2024
Lab Number : **06199087** **Tested** : 05 Jun 2024
Unique Number : 11061210 **Diagnosed** : 06 Jun 2024 - Don Baldrige
Test Package : IND 2

ALLVAC SAF CONDITIONING
 3750 ALLOY WAY
 MONROE, NC
 US 28110
 Contact: MIKE TODD
 mike.todd@atimetals.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)