

OIL ANALYSIS REPORT

NORMAL

Area PRESS Machine To PRESS PILOT

Component Tank Hydraulic System Fluid CHEVRON RANDO HD 46 (22000 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

NORMA

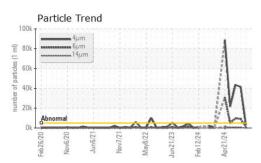
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0937018	WC0937001	WC0937014
Sample Date		Client Info		01 Jun 2024	31 May 2024	09 May 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	J	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
		ASTM D5185m	>20	4	4	4
Iron	ppm					
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	1	1	2
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	1	2	2
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	<1
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		<1	<1	<1
Calcium	ppm	ASTM D5185m		29	30	36
Phosphorus	ppm	ASTM D5185m		303	304	346
Zinc	ppm	ASTM D5185m		369	355	376
Sulfur	ppm	ASTM D5185m		787	736	788
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	4	<1
Sodium	ppm	ASTM D5185m		2	0	0
Potassium	ppm	ASTM D5185m	>20	<1	<1	2
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2993	4 1542	4 3441
Particles >6µm		ASTM D7647	>1300	856	4 9176	6 9692
Particles >14µm		ASTM D7647	>160	40	A 384	6 67
Particles >21µm		ASTM D7647	>40	9	1 41	1 52
Particles >38µm		ASTM D7647	>10	0	2 6	4
Particles >71µm		ASTM D7647	>3	0	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/17/12	▲ 23/20/16	▲ 23/20/17
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.38	0.37	0.36

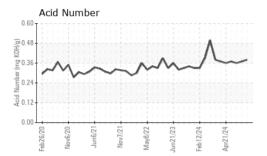
Report Id: ALLMONSAF [WUSCAR] 06199089 (Generated: 06/07/2024 21:36:50) Rev: 1

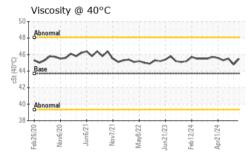
Contact/Location: MIKE TODD - ALLMONSAF Page 1 of 2

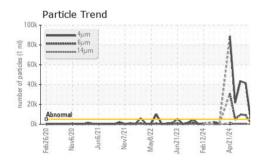


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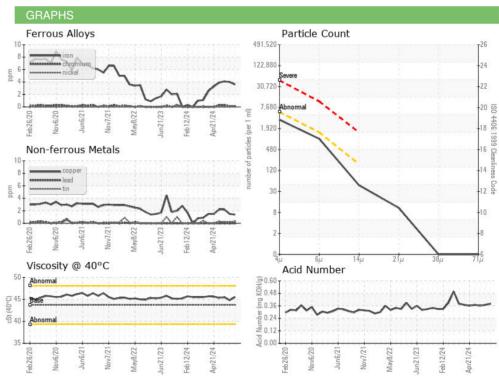








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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	43.7	45.5	44.8	45.5
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color				•		
Bottom						



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 ALLVAC SAF CONDITIONING Sample No. : WC0937018 Received : 04 Jun 2024 3750 ALLOY WAY Lab Number : 06199089 Tested : 06 Jun 2024 MONROE, NC Unique Number : 11061212 Diagnosed : 06 Jun 2024 - Jonathan Hester US 28110 Test Package : IND 2 Contact: MIKE TODD Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. mike.todd@atimetals.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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