

## **OIL ANALYSIS REPORT**

VIS DEBRIS

Sample Rating Trend

#### Machine Id **KAESER CSD 125 5611388 (S/N 2270)** Component

**Compressor** Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

#### Wear

All component wear rates are normal.

#### Contamination

Moderate concentration of visible dirt/debris present in the oil.

#### Fluid Condition

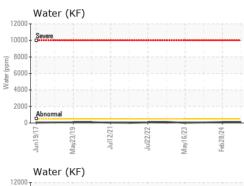
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

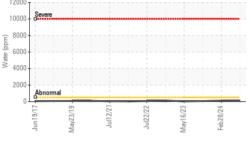
Machine Age     hrs     Client Info     3000     55431     53347       Oil Age     hrs     Client Info     1391     9054     7370       Oil Changed     Client Info     Not Changed     Changed </th <th>SAMPLE INFORM</th> <th><b>IATION</b></th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Machine Age     hrs     Client Info     3000     55431     53347       Oil Age     hrs     Client Info     1391     9054     7370       Oil Ghanged     Client Info     Not Changed     Changed </th <td>Sample Number</td> <td></td> <td>Client Info</td> <td></td> <th>KCPA016784</th> <td>KCPA013646</td> <td>KCP13629</td>	Sample Number		Client Info		KCPA016784	KCPA013646	KCP13629
Machine Age     hrs     Client Info     3000     55431     53347       Oil Age     hrs     Client Info     1391     9054     7370       Oil Changed     Sample Status     Client Info     Not Changed     Changed     Changed       Sample Status     Client Info     ABNORMAL     ABNORMAL     ABNORMAL     ABNORMAL       WEAR METALS     method     Imit/base     current     history     history       Iron     ppm     ASTM 05165m     >50     0     0     0       Nickel     ppm     ASTM 05165m     >2     0     0     0       Silver     ppm     ASTM 05165m     >2     0     0     0       Copper     ppm     ASTM 05165m     >10     <1     0     0       Cadmium     ppm     ASTM 05165m     >10     <1     0     0       Copper     ppm     ASTM 05165m     0     0     0     0       Cadmium     ppm     ASTM 05165m     0     0     0     <	Sample Date		Client Info		20 May 2024	28 Feb 2024	26 Sep 2023
Oli Changed Sample Status Client Info Not Changed ABNORMAL Changed ABNORMAL Changed ABNORMAL   WEAR METALS method limit/base current history1 history1   Iron ppm ASTM D5185m >50 0 0 0   Othornium ppm ASTM D5185m >30 0 0 0   Nickel ppm ASTM D5185m >3 0 0 0   Silver ppm ASTM D5185m >3 0 0 0   Auminum ppm ASTM D5185m >10 <1 0 0   Lead ppm ASTM D5185m >10 <1 0 0   Cadmium ppm ASTM D5185m >10 <1 0 0   Cadmium ppm ASTM D5185m 0 0 0 0   Boron ppm ASTM D5185m 0 0 0 0   Magnesium ppm ASTM D5185m 0 0 0 0   Magnesium ppm ASTM D5185m 0 14 14 5   Cadrium ppm ASTM D5185m 0 <1 3 3   Barium ppm <td< th=""><td>Machine Age</td><td>hrs</td><td>Client Info</td><td></td><th>3000</th><td>55431</td><td>53347</td></td<>	Machine Age	hrs	Client Info		3000	55431	53347
Sample Status     method     Imit/base     current     history1     ABNORMAL     ABNORMAL       WEAR METALS     method     limit/base     current     history1     history1       Iron     ppm     ASTM 05185m     >50     0     0     0       Nickel     ppm     ASTM 05185m     >3     <1     0     0       Silver     ppm     ASTM 05185m     >3     <1     0     0       Aluminum     ppm     ASTM 05185m     >10     <1     0     0       Copper     ppm     ASTM 05185m     >10     <1     0     0       Cadmium     ppm     ASTM 05185m     >10     <1     0     0       Cadmium     ppm     ASTM 05185m     0     0     0     0       Barium     ppm     ASTM 05185m     0     0     0     0       Molybdenum     ppm     ASTM 05185m     0     0     0     0       Barium     ppm     ASTM 05185m     0     <1 <td>Oil Age</td> <td>hrs</td> <td>Client Info</td> <td></td> <th>1391</th> <td>9054</td> <td>7370</td>	Oil Age	hrs	Client Info		1391	9054	7370
WEAR METALS     method     limit/base     current     history1     history1       Iron     ppm     ASTM 05185m     >50     0     0     0       Nickel     ppm     ASTM 05185m     >3     <1     0     0       Nickel     ppm     ASTM 05185m     >3     <1     0     0       Silver     ppm     ASTM 05185m     >2     0     0     0       Aluminum     ppm     ASTM 05185m     >10     3     0     0     0       Lead     ppm     ASTM 05185m     >10     <1     0     0     0       Vanadium     ppm     ASTM 05185m     >10     <1     0     0     0       ASTM 05185m     0     0     0     0     0     0     0       ASTM 05185m     0     0     0     0     0     0     0       Vanadium     ppm     ASTM 05185m     0     14     14     5     2       Barium     ppm	Oil Changed		Client Info		Not Changd	Changed	Changed
Iron     ppm     ASTM D5185m     >50     0     0     0       Nickel     ppm     ASTM D5185m     >3     <1     0     0       Nickel     ppm     ASTM D5185m     >3     0     0     0       Silver     ppm     ASTM D5185m     >2     0     0     0       Aduminum     ppm     ASTM D5185m     >10     3     0     0       Lead     ppm     ASTM D5185m     >10     <1     0     0       Vanadium     ppm     ASTM D5185m     >10     <1     0     0       Vanadium     ppm     ASTM D5185m     0     0     0     0       Addminum     ppm     ASTM D5185m     0     0     0     0       Cadmium     ppm     ASTM D5185m     90     0     0     0     0       Boron     ppm     ASTM D5185m     90     14     14     5     5       Calcium     ppm     ASTM D5185m     2     0	-				-		ABNORMAL
Chromium     ppm     ASTM D5185m     >10     <1	WEAR METALS		method	limit/base	current	history1	history2
Nickel     ppm     ASTM D5185m     >3     <1	Iron	ppm	ASTM D5185m	>50	0	0	0
Nickel     ppm     ASTM D5185m     >3     <1	Chromium	ppm	ASTM D5185m	>10	<1	0	0
Titanium     ppm     ASTM D5185m     >3     0     0     0       Silver     ppm     ASTM D5185m     >2     0     0     0       Aluminum     ppm     ASTM D5185m     >10     3     0     0       Lead     ppm     ASTM D5185m     >10     <1     0     0       Copper     ppm     ASTM D5185m     >10     <1     0     0       Copper     ppm     ASTM D5185m     >10     <1     0     0       Cadmium     ppm     ASTM D5185m     0     0     0     0       ASTM D5185m     0     0     0     0     0     0       Boron     ppm     ASTM D5185m     0     0     0     0       Malganese     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     2     0     0     0       Sulfur     ppm     ASTM D5185m     2     0     1     1	Nickel		ASTM D5185m	>3	<1	0	0
Silver     ppm     ASTM D5185m     >2     0     0     0       Aluminum     ppm     ASTM D5185m     >10     3     0     0       Lead     ppm     ASTM D5185m     >10     <1     0     0       Copper     ppm     ASTM D5185m     >50     9     16     13       Tin     ppm     ASTM D5185m     >10     <1     0     0       Vanadium     ppm     ASTM D5185m     0     0     0     0       Addition     ppm     ASTM D5185m     0     0     0     0       ADDITIVES     method     limit/base     current     history1     history1       Boron     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     2     0     0     0       Sulfur     ppm     ASTM D5185m     2     0     <1     1 <td>Titanium</td> <td></td> <td>ASTM D5185m</td> <td>&gt;3</td> <th>0</th> <td>0</td> <td>0</td>	Titanium		ASTM D5185m	>3	0	0	0
Aluminum     ppm     ASTM D5185m     >10     3     0     0       Lead     ppm     ASTM D5185m     >10     <1     0     0       Copper     ppm     ASTM D5185m     >50     9     16     13       Tin     ppm     ASTM D5185m     >10     <1     0     0       Vanadium     ppm     ASTM D5185m     0     0     0     0       Cadmium     ppm     ASTM D5185m     0     0     0     0       ADDITIVES     method     limit/base     current     history1     history1       Boron     ppm     ASTM D5185m     0     0     0     0       Molybdenum     ppm     ASTM D5185m     0     0     0     0       Maganese     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     2     0     0     0       Sulfur     ppm     ASTM D5185m     2     0     1     1 <td></td> <td></td> <td></td> <td></td> <th></th> <td></td> <td></td>							
Lead     ppm     ASTM D5185m     >10     <1							
Copper     ppm     ASTM D5185m     >50     9     16     13       Tin     ppm     ASTM D5185m     >10     <1     0     0       Vanadium     ppm     ASTM D5185m     0     0     0     0       Cadmium     ppm     ASTM D5185m     0     0     0     0       ADDITIVES     method     limit/base     current     history1     history1       Boron     ppm     ASTM D5185m     90     0     0     0       Molybdenum     ppm     ASTM D5185m     90     0     0     0       Magnaese     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     2     0     0     0       Sulfur     ppm     ASTM D5185m     2     94     0     0       Sulfur     ppm     ASTM D5185m     2     0     -1     3       Solicon     ppm     ASTM D5185m     22     0     -1     1 </th <td></td> <td></td> <td></td> <td></td> <th></th> <td></td> <td></td>							
Tin     ppm     ASTM D5185m     >10     <1							
Vanadium     ppm     ASTM D5185m     0     0     0     0       Cadmium     ppm     ASTM D5185m     0     0     0     0       ADDITIVES     method     limit/base     current     history1     history1       Boron     ppm     ASTM D5185m     0     0     0     0       Barium     ppm     ASTM D5185m     0     0     0     0       Molybdenum     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     2     0     0     0       Sulfur     ppm     ASTM D5185m     2     94     0     0       Sulfur     ppm     ASTM D5185m     21002     18228     16029       CONTAMINANTS     method     limit/base     current     history1     history1       Silicon     ppm     ASTM D5185m     >20     2     1     1							
Cadmium     ppm     ASTM D5185m     0     0     0       ADDITIVES     method     limit/base     current     history1     history1       Boron     ppm     ASTM D5185m     0     0     0     0       Barium     ppm     ASTM D5185m     90     0     0     0     0       Molybdenum     ppm     ASTM D5185m     0     0     0     0     0       Magnese     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     2     0     <11							
Boron     ppm     ASTM D5185m     0     0     0       Barium     ppm     ASTM D5185m     90     0     0     0       Molybdenum     ppm     ASTM D5185m     0     0     0     0       Manganese     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     2     0     0     0       Phosphorus     ppm     ASTM D5185m     2     94     0     0       Sulfur     ppm     ASTM D5185m     2     94     0     0       Sulfur     ppm     ASTM D5185m     2     0     <1     1       Sodium     ppm     ASTM D5185m     >20     2     <1     1       Vater     %     ASTM D6304     >0.05     0.009     0.012     0.006							
Barium     ppm     ASTM D5185m     90     0     0     <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum     ppm     ASTM D5185m     0     0     0     0       Manganese     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     90     0     0     0       Phosphorus     ppm     ASTM D5185m     0     <1     3     3       Zinc     ppm     ASTM D5185m     2     94     0     0       Sulfur     ppm     ASTM D5185m     2     94     0     0       Sodium     ppm     ASTM D5185m     21002     18228     16029       Sodium     ppm     ASTM D5185m     >25     0     <1     <1       Sodium     ppm     ASTM D5185m     >20     2     <1     1       Water     %     ASTM D504     >0.05     0.009     0.012	Boron	ppm	ASTM D5185m		0	0	0
Manganese     ppm     ASTM D5185m     0     0     0       Magnesium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     2     0     0     0       Phosphorus     ppm     ASTM D5185m     2     94     0       Zinc     ppm     ASTM D5185m     2     94     0       Sulfur     ppm     ASTM D5185m     2     94     0       Sulfur     ppm     ASTM D5185m     2     94     0       Solicon     ppm     ASTM D5185m     2     0     <1     <1       Sodium     ppm     ASTM D5185m     >25     0     <1     <1       Sodium     ppm     ASTM D6304     >0.05     0.009     0.012     0.006       ppm Water     ppm     ASTM D6304     >500     94     124     65.1       FLUID CLEANLINESS     method     limit/base     current     history1     history1       Particles >4µm	Barium	ppm	ASTM D5185m	90	0	0	<1
Magnesium     ppm     ASTM D5185m     90     14     14     5       Calcium     ppm     ASTM D5185m     2     0     0     0       Phosphorus     ppm     ASTM D5185m     2     0     .     0     .     14     14     5       Zinc     ppm     ASTM D5185m     0     .     .     3     .     .     0     .     1     3     .	Molybdenum	ppm	ASTM D5185m		0	0	0
Calcium     ppm     ASTM D5185m     2     0     0     0       Phosphorus     ppm     ASTM D5185m     0     <1     3       Zinc     ppm     ASTM D5185m     2     94     0       Sulfur     ppm     ASTM D5185m     21002     18228     16029       CONTAMINANTS     method     limit/base     current     history1     history1       Silicon     ppm     ASTM D5185m     >25     0     <1     <1       Sodium     ppm     ASTM D5185m     >25     0     <1     <1       Sodium     ppm     ASTM D5185m     >20     2     <1     1       Water     %     ASTM D5185m     >20     2     <1     1       Water     %     ASTM D6304     >0.05     0.009     0.012     0.006       ppm Water     ppm     ASTM D7647      21054     9745       Particles >4µm     ASTM D7647     >1300      498     201       Particles >1	Manganese	ppm	ASTM D5185m		0	0	0
Phosphorus     ppm     ASTM D5185m     0     <1	Magnesium	ppm	ASTM D5185m	90	14	14	5
Zinc   ppm   ASTM D5185m   2   94   0     Sulfur   ppm   ASTM D5185m   21002   18228   16029     CONTAMINANTS   method   limit/base   current   history1   history1     Silicon   ppm   ASTM D5185m   >25   0   <1	Calcium	ppm	ASTM D5185m	2	0	0	0
Sulfur     ppm     ASTM D5185m     21002     18228     16029       CONTAMINANTS     method     limit/base     current     history1     history1       Silicon     ppm     ASTM D5185m     >25     0     <1	Phosphorus	ppm	ASTM D5185m		0	<1	3
CONTAMINANTS     method     limit/base     current     history1     history1       Silicon     ppm     ASTM D5185m     >25     0     <1     <1       Sodium     ppm     ASTM D5185m     >20     2     <1     1       Potassium     ppm     ASTM D5185m     >20     2     <1     1       Water     %     ASTM D50304     >0.05     0.009     0.012     0.006       ppm Water     ppm     ASTM D6304     >500     94     124     65.1       FLUID CLEANLINESS     method     limit/base     current     history1     history1       Particles >4µm     ASTM D7647      21054     9745       Particles >6µm     ASTM D7647     >1300      4 6781     2784       Particles >1µm     ASTM D7647     >20      4 98     201       Particles >21µm     ASTM D7647     >20      4 114     44       Particles >38µm     ASTM D7647     >3      0     0	Zinc	ppm	ASTM D5185m		2	94	0
Silicon   ppm   ASTM D5185m   >25   0   <1	Sulfur	ppm	ASTM D5185m		21002	18228	16029
Sodium     ppm     ASTM D5185m     4     7     2       Potassium     ppm     ASTM D5185m     >20     2     <1     1       Water     %     ASTM D5185m     >20     2     <1     1       Water     %     ASTM D5185m     >20     2     <1     1       Water     %     ASTM D6304     >0.05     0.009     0.012     0.006       ppm Water     ppm     ASTM D6304     >500     94     124     65.1       FLUID CLEANLINESS     method     limit/base     current     history1     history1       Particles >4µm     ASTM D7647      21054     9745       Particles >6µm     ASTM D7647     >1300      46781     2784       Particles >14µm     ASTM D7647     >80      498     201       Particles >21µm     ASTM D7647     >20      414     44       Particles >38µm     ASTM D7647     >3      0     0       OIl Cleanli	CONTAMINANTS		method	limit/base	current	history1	history2
Potassium     ppm     ASTM D5185m     >20     2     <1	Silicon	ppm	ASTM D5185m	>25	0	<1	<1
Water     %     ASTM D6304     >0.05     0.009     0.012     0.006       ppm Water     ppm     ASTM D6304     >500     94     124     65.1       FLUID CLEANLINESS     method     limit/base     current     history1     history1       Particles >4µm     ASTM D7647      21054     9745       Particles >6µm     ASTM D7647     >1300      46781     2784       Particles >14µm     ASTM D7647     >80      4498     201       Particles >21µm     ASTM D7647     >20      4114     44       Particles >38µm     ASTM D7647     >3      0     0       Oil Cleanliness     ISO 4406 (c)     >/17/13      422/20/16     20/19/15       FLUID DEGRADATION     method     limit/base     current     history1     history1	Sodium	ppm	ASTM D5185m		4	7	2
ppm Water     ppm     ASTM D6304     >500     94     124     65.1       FLUID CLEANLINESS     method     limit/base     current     history1     history2       Particles >4µm     ASTM D7647      21054     9745       Particles >6µm     ASTM D7647     >1300      4 6781     2784       Particles >14µm     ASTM D7647     >80      4 498     201       Particles >14µm     ASTM D7647     >20      4 114     4 44       Particles >21µm     ASTM D7647     >4      6     1       Particles >38µm     ASTM D7647     >3      0     0       Oil Cleanliness     ISO 4406 (c)     >/17/13      4 22/20/16     20/19/15       FLUID DEGRADATION     method     limit/base     current     history1     history1	Potassium	ppm	ASTM D5185m	>20	2	<1	1
FLUID CLEANLINESSmethodlimit/basecurrenthistory1history1Particles >4µmASTM D7647210549745Particles >6µmASTM D7647>1300 $\triangle$ 67812784Particles >14µmASTM D7647>80 $\triangle$ 498201Particles >21µmASTM D7647>20 $\triangle$ 114 $\triangle$ 44Particles >38µmASTM D7647>4 $\triangle$ 61Particles >71µmASTM D7647>300Oil CleanlinessISO 4406 (c)>/17/13 $\triangle$ 22/20/16 $\triangle$ 20/19/15FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2	Water	%	ASTM D6304	>0.05	0.009	0.012	0.006
Particles >4µm   ASTM D7647    21054   9745     Particles >6µm   ASTM D7647   >1300    4 6781   2784     Particles >14µm   ASTM D7647   >80    4 498   201     Particles >21µm   ASTM D7647   >20    4 114   4 44     Particles >38µm   ASTM D7647   >4    6   1     Particles >38µm   ASTM D7647   >3    0   0     Oil Cleanliness   ISO 4406 (c)   >/17/13    4 22/20/16   20/19/15     FLUID DEGRADATION   method   limit/base   current   history1   history1	ppm Water	ppm	ASTM D6304	>500	94	124	65.1
Particles >6µm   ASTM D7647   >1300    ▲ 6781   ▲ 2784     Particles >14µm   ASTM D7647   >80    ▲ 498   ▲ 201     Particles >21µm   ASTM D7647   >20    ▲ 114   ▲ 44     Particles >38µm   ASTM D7647   >4    ▲ 6   1     Particles >38µm   ASTM D7647   >3    0   0     Oil Cleanliness   ISO 4406 (c)   >/17/13    ▲ 22/20/16   ▲ 20/19/15     FLUID DEGRADATION   method   limit/base   current   history1   history1	FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >14μm   ASTM D7647   >80    4 498   201     Particles >21μm   ASTM D7647   >20    114   44     Particles >38μm   ASTM D7647   >4    6   1     Particles >38μm   ASTM D7647   >4    6   1     Particles >71μm   ASTM D7647   >3    0   0     Oil Cleanliness   ISO 4406 (c)   >/17/13    22/20/16   20/19/15     FLUID DEGRADATION   method   limit/base   current   history1   history1	•						
Particles >21μm     ASTM D7647     >20      ▲ 114     ▲ 44       Particles >38μm     ASTM D7647     >4      ▲ 6     1       Particles >71μm     ASTM D7647     >3      0     0       Oil Cleanliness     ISO 4406 (c)     >/17/13      ▲ 22/20/16     ▲ 20/19/15       FLUID DEGRADATION     method     limit/base     current     history1     history1							
Particles >38μm     ASTM D7647     >4      ▲ 6     1       Particles >71μm     ASTM D7647     >3      0     0       Oil Cleanliness     ISO 4406 (c)     >/17/13      ▲ 22/20/16     ▲ 20/19/15       FLUID DEGRADATION     method     limit/base     current     history1     history2							
Particles >71μm     ASTM D7647     >3      0     0       Oil Cleanliness     ISO 4406 (c)     >/17/13      ▲ 22/20/16     ▲ 20/19/15       FLUID DEGRADATION     method     limit/base     current     history1     history2	•		ASTM D7647	>20			
Oil Cleanliness   ISO 4406 (c)   >/17/13 $\triangle$ 22/20/16 $\triangle$ 20/19/15     FLUID DEGRADATION   method   limit/base   current   history1   history2						<b>6</b>	
FLUID DEGRADATION method limit/base current history1 history2	-		ASTM D7647	>3			
· · · · ·	Oil Cleanliness		ISO 4406 (c)	>/17/13		<u>22/20/16</u>	<b>2</b> 0/19/15
Acid Number (AN) mg KOH/g ASTM D8045 0.4 0.43 0.43 0.43	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.43	0.43	0.43

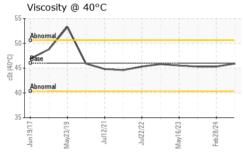
Contact/Location: P. LONGIA - AXINEW Page 1 of 2



# **OIL ANALYSIS REPORT**



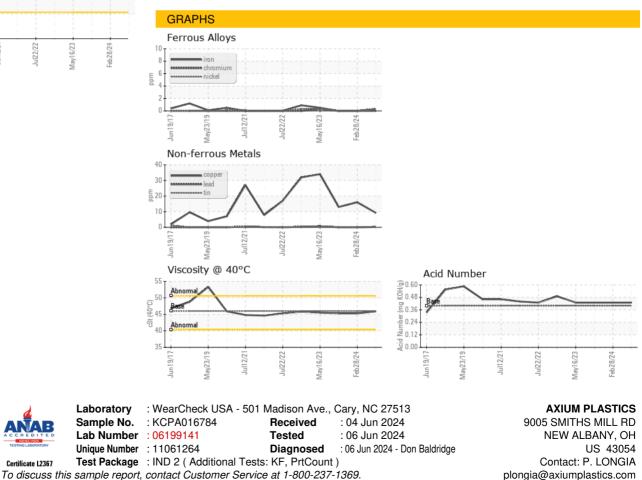




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	A MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.9	45.3	45.3
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						



Bottom



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: AXINEW [WUSCAR] 06199141 (Generated: 06/07/2024 07:46:09) Rev: 1

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