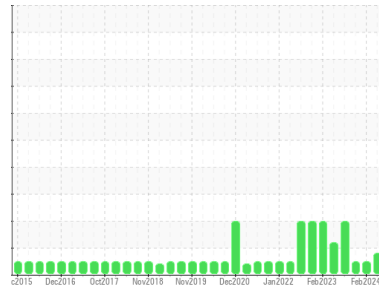




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**DEHORNER 2 NK**  
 Component  
**Hydraulic System**  
 Fluid  
**USPI FG HYD 46 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM36435</b>	USPM30205	USPM31455
Sample Date	Client Info		<b>30 May 2024</b>	27 Feb 2024	27 Nov 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>&lt;1</b>	2	3
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	<1	2
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	1	0
Calcium	ppm	ASTM D5185m	<b>0</b>	2	<1
Phosphorus	ppm	ASTM D5185m 725	<b>367</b>	364	306
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 625	<b>504</b>	533	550

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>4</b>	4	7
Sodium	ppm	ASTM D5185m	<b>1</b>	1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	2
Water	%	ASTM D6304 >0.05	<b>0.001</b>	0.003	0.001
ppm Water	ppm	ASTM D6304 >500	<b>4</b>	40	9

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>5783</b>	3239	3631
Particles >6µm	ASTM D7647	>1300	<b>694</b>	839	966
Particles >14µm	ASTM D7647	>160	<b>22</b>	50	46
Particles >21µm	ASTM D7647	>40	<b>9</b>	9	9
Particles >38µm	ASTM D7647	>10	<b>4</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>20/17/12</b>	19/17/13	19/17/13

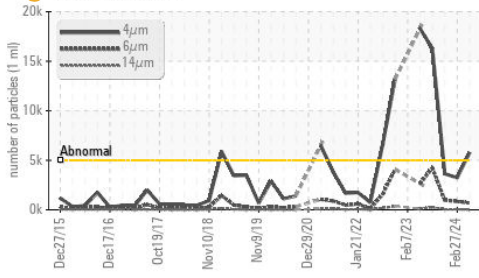
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.36	<b>0.22</b>	0.23	0.21

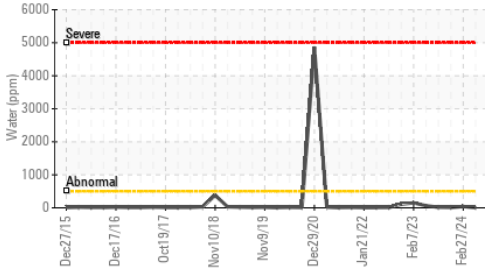


# OIL ANALYSIS REPORT

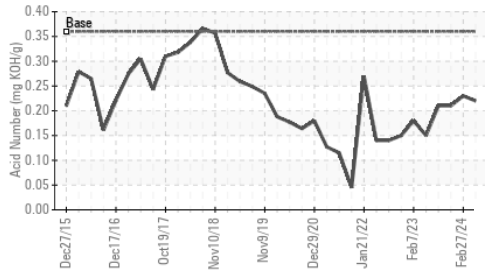
## Particle Trend



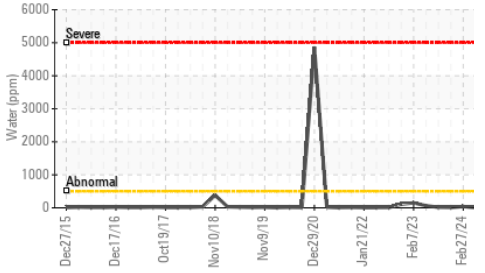
## Water (KF)



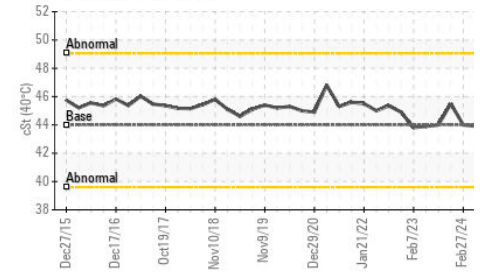
## Acid Number



## Water (KF)



## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

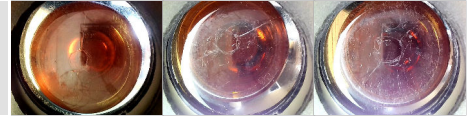
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44	43.9	44.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

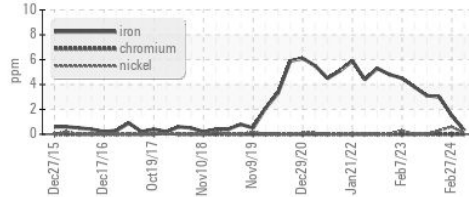


Bottom

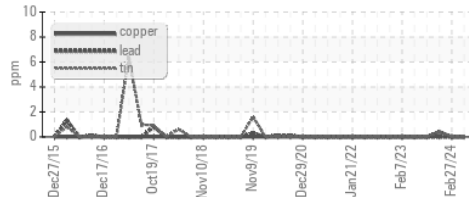


## GRAPHS

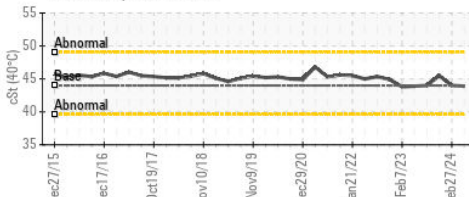
### Ferrous Alloys



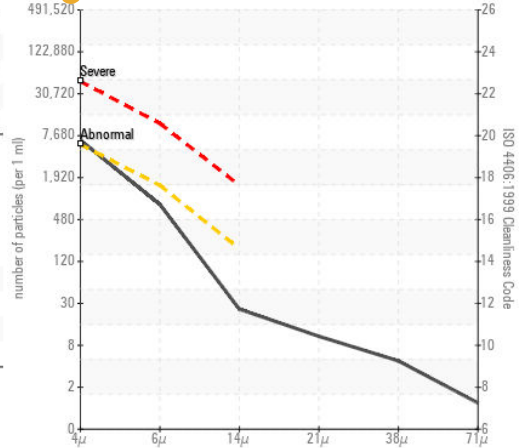
### Non-ferrous Metals



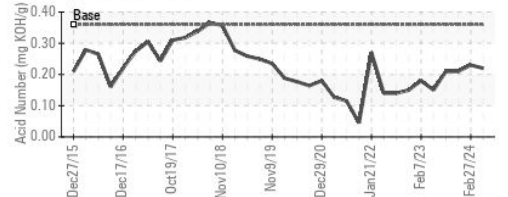
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : USPM36435

Lab Number : 06199211

Unique Number : 11061334

Test Package : IND 2

Received : 04 Jun 2024

Tested : 05 Jun 2024

Diagnosed : 09 Jun 2024 - Doug Bogart

TYSON - DAKOTA CITY SLAUGHTER

DAKOTA CITY, NE

US

Contact:

doug.bogart@wearcheck.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)