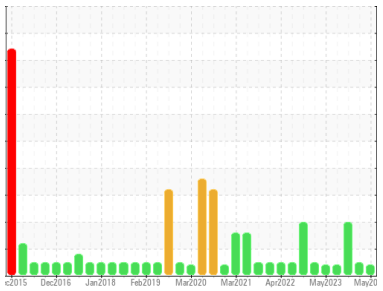
OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Machine Id
DEW CLAW CUTTER 1 NK
Component
Hydraulic System
Fluid
USPI FG HYD 46 (--- LTR)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM36436**	USPM30209	USPM31448
Sample Date		Client Info		**30 May 2024**	27 Feb 2024	27 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**4**	4	5
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	<1	0
Lead	ppm	ASTM D5185m	>20	**0**	0	<1
Copper	ppm	ASTM D5185m	>20	**0**	<1	<1
Tin	ppm	ASTM D5185m	>20	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	<1	0
Calcium	ppm	ASTM D5185m		**0**	2	1
Phosphorus	ppm	ASTM D5185m	725	**517**	536	465
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m	625	**577**	549	511

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**6**	6	10
Sodium	ppm	ASTM D5185m		**1**	1	0
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	2
Water	%	ASTM D6304	>0.05	**0.003**	0.003	0.003
ppm Water	ppm	ASTM D6304	>500	**38**	27	35

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**---**	1072	▲ 65549
Particles >6µm		ASTM D7647	>1300	**---**	320	▲ 23431
Particles >14µm		ASTM D7647	>160	**---**	23	▲ 1457
Particles >21µm		ASTM D7647	>40	**---**	4	▲ 293
Particles >38µm		ASTM D7647	>10	**---**	0	5
Particles >71µm		ASTM D7647	>3	**---**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**---**	17/15/12	▲ 23/22/18

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.36	**0.27**	0.39	0.34

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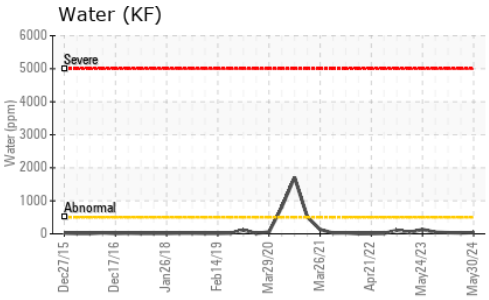
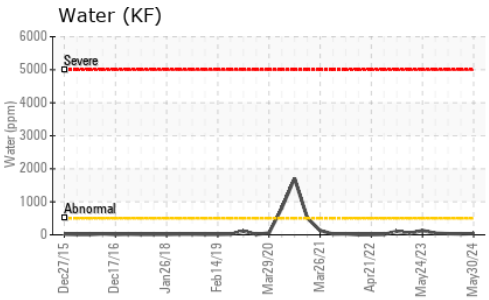
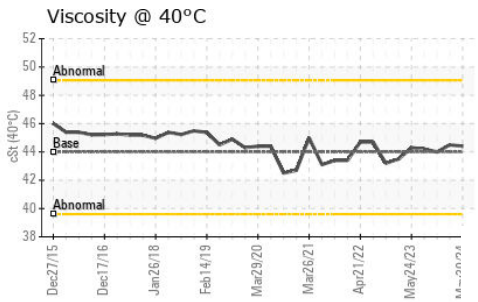




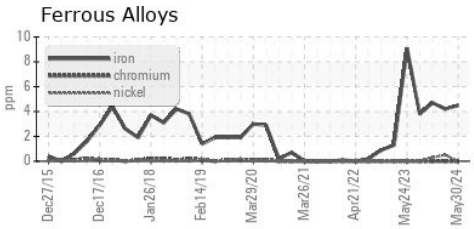


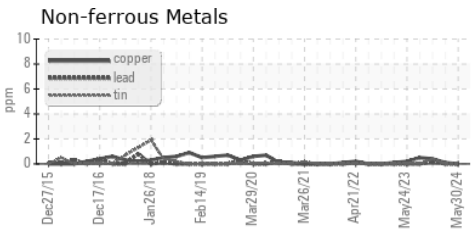
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

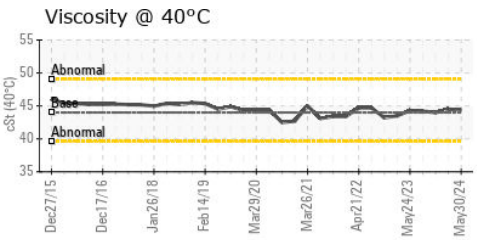
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44	**44.4**	44.5	44.0

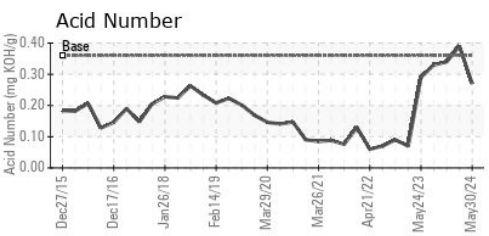
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36436
Lab Number : 06199228
Unique Number : 11061351
Test Package : IND 2

Received : 04 Jun 2024
Tested : 09 Jun 2024
Diagnosed : 09 Jun 2024 - Doug Bogart

TYSON - DAKOTA CITY SLAUGHTER

DAKOTA CITY, NE
US
Contact:
doug.bogart@wearcheck.com
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)