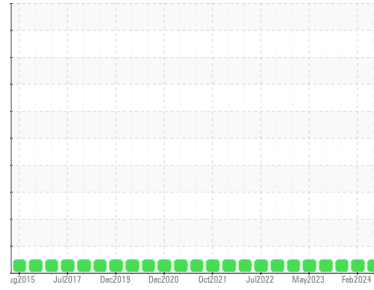




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
FALK PAUNCH PRESS (S/N 03-OR121)
 Component
Gearbox
 Fluid
USPI GEAR 320 (225 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM36451	USPM30233	USPM31457
Sample Date	Client Info		03 Jun 2024	27 Feb 2024	27 Nov 2023
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	0	<1	2
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	<1	<1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	1
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m	>200	0	0	<1
Tin	ppm	ASTM D5185m	>25	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		0	2	0
Calcium	ppm	ASTM D5185m		0	2	2
Phosphorus	ppm	ASTM D5185m		200	207	164
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		7316	6674	6532

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	0	1	11
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	1	2	2
Water	%	ASTM D6304	>0.2	0.004	0.024	0.004
ppm Water	ppm	ASTM D6304	>2000	43	246	43

FLUID CLEANLINESS

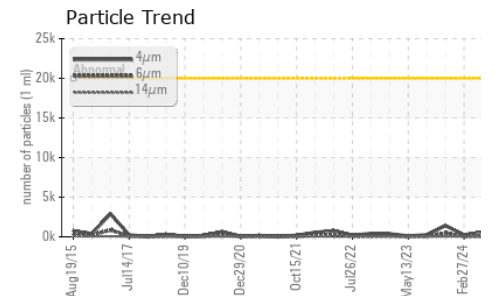
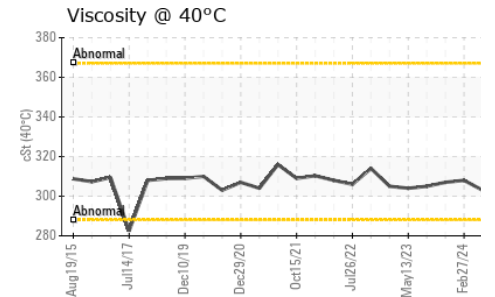
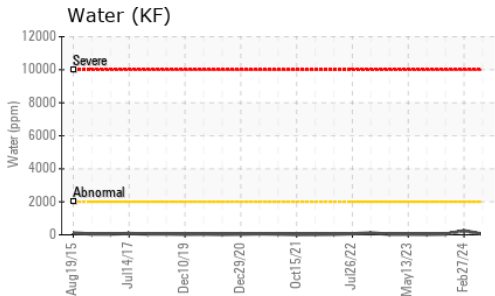
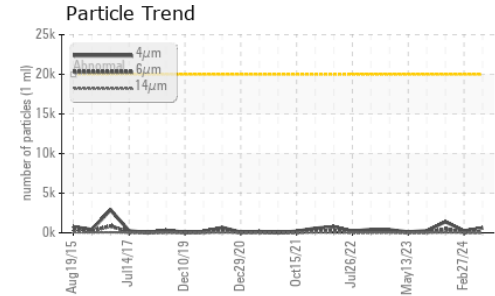
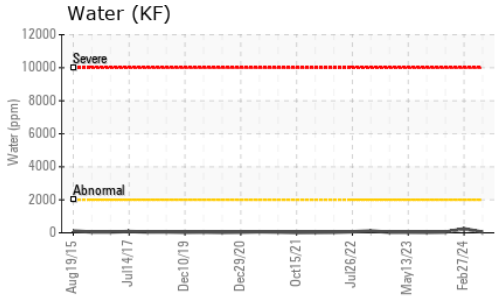
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	618	242	1398
Particles >6µm	ASTM D7647	>5000	97	66	462
Particles >14µm	ASTM D7647	>640	15	6	35
Particles >21µm	ASTM D7647	>160	6	2	5
Particles >38µm	ASTM D7647	>40	3	1	0
Particles >71µm	ASTM D7647	>10	1	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	16/14/11	15/13/10	18/16/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.47	0.52	0.47



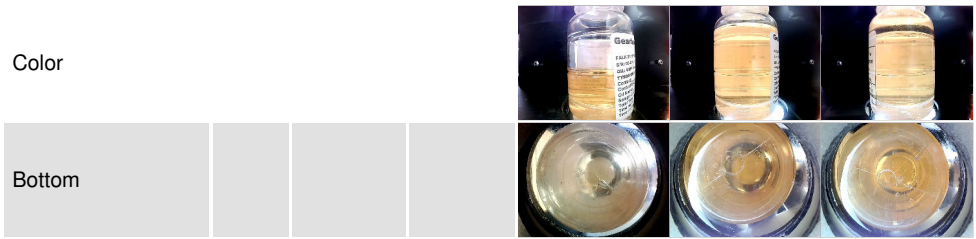
OIL ANALYSIS REPORT



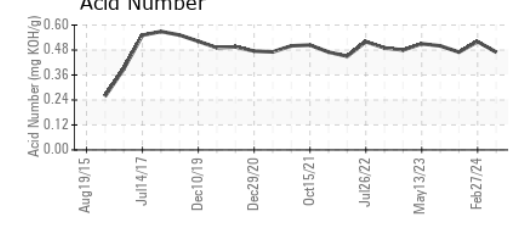
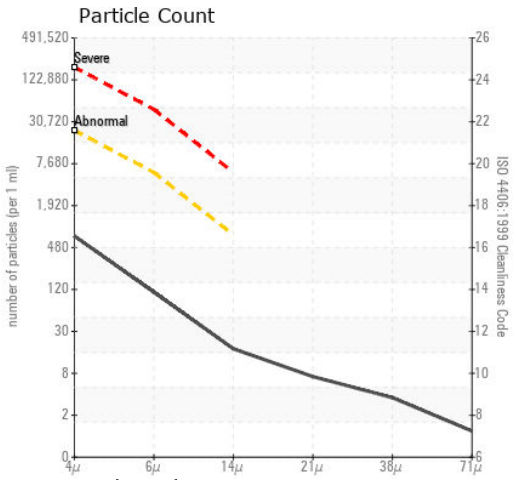
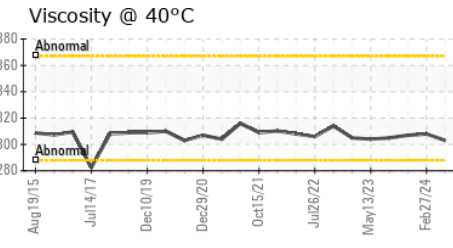
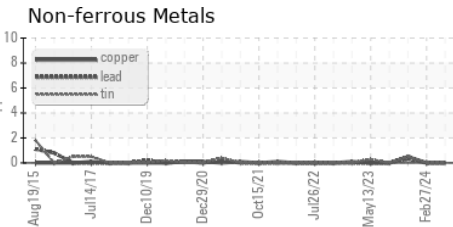
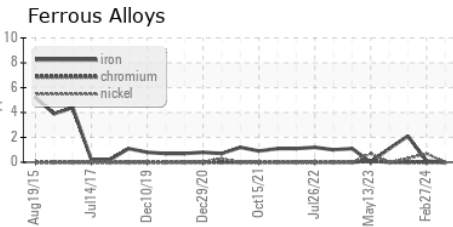
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	303	308	307

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36451
Lab Number : 06199240
Unique Number : 11061363
Test Package : IND 2
Received : 04 Jun 2024
Tested : 06 Jun 2024
Diagnosed : 09 Jun 2024 - Doug Bogart

TYSON - DAKOTA CITY RENDERING
 DAKOTA CITY, NE
 US
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)