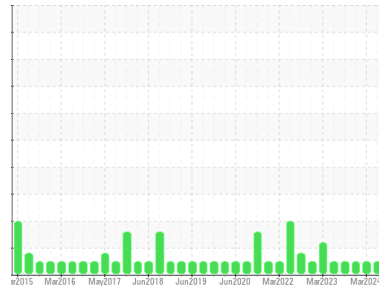




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**FES-2 (S/N 2512004)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0012612</b>	USP0007373	USP0003901
Sample Date	Client Info		<b>03 Jun 2024</b>	06 Mar 2024	06 Dec 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	1	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	1
Water	%	ASTM D6304 >0.01	<b>0.001</b>	0.001	0.004
ppm Water	ppm	ASTM D6304 >100	<b>14</b>	14	44

## FLUID CLEANLINESS

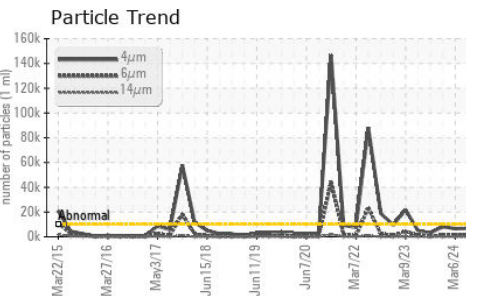
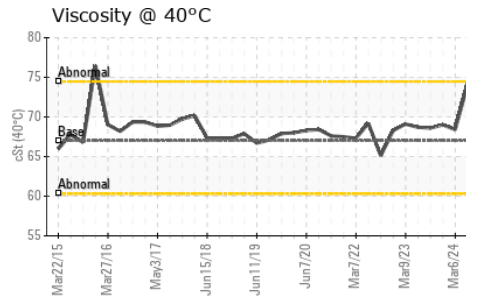
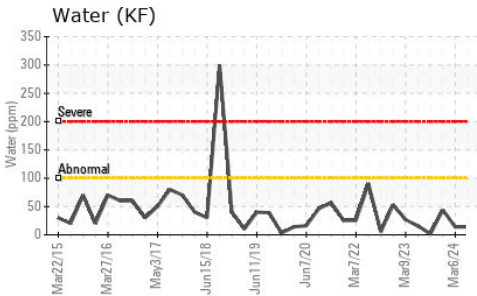
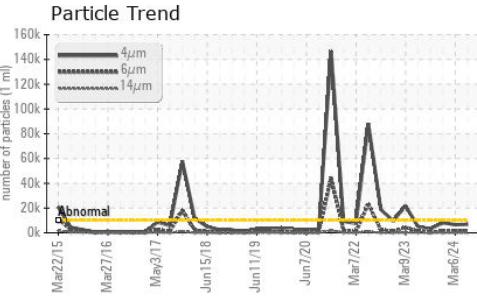
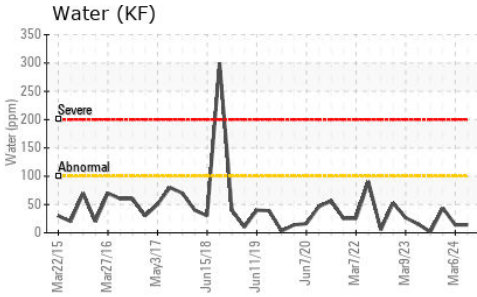
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>6848</b>	6570	8158
Particles >6µm	ASTM D7647	>2500	<b>1861</b>	1324	1296
Particles >14µm	ASTM D7647	>320	<b>124</b>	34	36
Particles >21µm	ASTM D7647	>80	<b>37</b>	4	6
Particles >38µm	ASTM D7647	>20	<b>2</b>	0	0
Particles >71µm	ASTM D7647	>4	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>20/18/14</b>	20/18/12	20/17/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.014</b>	0.013	0.015



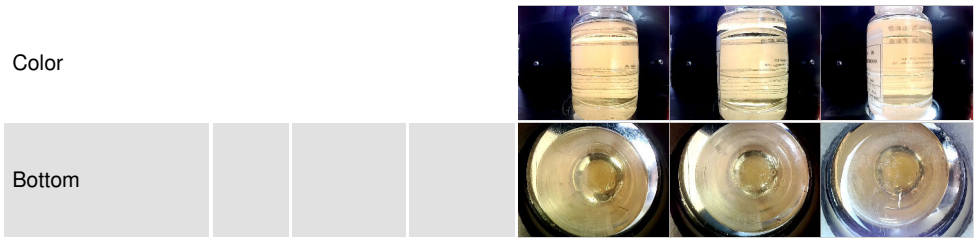
# OIL ANALYSIS REPORT



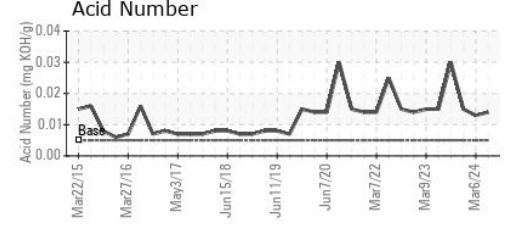
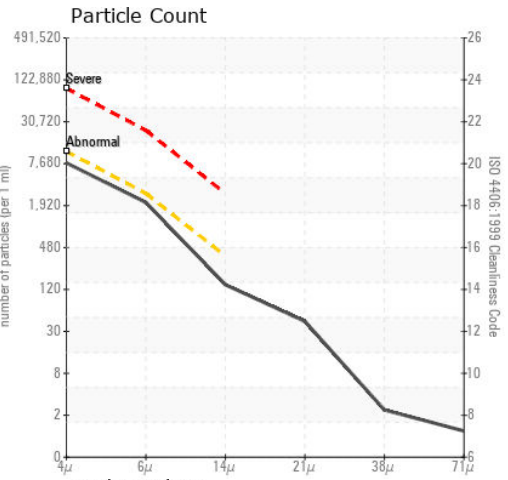
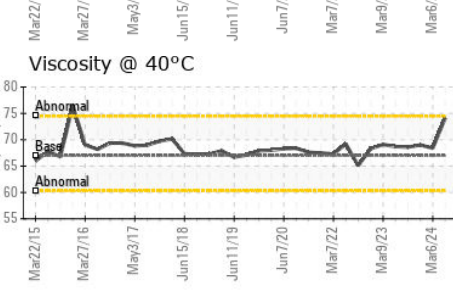
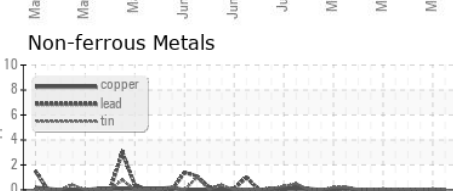
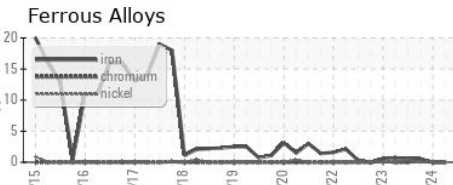
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 67	74.1	68.4	69.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0012612 **Received** : 04 Jun 2024  
**Lab Number** : 06199292 **Tested** : 09 Jun 2024  
**Unique Number** : 11061415 **Diagnosed** : 09 Jun 2024 - Doug Bogart  
**Test Package** : IND 2

**SMITHFIELD FOODS**  
 1401 S EISENHOWER AVE  
 MASON CITY, IA  
 US 50401  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)