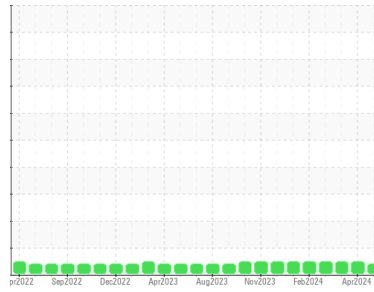




# OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id  
**P-5220-C (S/N 001)**  
 Component  
**Pump**  
 Fluid  
**ROYAL PURPLE SYNDRAULIC 68 (4 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The oil viscosity is lower than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>RP0043917</b>	RP0043922	RP0043760
Sample Date	Client Info			<b>30 May 2024</b>	23 Apr 2024	22 Mar 2024
Machine Age	hrs	Client Info		<b>43495</b>	43285	43209
Oil Age	hrs	Client Info		<b>3365</b>	3755	3079
Oil Changed	Client Info			<b>Not Chngd</b>	Not Chngd	N/A
Sample Status				<b>ATTENTION</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>7	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>12	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>30	<b>7</b>	6	3
Tin	ppm	ASTM D5185m	>9	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

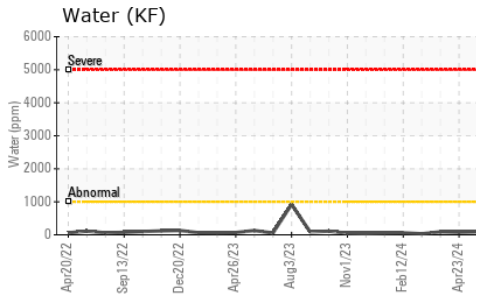
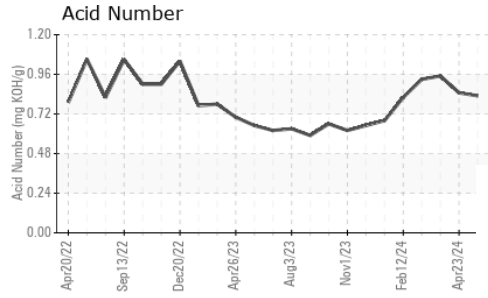
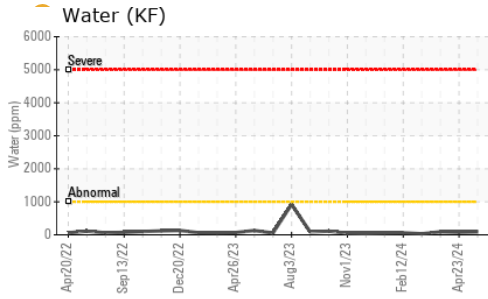
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>92</b>	109	114
Phosphorus	ppm	ASTM D5185m		<b>604</b>	659	635
Zinc	ppm	ASTM D5185m		<b>670</b>	778	749

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>1</b>	1	<1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	1
Water	%	ASTM D6304	>.1	<b>0.008</b>	0.007	0.009
ppm Water	ppm	ASTM D6304	>1000	<b>89</b>	72	91

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.83</b>	0.848	0.95

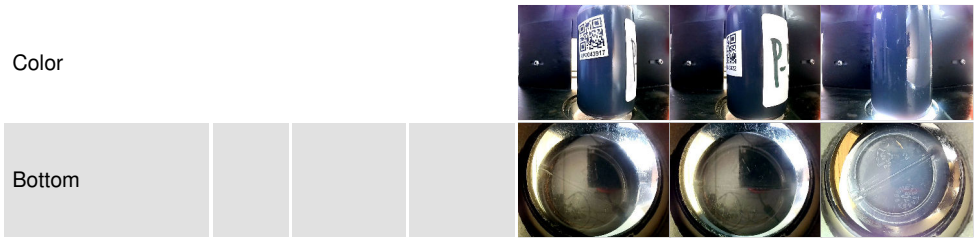
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

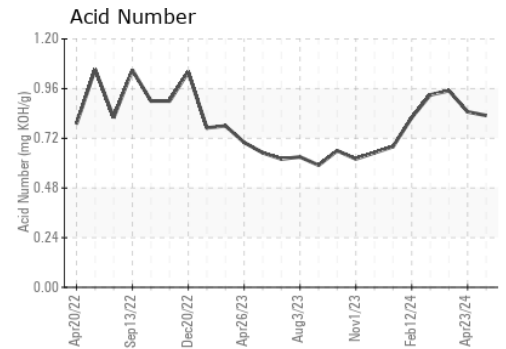
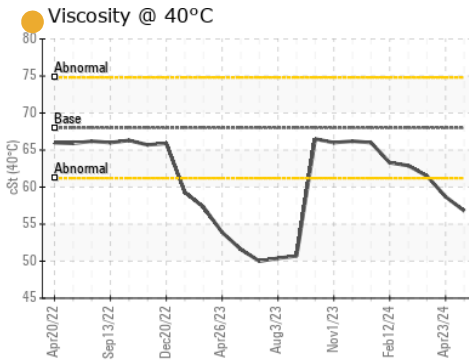
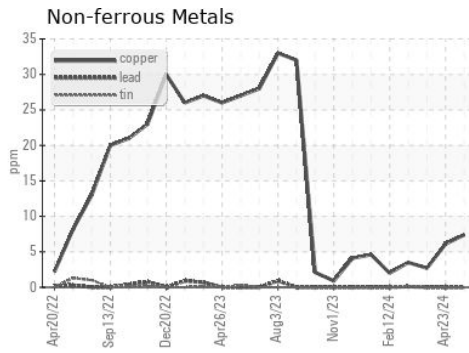
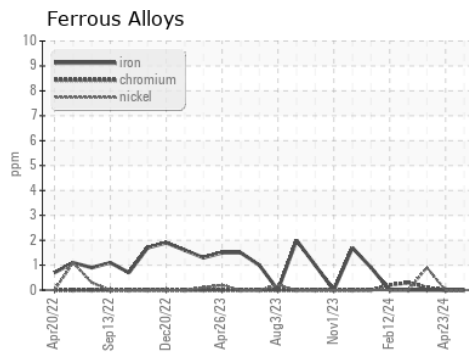


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68.0	58.7	61.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0043917  
**Lab Number** : 06199304  
**Unique Number** : 11061427  
**Test Package** : IND 2  
**Received** : 04 Jun 2024  
**Tested** : 05 Jun 2024  
**Diagnosed** : 06 Jun 2024 - Don Baldrige

**TEAM SUR S.A.S.**

BOGOTA, CO

Contact: Team Sur  
jconde@teamsur.com

T: (300)740-0654

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)