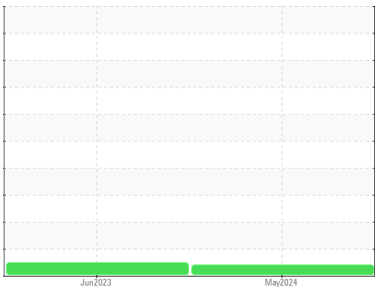
OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Area
{UNASSIGNED}
Machine Id
GE-P5501B
Component
Pump
Fluid
ROYAL PURPLE SYNFILM GT 46 (9 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition
Viscosity of sample indicates oil is within ISO 68 range, advise investigate. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0044433**	RP0035761	---
Sample Date		Client Info		**30 May 2024**	30 Jun 2023	---
Machine Age	hrs	Client Info		**2808**	0	---
Oil Age	hrs	Client Info		**2808**	3370	---
Oil Changed		Client Info		**Not Changd**	Not Changd	---
Sample Status				**ATTENTION**	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	**0**	<1	---
Chromium	ppm	ASTM D5185m	>5	**0**	0	---
Nickel	ppm	ASTM D5185m	>5	**0**	0	---
Titanium	ppm	ASTM D5185m	>3	**0**	<1	---
Silver	ppm	ASTM D5185m	>3	**0**	0	---
Aluminum	ppm	ASTM D5185m	>7	**<1**	<1	---
Lead	ppm	ASTM D5185m	>12	**0**	0	---
Copper	ppm	ASTM D5185m	>30	**0**	0	---
Tin	ppm	ASTM D5185m	>9	**0**	0	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	---
Barium	ppm	ASTM D5185m	0	**0**	0	---
Molybdenum	ppm	ASTM D5185m	0	**0**	0	---
Manganese	ppm	ASTM D5185m		**<1**	0	---
Magnesium	ppm	ASTM D5185m	95	**81**	77	---
Calcium	ppm	ASTM D5185m	0	**0**	0	---
Phosphorus	ppm	ASTM D5185m	0	**1**	11	---
Zinc	ppm	ASTM D5185m	0	**0**	5	---

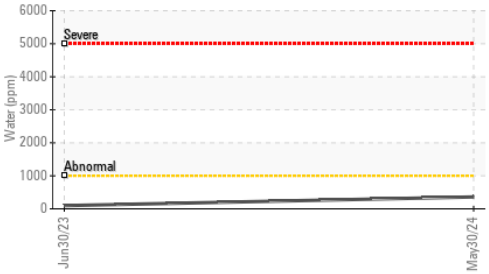
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	**1**	1	---
Sodium	ppm	ASTM D5185m		**4**	<1	---
Potassium	ppm	ASTM D5185m	>20	**1**	0	---
Water	%	ASTM D6304	>.1	**0.036**	0.009	---
ppm Water	ppm	ASTM D6304	>1000	**360**	97.2	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.43**	0.31	---

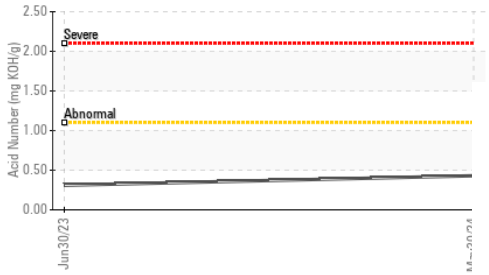
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

OIL ANALYSIS REPORT

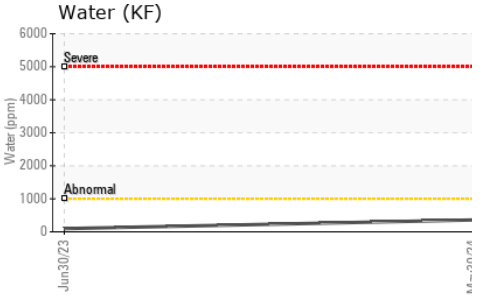
Water (KF)



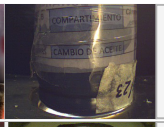
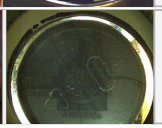
Acid Number



Water (KF)

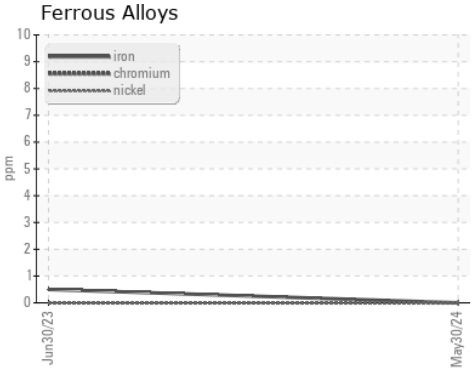


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	**70.9**	42.37	---

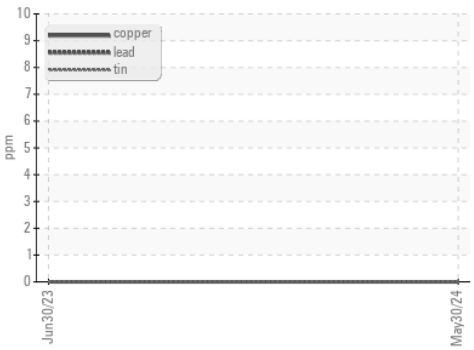
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

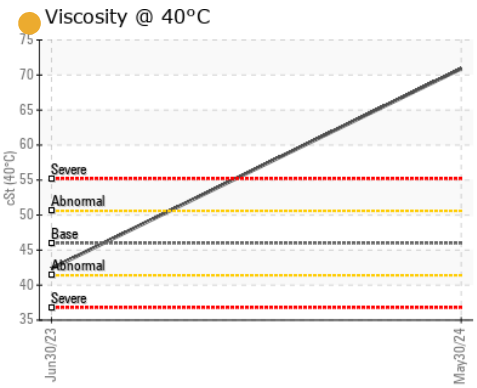
Ferrous Alloys



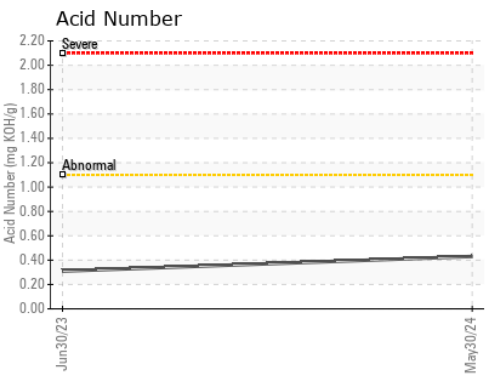
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0044433
Lab Number : 06199315
Unique Number : 11061438
Test Package : IND 2

Received : 04 Jun 2024
Tested : 05 Jun 2024
Diagnosed : 06 Jun 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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