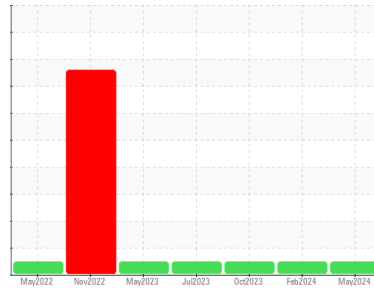




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
LIM4_U45 LIM4_U45_P45
 Component
Drive End Pump
 Fluid
ROYAL PURPLE SYNFILM GT 32 (--- GAL)

DIAGNOSIS

- Recommendation**
 Resample at the next service interval to monitor.
- Wear**
 All component wear rates are normal.
- Contamination**
 The water content is negligible. There is no indication of any contamination in the oil.
- Fluid Condition**
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0042320	RP0029457	RP0029505
Sample Date	Client Info			28 May 2024	08 Feb 2024	24 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	0	<1	0
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	<1	<1	<1
Lead	ppm	ASTM D5185m	>12	<1	<1	0
Copper	ppm	ASTM D5185m	>30	3	4	3
Tin	ppm	ASTM D5185m	>9	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

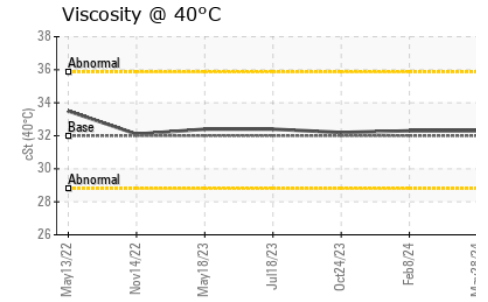
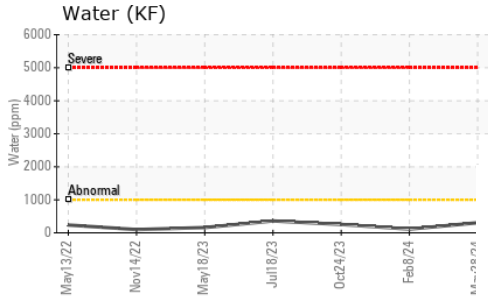
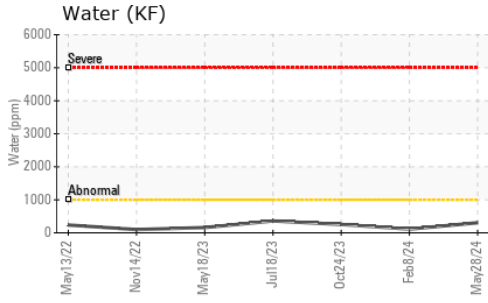
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		92	66	57
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	0	<1	<1
Sodium	ppm	ASTM D5185m		2	<1	<1
Potassium	ppm	ASTM D5185m	>20	1	0	<1
Water	%	ASTM D6304	>.1	0.030	0.011	0.025
ppm Water	ppm	ASTM D6304	>1000	306	112	254.2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.43	0.34	0.29

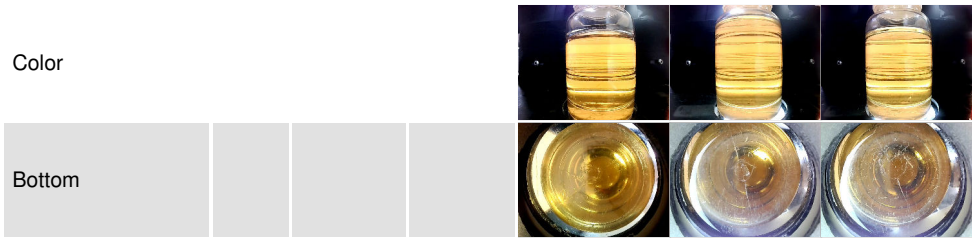
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

OIL ANALYSIS REPORT

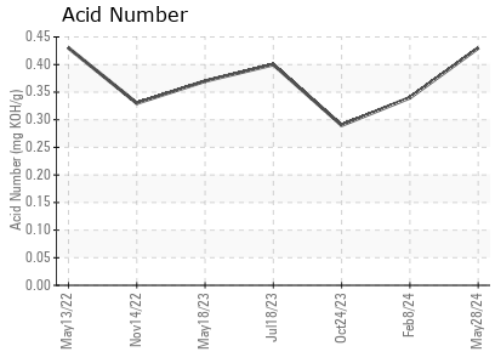
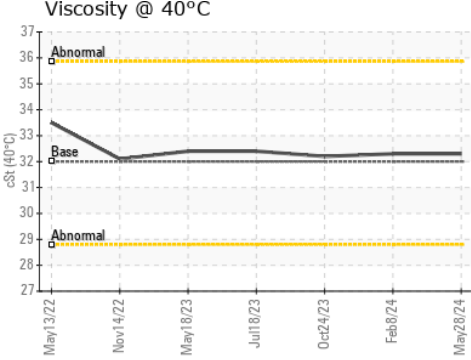
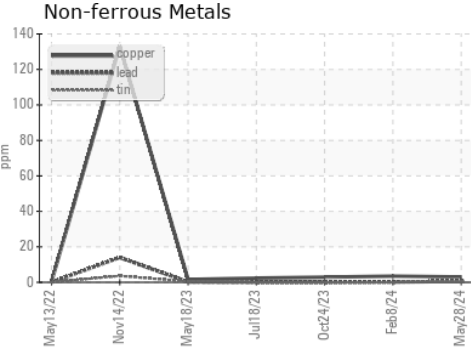
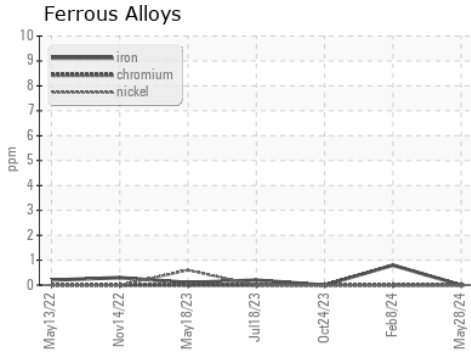


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	32.3	32.3	32.2

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0042320
Lab Number : **06199328**
Unique Number : 11061451
Test Package : IND 2
Received : 04 Jun 2024
Tested : 06 Jun 2024
Diagnosed : 06 Jun 2024 - Don Baldrige

ENERGY TRANSFER - LIMA
 1520 BUCKEYE RD
 LIMA, OH
 US 45804

Contact: ANDREW WYDERKA
 andrew.wyderka@energytransfer.com
 T: (419)618-1505
 F:
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)