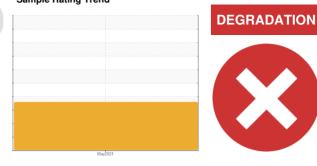


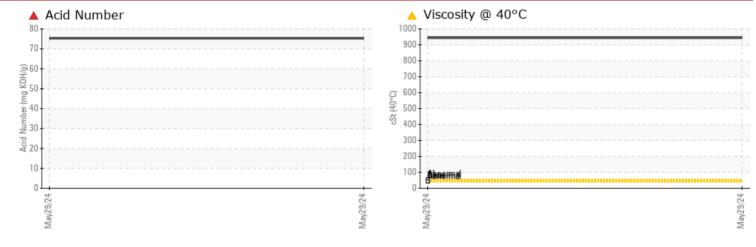


PROBLEM SUMMARY

Area **SMART OIL 6000** HERTZ VD003975 - ALLIANCE PLASTICS Component Compressor



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for a possible overheat condition. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS | | | | | | | | |
|--------------------------|----------|------------|----|----------------|--|--|--|--|
| Sample Status | | | | SEVERE | | | | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | A 75.25 | | | | |
| Visc @ 40°C | cSt | ASTM D445 | 46 | A 944 | | | | |

Customer Id: UCVACGRE Sample No.: UHK06199350 Lab Number: 06199350 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 ihester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

| RECOMMENDED ACTIONS | | | | | | | |
|--------------------------|--------|------|--------------|---|--|--|--|
| Action Resample | Status | Date | Done By ? | Description We recommend an early resample to monitor this condition. | | | |
| Check For Overheating | | | ? | We advise that you check for a possible overheat condition. | | | |

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Area SMART OIL 6000 Machine Id HERTZ VD003975 - ALLIANCE PLASTICS Component

Component Compressor

DIAGNOSIS

Recommendation

We advise that you check for a possible overheat condition. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is well above the recommended limit. The oil viscosity is higher than normal. TAN level indicates possible presence of varnish. The oil is no longer serviceable.

| | | DEC |
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| May2024 | | |
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Sample Rating Trend



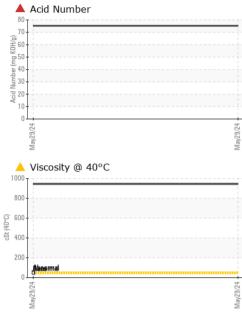
RADATION

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|---------------|-------------|------------|-------------|----------|----------|
| Sample Number | | Client Info | | UHK06199350 | | |
| Sample Date | | Client Info | | 29 May 2024 | | |
| Machine Age | hrs | Client Info | | 11584 | | |
| Oil Age | hrs | Client Info | | 7084 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | SEVERE | | |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | | <1 | | |
| Titanium | ppm | ASTM D5185m | | 0 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >25 | <1 | | |
| Lead | ppm | ASTM D5185m | >25 | 0 | | |
| Copper | ppm | ASTM D5185m | >50 | 0 | | |
| Tin | ppm | ASTM D5185m | >15 | <1 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 4 | | |
| Barium | ppm | ASTM D5185m | | 0 | | |
| Molybdenum | ppm | ASTM D5185m | | 0 | | |
| Manganese | ppm | ASTM D5185m | | <1 | | |
| Magnesium | ppm | ASTM D5185m | | 0 | | |
| Calcium | ppm | ASTM D5185m | 20 | 0 | | |
| Phosphorus | ppm | ASTM D5185m | | 93 | | |
| Zinc | ppm | ASTM D5185m | | 0 | | |
| Sulfur | ppm | ASTM D5185m | | 19 | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 2 | | |
| Sodium | ppm | ASTM D5185m | | 2 | | |
| Potassium | ppm | ASTM D5185m | >20 | 2 | | |
| FLUID DEGRADA | | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | ▲ 75.25 | | |



OIL ANALYSIS REPORT

VICLIAI



| | VISUAL | | method | limit/base | current | history1 | history2 |
|--|---|---|---|--|--------------|------------------------|---|
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | Precipitate | scalar | *Visual | NONE | NONE | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| 4 | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| May29/24 | Appearance | scalar | *Visual | NORML | NORML | | |
| Ma | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | | |
| | Free Water | scalar | *Visual | | NEG | | |
| | FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| | Visc @ 40°C | cSt | ASTM D445 | 46 | 4 944 | | |
| | SAMPLE IMAGES | 6 | method | limit/base | current | history1 | history2 |
| Mar/29/24 + | Color | | | | | no image | no image |
| | Bottom | | | | | no image | no image |
| | Ferrous Alloys | 5 | | May29/24 | | | |
| (servey) v d | 2 0 +Crece Viscosity @ 40°C 1000 200 0 0 0 0 0 0 0 0 0 0 0 0 | | | Acid Number (mg KOH(d) | 0 | | |
| Laboratory Sample No. Lab Number Unique Number Test Package o discuss this sample report, Denotes test methods that tatements of conformity to sp | : 11061473 : IND 2 contact Customer Servi are outside of the ISO 12 | Rece Teste Diagi ce at 1-8 7025 sco | ived : 04 ed : 05 nosed : 07 800-237-1365 ope of accrea | Jun 2024 Jun 2024 Jun 2024 - Jona D. Jitation. | than Hester | Gi C robir T: | COMPRESSOF D GRUBER RE REEN BAY, W US 54313 Contact: ROBIN n@vpc-inc.com (920)662-1113 (920)662-1116 |

Contact/Location: ROBIN ? - UCVACGRE