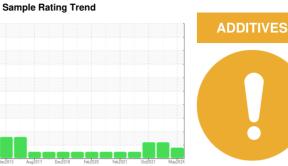


OIL ANALYSIS REPORT

DODT



ULTRACHEM 46S BOGE 35468 - APEX ALUMINUM DIE CASTING

Compressor

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

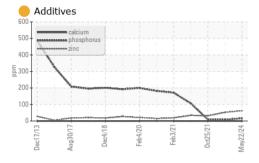
Fluid Condition

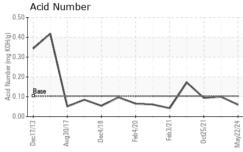
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

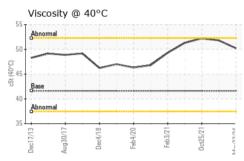
SAMPLE INFORM	IATION			current	history1	history2
Sample Number		Client Info		UCH06199364	UCH05790985	UCH05389831
Sample Date		Client Info		22 May 2024	13 Mar 2023	25 Oct 2021
Machine Age	hrs	Client Info		39271	0	24391
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	N/A	Not Changd
Sample Status				ATTENTION	ATTENTION	ATTENTION
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	1	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	0	0
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.9	0	0	<1
Barium	ppm	ASTM D5185m	0.1	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese	ppm	ASTM D5185m	0.2	<1	<1	0
Magnesium	ppm	ASTM D5185m	0.9	0	<1	0
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	224	<u> </u>	8	9
Zinc	ppm	ASTM D5185m		62	52	3 1
Sulfur	ppm	ASTM D5185m	273	1334	1109	1913
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	4	2
Sodium	ppm	ASTM D5185m		<1	0	<1
Potassium	ppm	ASTM D5185m	>20	2	0	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.103	0.06	0.10	0.094



OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2

SAMPLE IMAGES			

50.2

ASTM D445 41.61

Color

Visc @ 40°C



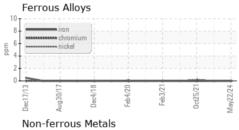
cSt

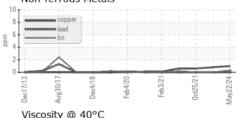


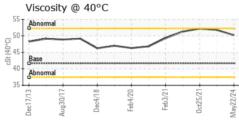
51.8

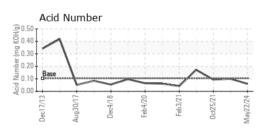
52.2

GRAPHS













Laboratory Sample No. Unique Number : 11061487

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Lab Number : 06199364

: UCH06199364

Received : 04 Jun 2024 **Tested**

: 05 Jun 2024 Diagnosed : 06 Jun 2024 - Sean Felton

1389 RIVERSIDE DR SIDNEY, OH

AIR HANDLING EQUIPMENT INC

US 45365 Contact: ANGIE ROSENBECK

angie@ahequip.net T: (937)658-6266 F: (937)492-3147

Test Package : IND 2 Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)