

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area **S-460** Machine Id **KAESER 1006 - BREAK THRU BEVERAGE** Component Compressor

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

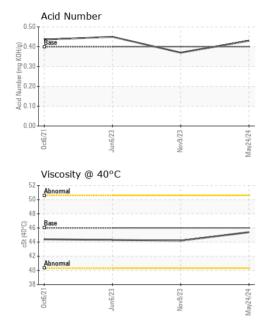
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

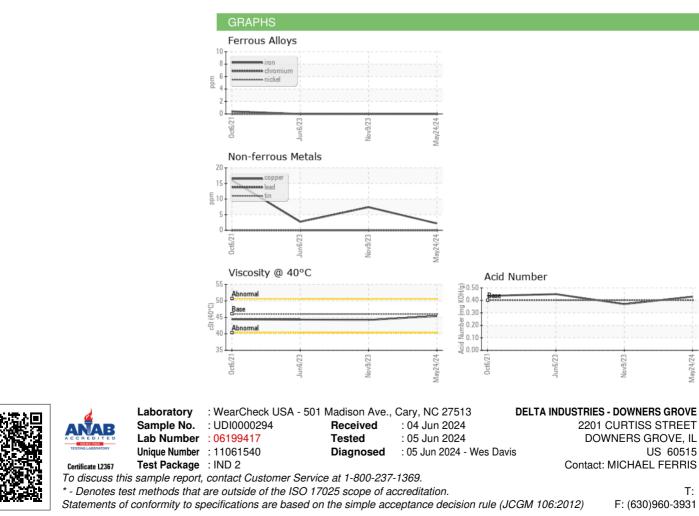
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000294	UCH06015214	UCH05873319
Sample Date		Client Info		24 May 2024	09 Nov 2023	06 Jun 2023
Machine Age	hrs	Client Info		49230	45533	42334
Oil Age	hrs	Client Info		3697	3199	3020
Oil Changed		Client Info		Not Changd	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	2	7	3
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	2	7	15
Calcium	ppm	ASTM D5185m	2	0	1	0
Phosphorus	ppm	ASTM D5185m		0	2	0
Zinc	ppm	ASTM D5185m		22	64	60
Sulfur	ppm	ASTM D5185m		20788	16677	21365
CONTAMINANTS	i i	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	0
Sodium	ppm	ASTM D5185m		13	2	6
Potassium	ppm	ASTM D5185m	>20	2	<1	2
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.43	0.37	0.45



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	45.4	44.2	44.3
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
SAMPLE IMAGES	6	method	limit/base	current	history1	history2



Contact/Location: MICHAEL FERRIS - UCDELDOW