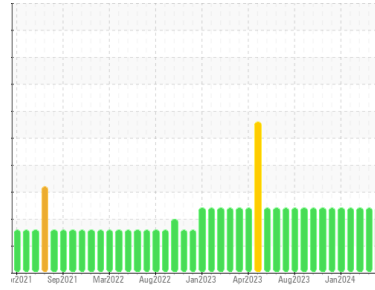




# OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

**CRM74**

Machine Id

**CRM 74 CLEAN OIL TANK (S/N 16-2400-1026)**

Component

**Tank Bulk Fluid Tank**

Fluid

{not provided} (59438 GAL)

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

### Wear

Bearing and/or gear wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0044014</b>	RP0042070	RP0042677
Sample Date	Client Info		<b>03 Jun 2024</b>	09 May 2024	26 Mar 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ATTENTION	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>14</b>	14	15
Iron	ppm	ASTM D5185m	<b>336</b>	336	322
Chromium	ppm	ASTM D5185m	<b>77</b>	74	76
Nickel	ppm	ASTM D5185m	<b>25</b>	23	24
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m	<b>86</b>	84	82
Tin	ppm	ASTM D5185m	<b>&lt;1</b>	0	2
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>1</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>2</b>	1	2
Manganese	ppm	ASTM D5185m	<b>21</b>	21	21
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>10</b>	8	7
Phosphorus	ppm	ASTM D5185m	<b>1341</b>	1215	1237
Zinc	ppm	ASTM D5185m	<b>35</b>	37	30

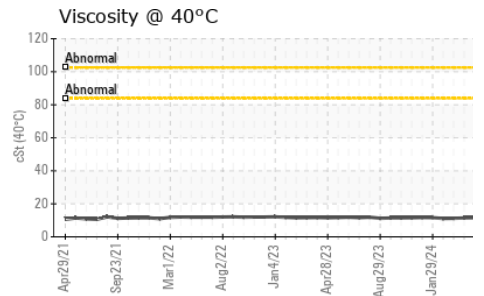
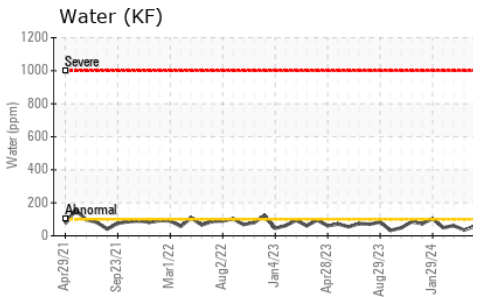
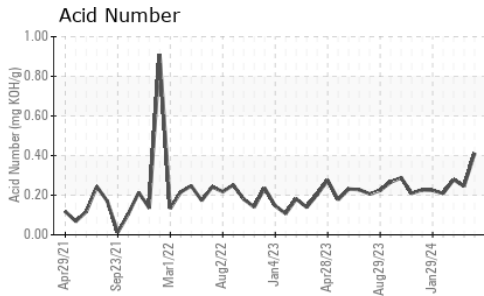
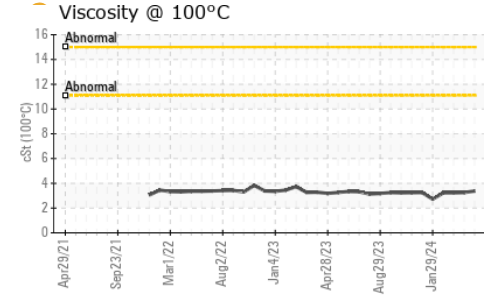
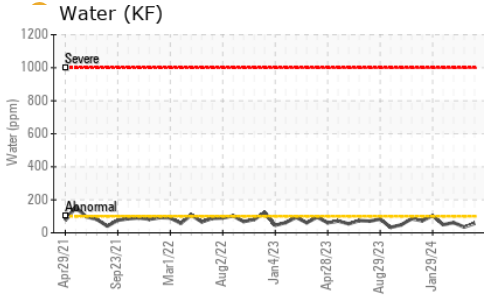
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	<b>4</b>	3	2
Sodium	ppm	ASTM D5185m	<b>5</b>	5	6
Potassium	ppm	ASTM D5185m	<b>&gt;20</b>	<1	1
Water	%	ASTM D6304	<b>0.005</b>	0.003	0.006
ppm Water	ppm	ASTM D6304	<b>57</b>	35	62

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.412</b>	0.246	0.278

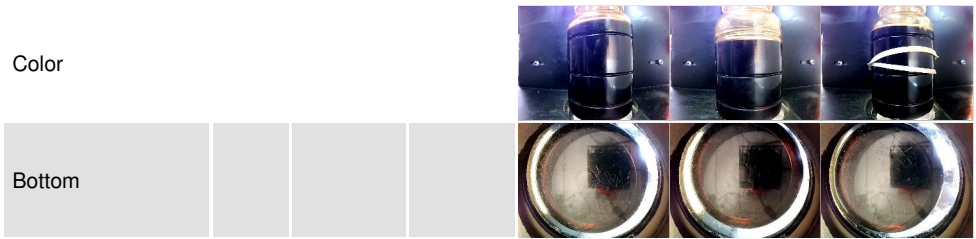
# OIL ANALYSIS REPORT



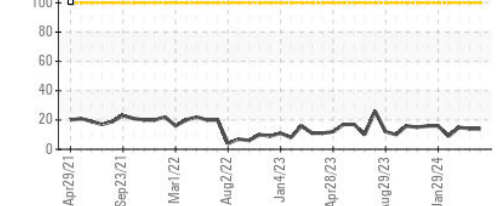
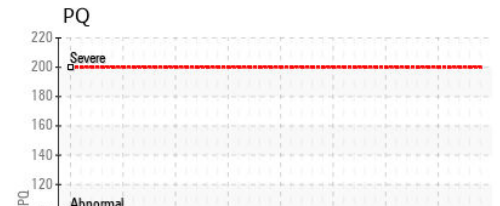
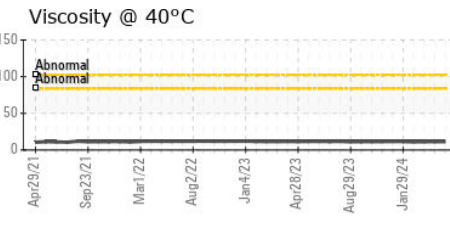
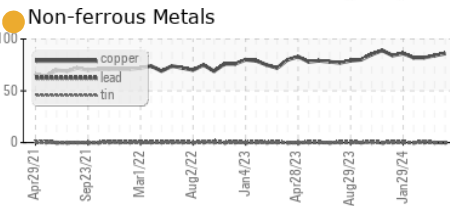
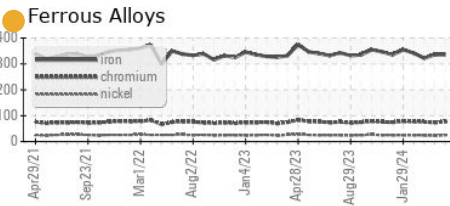
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	11.5	11.4	11.2
Visc @ 100°C	cSt	ASTM D445	3.38	3.25	3.22
Viscosity Index (VI)	Scale	ASTM D2270	185	164	166

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0044014 **Received** : 04 Jun 2024  
**Lab Number** : 06199711 **Tested** : 05 Jun 2024  
**Unique Number** : 11061834 **Diagnosed** : 07 Jun 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KV100, PQ, VI )

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
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 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)