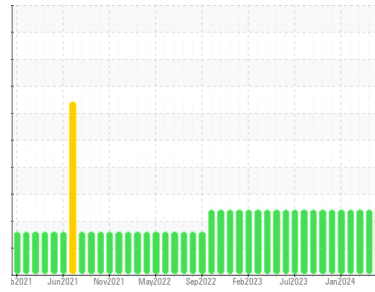




# OIL ANALYSIS REPORT

Sample Rating Trend



## WEAR



Area

### CRM54

Machine Id

## CRM 54 CLEAN OIL TANK (S/N 16-2200-1026)

Component

### Tank New (Unused) Oil

Fluid

{not provided} (--- QTS)

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

#### Wear

Bearing and/or gear wear is indicated.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0044023</b>	RP0042069	RP0042177
Sample Date	Client Info		<b>03 Jun 2024</b>	09 May 2024	26 Mar 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ATTENTION	ATTENTION

### WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>16</b>	15	16
Iron	ppm	ASTM D5185m >5	<b>327</b>	370	321
Chromium	ppm	ASTM D5185m >5	<b>73</b>	81	74
Nickel	ppm	ASTM D5185m >5	<b>21</b>	23	20
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >5	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m >5	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m >5	<b>84</b>	88	86
Tin	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>1</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>2</b>	2	2
Manganese	ppm	ASTM D5185m	<b>20</b>	22	20
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>8</b>	8	7
Phosphorus	ppm	ASTM D5185m	<b>1398</b>	1380	1248
Zinc	ppm	ASTM D5185m	<b>36</b>	45	37

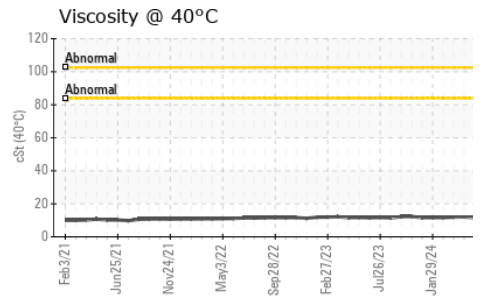
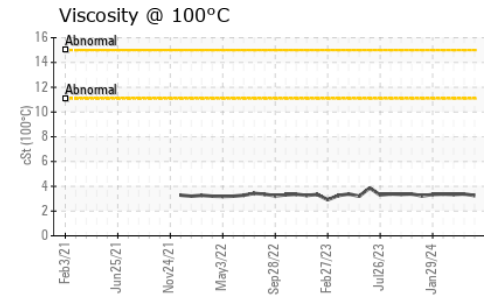
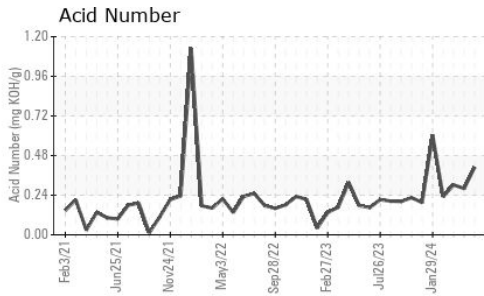
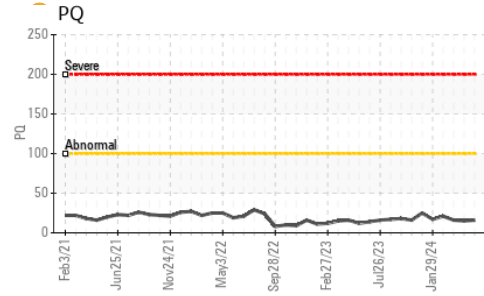
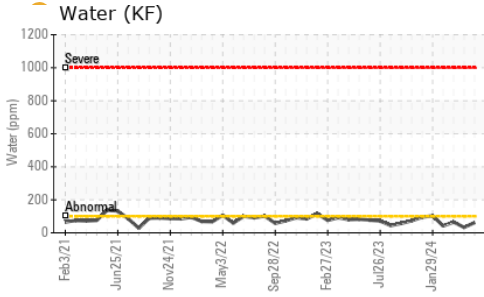
### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>6</b>	6	4
Sodium	ppm	ASTM D5185m	<b>3</b>	2	3
Potassium	ppm	ASTM D5185m >20	<b>3</b>	<1	<1
Water	%	ASTM D6304	<b>0.006</b>	0.003	0.006
ppm Water	ppm	ASTM D6304	<b>62</b>	33	65

### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.409</b>	0.28	0.303

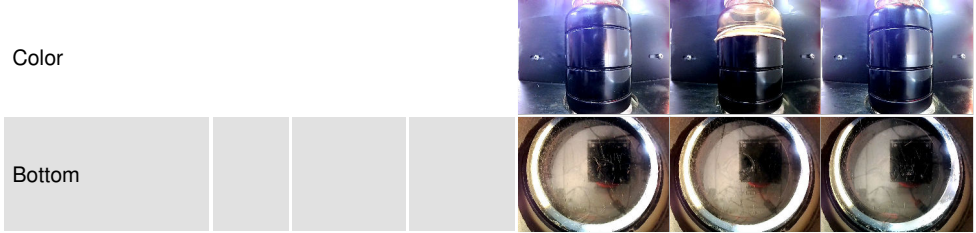
# OIL ANALYSIS REPORT



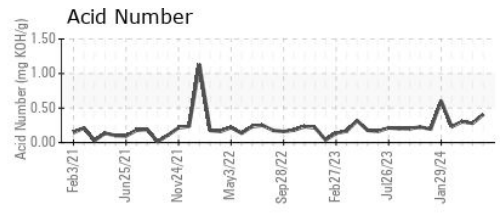
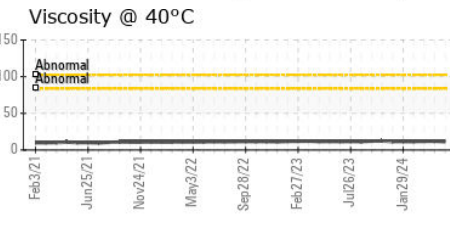
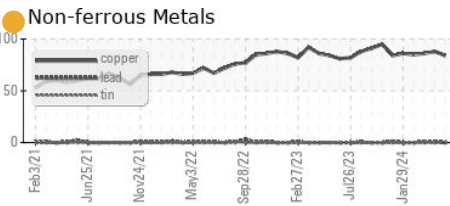
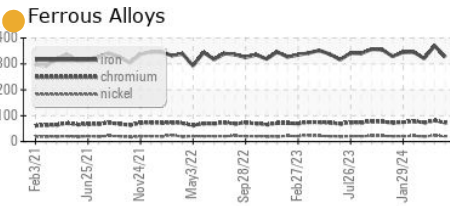
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	11.5	12.00	11.9
Visc @ 100°C	cSt	ASTM D445	3.25	3.38	3.34
Viscosity Index (VI)	Scale	ASTM D2270	161	167	163

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0044023  
**Lab Number** : 06199713  
**Unique Number** : 11061836  
**Test Package** : IND 2 ( Additional Tests: FT-IR, ICP-NewOil, KV100, PQ, PrtCount, VI )  
**Received** : 04 Jun 2024  
**Tested** : 07 Jun 2024  
**Diagnosed** : 07 Jun 2024 - Jonathan Hester

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)