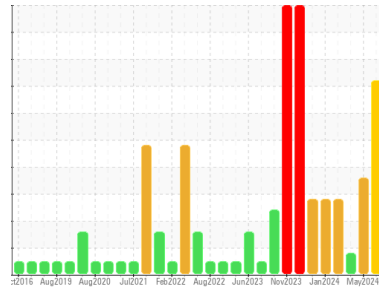


PROBLEM SUMMARY

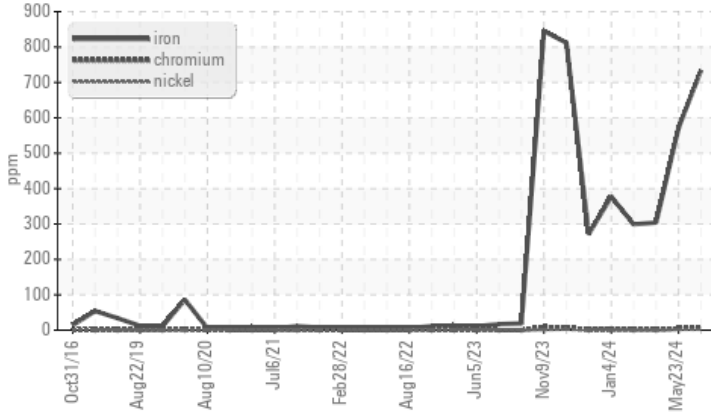
Area
MELT SHOP - BAGHOUSE FANS
 Machine Id
M/S BAGHOUSE FAN 151B M/S (S/N 15-6400-2000-1010)
 Component
Inboard Journal Bearing
 Fluid
AW HYDRAULIC OIL ISO 100 (3 LTR)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



RECOMMENDATION

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>60	▲ 734	▲ 572	▲ 304
White Metal	scalar	*Visual	NONE	▲ MODER	NONE	NONE

Customer Id: OUTCALAL
 Sample No.: RP0044250
 Lab Number: 06199751
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

WEAR



23 May 2024 Diag: Angela Borella

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. Resample at the next service interval to monitor. Bearing wear is indicated. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

[view report](#)



WEAR



08 Apr 2024 Diag: Angela Borella

No corrective action is recommended at this time. We recommend an early resample to monitor this condition. The iron level is abnormal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



WEAR



16 Jan 2024 Diag: Don Baldrige

No corrective action is recommended at this time. We recommend an early resample to monitor this condition. The iron level has decreased, but is still abnormal. The high ferrous density (PQ) index indicates that abnormal wear is occurring. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

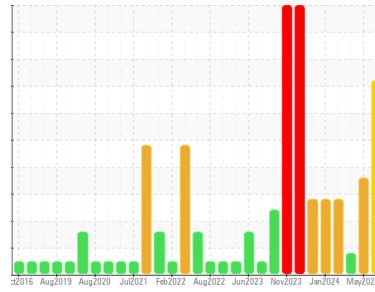
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

MELT SHOP - BAGHOUSE FANS

Machine Id

M/S BAGHOUSE FAN 151B M/S (S/N 15-6400-2000-1010)

Component

Inboard Journal Bearing

Fluid

AW HYDRAULIC OIL ISO 100 (3 LTR)

DIAGNOSIS

▲ Recommendation

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

▲ Wear

Moderate concentration of visible metal present. Gear wear is indicated.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0044250	RP0044013	RP0038007
Sample Date	Client Info		03 Jun 2024	23 May 2024	08 Apr 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		81	▲ 77	48
Iron	ppm	ASTM D5185m >60	▲ 734	▲ 572	▲ 304
Chromium	ppm	ASTM D5185m >20	5	4	2
Nickel	ppm	ASTM D5185m >20	2	2	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	1	0
Aluminum	ppm	ASTM D5185m >4	3	3	2
Lead	ppm	ASTM D5185m >250	0	<1	0
Copper	ppm	ASTM D5185m >125	6	6	3
Tin	ppm	ASTM D5185m >80	<1	<1	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	7	0	7
Barium	ppm	ASTM D5185m 5	0	2	<1
Molybdenum	ppm	ASTM D5185m 5	264	292	293
Manganese	ppm	ASTM D5185m	10	7	4
Magnesium	ppm	ASTM D5185m 25	<1	2	<1
Calcium	ppm	ASTM D5185m 200	4	5	0
Phosphorus	ppm	ASTM D5185m 300	439	486	492
Zinc	ppm	ASTM D5185m 370	0	14	0

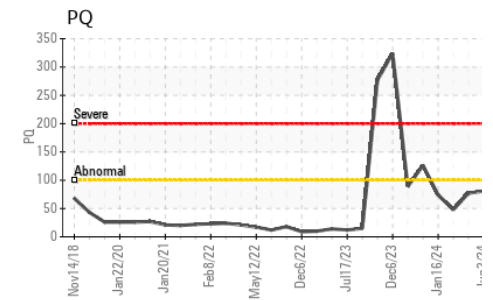
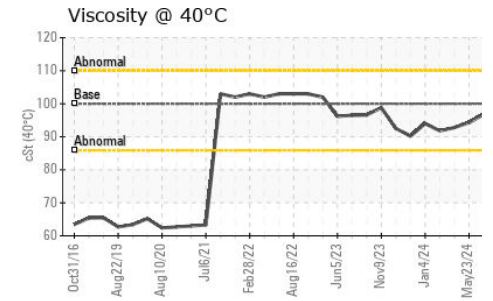
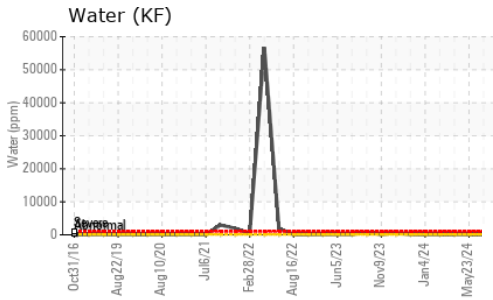
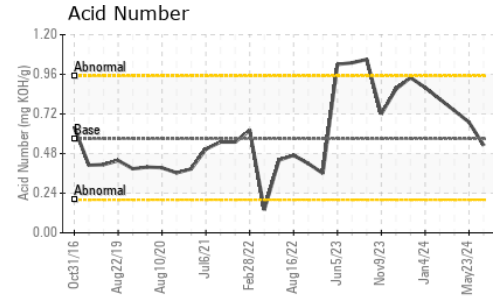
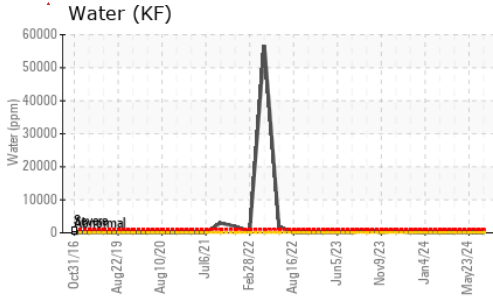
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	6	7	3
Sodium	ppm	ASTM D5185m	2	<1	2
Potassium	ppm	ASTM D5185m >20	1	2	0
Water	%	ASTM D6304 >2	0.006	0.003	0.006
ppm Water	ppm	ASTM D6304	64	28	70

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.53	0.67	0.74

OIL ANALYSIS REPORT



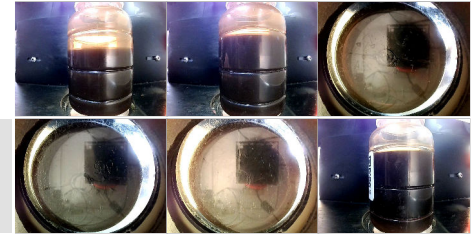
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ MODER	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	96.76	94.3

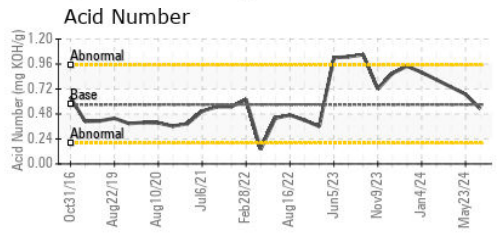
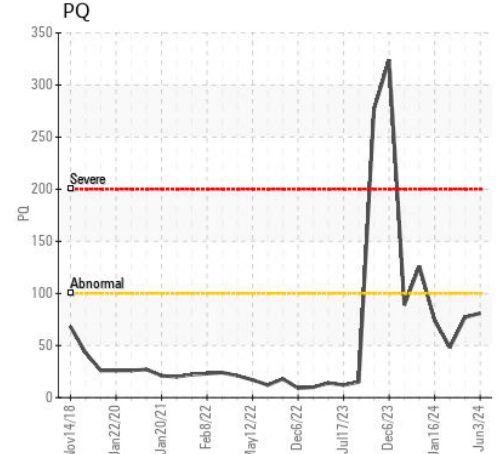
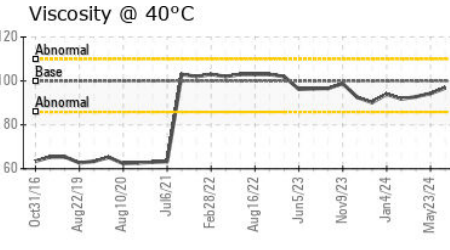
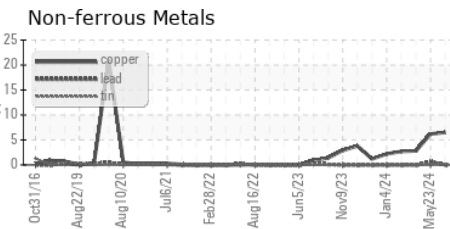
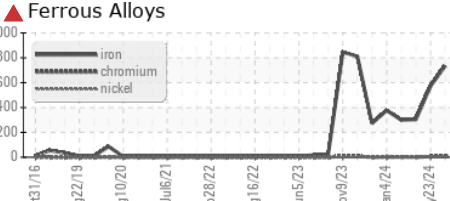
SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0044250 **Received** : 04 Jun 2024
Lab Number : 06199751 **Tested** : 04 Jun 2024
Unique Number : 11061874 **Diagnosed** : 04 Jun 2024 - Doug Bogart
Test Package : IND 2 (Additional Tests: PQ)

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
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 T: (251)321-4105
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)