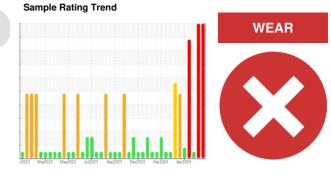


# **OIL ANALYSIS REPORT**



## Machine Id Brent Run CAT 4 BRRM04BE Biogas Engine

Fluid

CHEVRON HDAX 9500 GAS ENGINE OIL 40 (--- GAL)

## DIAGNOSIS Recommendation

We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. ( Customer Sample Comment: After turbo replacement)

### A Wear

The tin level is severe. All other component wear rates are normal.

#### Contamination

Elemental level of silicon (Si) above normal.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0915815	WC0915813	WC0915801
Sample Date		Client Info		03 Jun 2024	29 May 2024	30 Apr 2024
Machine Age	hrs	Client Info		108105	108700	108105
Oil Age	hrs	Client Info		643	489	685
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				SEVERE	SEVERE	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Water		WC Method		NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>14	3	5	3
Chromium	ppm	ASTM D5185m	>3	0	<1	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>5	2	3	2
Lead	ppm	ASTM D5185m	>8	<1	<1	0
Copper	ppm	ASTM D5185m	>5	2	2	2
Tin	ppm	ASTM D5185m	>3	<b>4</b> 5	<b>4</b> 5	3
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	limit/base	85	80	<1
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	85 <1	80 2	<1 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	85 <1 4	80 2 5	<1 0 1
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	85 <1 4 <1	80 2 5 <1	<1 0 1 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	85 <1 4 <1 39	80 2 5 <1 29	<1 0 1 <1 7
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	85 <1 4 <1 39 1807	80 2 5 <1 29 1870	<1 0 1 <1 7 1827
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	85 <1 4 <1 39 1807 402	80 2 5 <1 29 1870 438	<1 0 1 <1 7 1827 272
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	85 <1 4 <1 39 1807 402 489	80 2 5 <1 29 1870 438 544	<1 0 1 <1 7 1827 272 316
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		85 <1 4 <1 39 1807 402 489 4350	80 2 5 <1 29 1870 438 544 4296	<1 0 1 <1 7 1827 272 316 2843
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	85 <1 4 <1 39 1807 402 489 4350 current	80 2 5 <1 29 1870 438 544 4296 history1	<1 0 1 <1 7 1827 272 316 2843 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	limit/base >180	85 <1 4 <1 39 1807 402 489 4350 current ▲ 218	80 2 5 <1 29 1870 438 544 4296 history1 ▲ 231	<1 0 1 <1 7 1827 272 316 2843 history2 163
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >180 >20	85 <1 4 <1 39 1807 402 489 4350 Current ▲ 218 2	80 2 5 <1 29 1870 438 544 4296 history1 ▲ 231 0	<1 0 1 <1 7 1827 272 316 2843 history2 163 2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >180 >20 >20	85 <1 4 <1 39 1807 402 489 4350 Current ▲ 218 2 2	80 2 5 <1 29 1870 438 544 4296 history1 ▲ 231 0 2	<1 0 1 <1 7 1827 272 316 2843 <b>history2</b> 163 2 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >180 >20	85 <1 4 <1 39 1807 402 489 4350 Current 218 2 2 2 Current	80 2 5 <1 29 1870 438 544 4296 bistory1 ▲ 231 0 2 bistory1	<1 0 1 <1 7 1827 272 316 2843 history2 163 2 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >180 >20 >20	85 <1 4 <1 39 1807 402 489 4350 Current 2 2 2 Current 0.1	80 2 5 <1 29 1870 438 544 4296 history1 0 2 1 0 2 history1 0.1	<1 0 1 <1 7 1827 272 316 2843 history2 163 2 0 history2 0.1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >180 >20 >20	85 <1 4 <1 39 1807 402 489 4350 Current 2 2 2 Current 0.1 6.1	80 2 5 <1 29 1870 438 544 4296 history1 ▲231 0 2 history1 0.1 5.1	<1 0 1 <1 7 1827 272 316 2843 history2 163 2 2 0 history2 0.1 6.1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >180 >20 >20 limit/base	<ul> <li>85</li> <li>&lt;1</li> <li>4</li> <li>&lt;1</li> <li>39</li> <li>1807</li> <li>402</li> <li>489</li> <li>4350</li> <li>current</li> <li>218</li> <li>2</li> <li>2</li> <li>current</li> <li>0.1</li> <li>6.1</li> <li>24.5</li> </ul>	80 2 5 <1 29 1870 438 544 4296 <b>history1</b> ▲ 231 0 2 10 2 10 10 2 10 2 10 10 2 10 10 10 10 10 10 10 10 10 10	<1 0 1 <1 7 1827 272 316 2843 history2 163 2 0 history2 0.1 6.1 20.4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624	limit/base >180 >20 >20	<ul> <li>85</li> <li>&lt;1</li> <li>4</li> <li>&lt;1</li> <li>39</li> <li>1807</li> <li>402</li> <li>489</li> <li>4350</li> <li>Current</li> <li>218</li> <li>2</li> <li>Current</li> <li>0.1</li> <li>6.1</li> <li>24.5</li> <li>Current</li> </ul>	<ul> <li>80</li> <li>2</li> <li>5</li> <li>&lt;1</li> <li>29</li> <li>1870</li> <li>438</li> <li>544</li> <li>4296</li> <li>history1</li> <li>231</li> <li>0</li> <li>2</li> <li>history1</li> <li>0.1</li> <li>5.1</li> <li>22.4</li> <li>history1</li> </ul>	<1 0 1 ( 1 1 7 1827 272 316 2843  history2 163 2 0 history2 0.1 6.1 20.4</th
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	limit/base >180 >20 >20 limit/base	85 <1 4 <1 39 1807 402 489 4350 Current 218 2 2 Current 0.1 6.1 24.5 Current 18.0	80 2 5 <1 29 1870 438 544 4296 bistory1 ▲231 0 2 bistory1 0.1 5.1 22.4 bistory1 16.0	<1 0 1 <1 7 1827 272 316 2843 <b>history2</b> 163 2 843 <b>history2</b> 0 0 <b>history2</b> 0.1 6.1 20.4 <b>history2</b> 13.6
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation Acid Number (AN)	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415 Method ASTM D7414	limit/base >180 >20 >20 limit/base	<ul> <li>85</li> <li>&lt;1</li> <li>4</li> <li>&lt;1</li> <li>39</li> <li>1807</li> <li>402</li> <li>489</li> <li>4350</li> <li>current</li> <li>218</li> <li>2</li> <li>2</li> <li>current</li> <li>0.1</li> <li>6.1</li> <li>24.5</li> <li>current</li> <li>18.0</li> <li>1.81</li> </ul>	80 2 5 <1 29 1870 438 544 4296 <b>bistory1</b> 231 0 2 <b>bistory1</b> 0.1 5.1 22.4 <b>bistory1</b> 16.0 1.86	<1 0 1 <1 7 1827 272 316 2843 history2 163 2 8 0 history2 0.1 6.1 20.4 history2 13.6 1.17
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	limit/base >180 >20 >20 limit/base	85 <1 4 <1 39 1807 402 489 4350 Current 218 2 2 Current 0.1 6.1 24.5 Current 18.0	80 2 5 4 29 1870 438 544 4296 <b>bistory1</b> 231 0 2 <b>bistory1</b> 0.1 5.1 22.4 <b>bistory1</b> 16.0 1.86 4.86	<1 0 1 <1 7 1827 272 316 2843 history2 163 2 843 history2 0 0 history2 0.1 6.1 20.4 history2 13.6

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# **OIL ANALYSIS REPORT**

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NORML

limit/base

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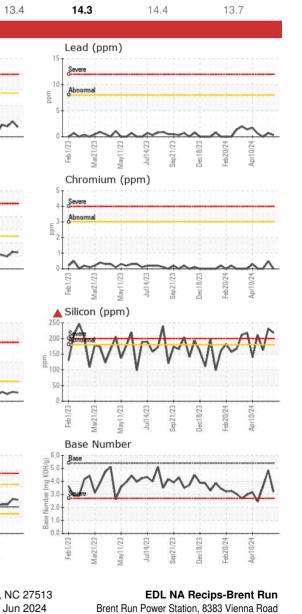
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