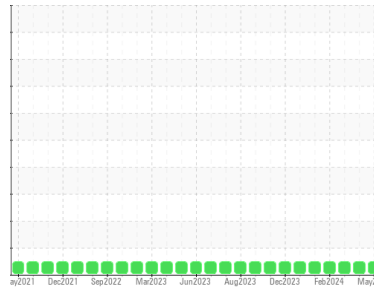




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

COLD MILL/CM-3STD-1S

Machine Id

SOUTH 3-STAND HAGC HPU 1526-007-4410

Component

Hydraulic System

Fluid

PETRO CANADA HYDREX AW 68 (450 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KFS0004481	KFS0004434	KFS0004476
Sample Date	Client Info	31 May 2024	13 May 2024	03 Apr 2024
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	0	0
Chromium	ppm	ASTM D5185m	>20	0	0
Nickel	ppm	ASTM D5185m	>20	0	<1
Titanium	ppm	ASTM D5185m		0	0
Silver	ppm	ASTM D5185m		0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1
Lead	ppm	ASTM D5185m	>20	0	5
Copper	ppm	ASTM D5185m	>20	0	0
Tin	ppm	ASTM D5185m	>20	<1	<1
Vanadium	ppm	ASTM D5185m		0	0
Cadmium	ppm	ASTM D5185m		0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m	0	0	2
Calcium	ppm	ASTM D5185m	50	53	50
Phosphorus	ppm	ASTM D5185m	330	375	348
Zinc	ppm	ASTM D5185m	430	452	450
Sulfur	ppm	ASTM D5185m	760	951	1182

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<1	0
Sodium	ppm	ASTM D5185m		<1	2
Potassium	ppm	ASTM D5185m	>20	<1	2

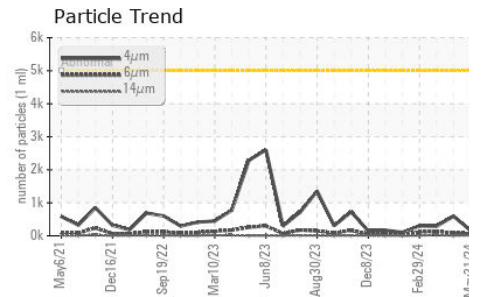
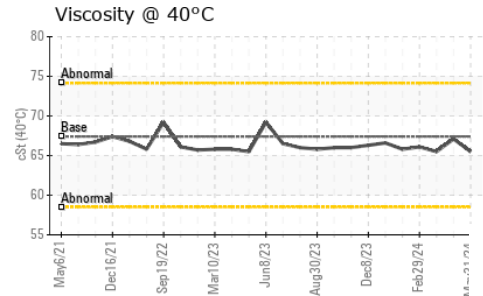
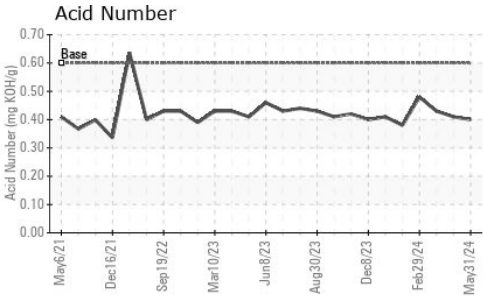
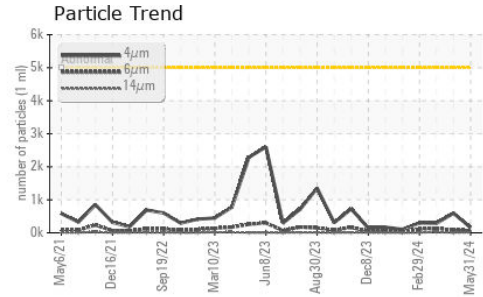
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	158	594
Particles >6µm	ASTM D7647	>1300	67	79
Particles >14µm	ASTM D7647	>160	14	7
Particles >21µm	ASTM D7647	>40	5	1
Particles >38µm	ASTM D7647	>10	1	0
Particles >71µm	ASTM D7647	>3	1	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	14/13/11	16/13/10

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.60	0.40	0.41

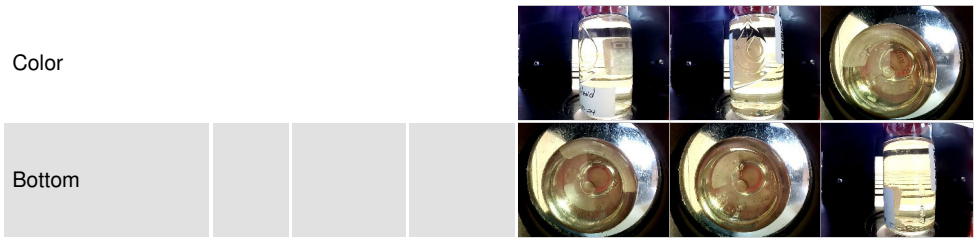
OIL ANALYSIS REPORT



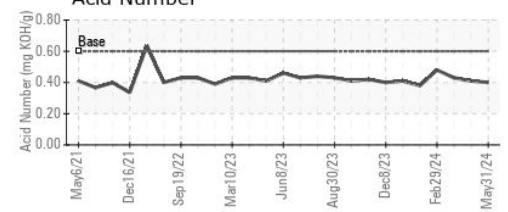
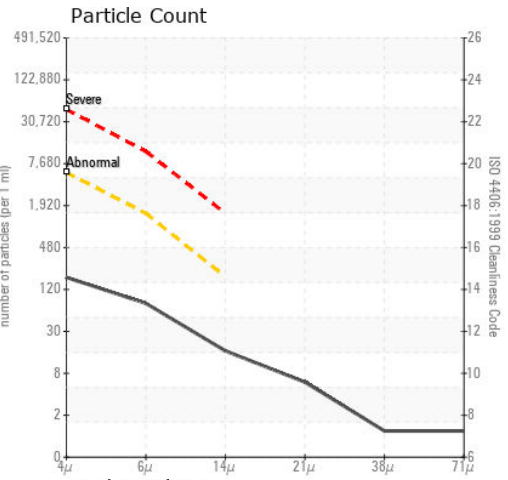
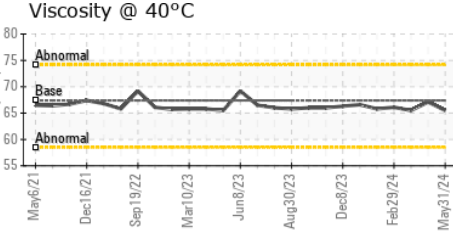
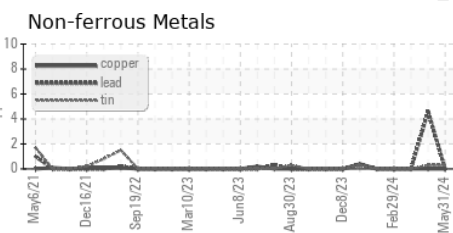
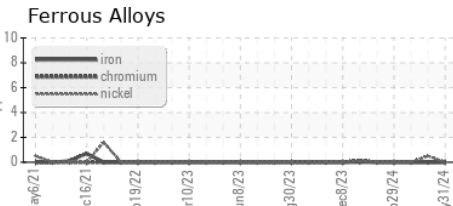
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.4	65.5	67.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004481 **Received** : 05 Jun 2024
Lab Number : 06200086 **Tested** : 06 Jun 2024
Unique Number : 11062209 **Diagnosed** : 06 Jun 2024 - Wes Davis
Test Package : IND 2

CONSTELLIUM
 4805 SECOND STREET
 MUSCLE SHOALS, AL
 US 35661
 Contact: Randy Nichols
 randall.nichols@constellium.com
 T: (256)386-6956
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)