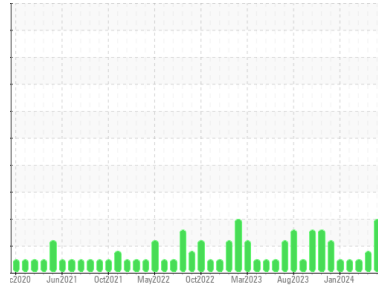




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

PRESS

Machine Id

LOADER UNLOADER HYD SYSTEM RESERVOIR (S/N PR4)

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0895139	WC0895059	WC0895016
Sample Date	Client Info		30 May 2024	23 Apr 2024	28 Mar 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ATTENTION	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	3	2	2
Tin	ppm	ASTM D5185m	>20	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	<1	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	<1	<1
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	3	<1	1
Calcium	ppm	ASTM D5185m	200	60	60	54
Phosphorus	ppm	ASTM D5185m	300	365	343	328
Zinc	ppm	ASTM D5185m	370	442	452	425
Sulfur	ppm	ASTM D5185m	2500	1003	965	963

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<1	<1	0
Sodium	ppm	ASTM D5185m		<1	<1	2
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>320	502	421	177
Particles >6µm	ASTM D7647	>80	88	67	44
Particles >14µm	ASTM D7647	>10	18	5	5
Particles >21µm	ASTM D7647	>3	6	1	2
Particles >38µm	ASTM D7647	>3	1	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>15/13/10	16/14/11	16/13/10	15/13/10

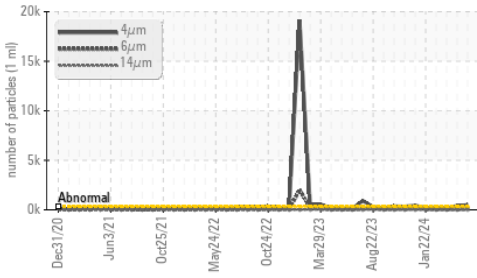
FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.24	0.24	0.25

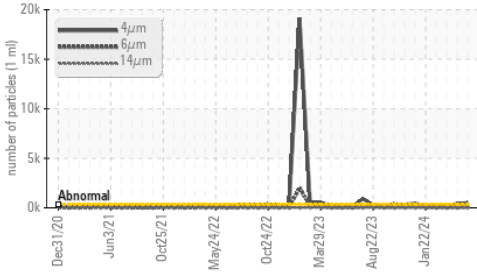


OIL ANALYSIS REPORT

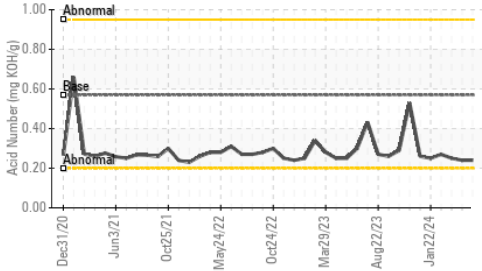
Particle Trend



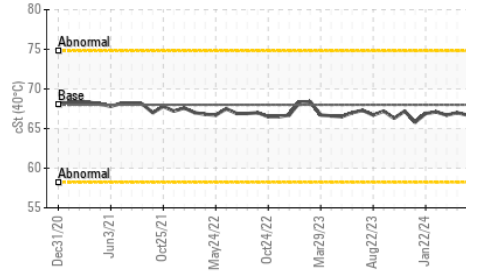
Particle Trend



Acid Number



Viscosity @ 40°C



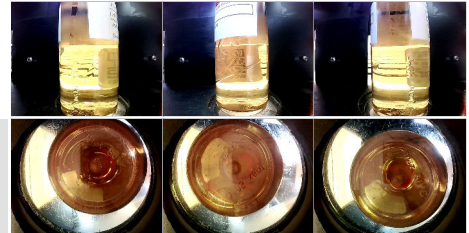
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.7	67.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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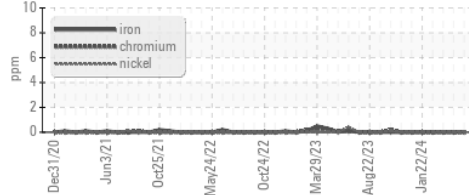
Color

Bottom

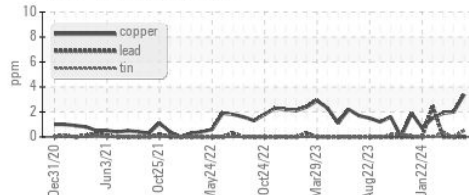


GRAPHS

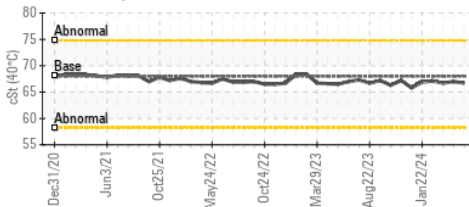
Ferrous Alloys



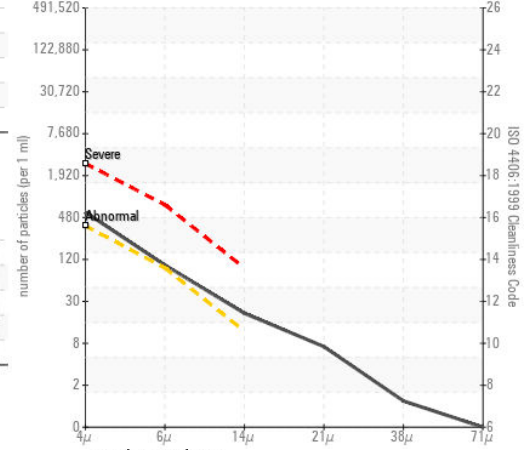
Non-ferrous Metals



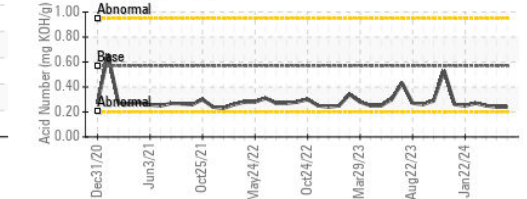
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0895139

Lab Number : 06200091

Unique Number : 11062214

Test Package : IND 2

Received : 05 Jun 2024

Tested : 06 Jun 2024

Diagnosed : 06 Jun 2024 - Wes Davis

J.M. Huber Corporation

PO BOX 38

CRYSTAL HILL, VA

US 24539

Contact: Ted Hudson

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T: (434)476-6628

F: (434)476-8133

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)