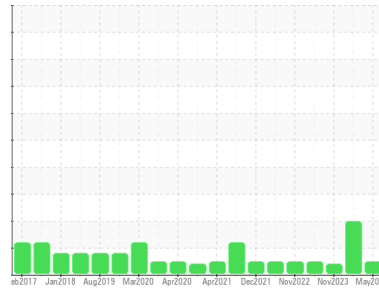




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
0204 (S/N PRESS 9)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 100 (800 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0781327	WC0781323	WC0761488
Sample Date	Client Info			29 May 2024	25 Feb 2024	16 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Not Changed	Not Changd	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
Lead	ppm	ASTM D5185m	>20	<1	1	0
Copper	ppm	ASTM D5185m	>20	14	11	12
Tin	ppm	ASTM D5185m	>20	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m	25	5	7	0
Calcium	ppm	ASTM D5185m	200	82	76	62
Phosphorus	ppm	ASTM D5185m	300	434	386	353
Zinc	ppm	ASTM D5185m	370	517	514	464
Sulfur	ppm	ASTM D5185m	2500	1184	1017	878

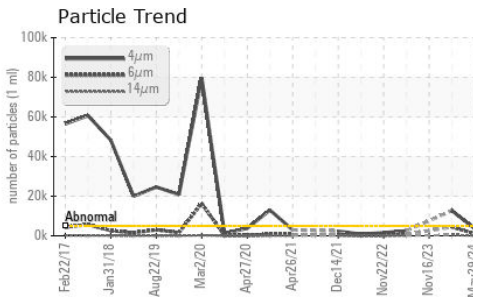
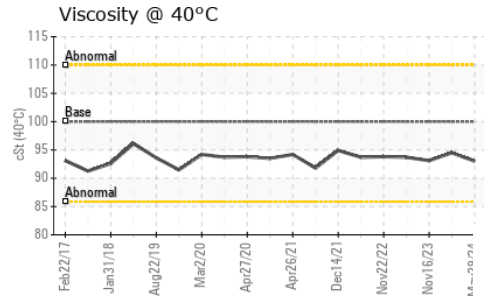
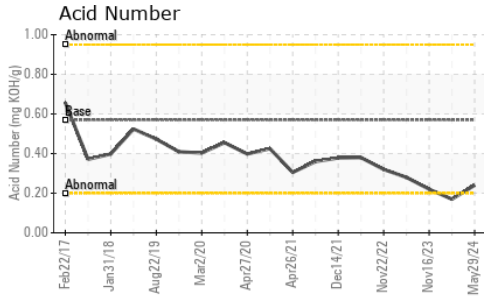
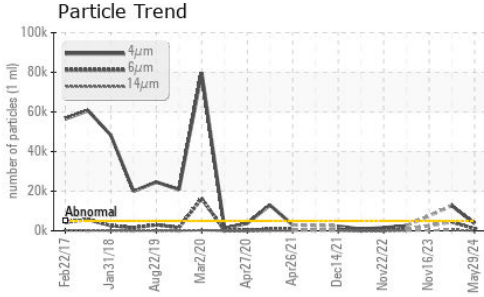
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		<1	2	<1
Potassium	ppm	ASTM D5185m	>20	<1	1	0
Water	%	ASTM D6304	>0.05	NEG	NEG	NEG

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	3677	▲ 12691	---
Particles >6µm		ASTM D7647	>1300	1032	▲ 4471	---
Particles >14µm		ASTM D7647	>160	72	▲ 418	---
Particles >21µm		ASTM D7647	>40	20	▲ 87	---
Particles >38µm		ASTM D7647	>10	2	3	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/17/13	▲ 21/19/16	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.24	0.17	0.22



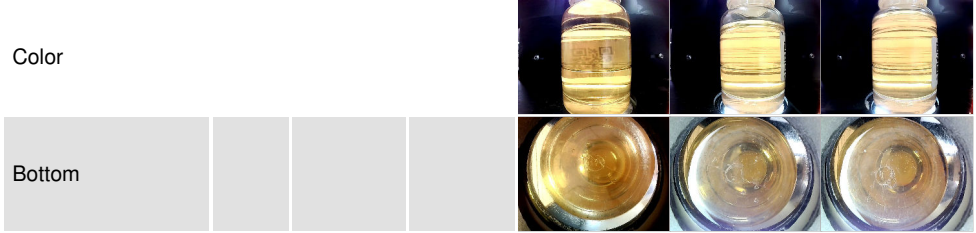
OIL ANALYSIS REPORT



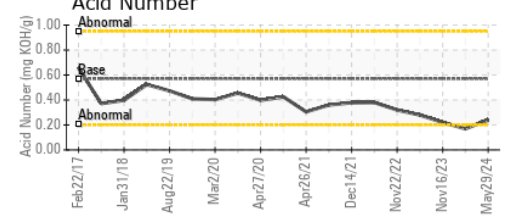
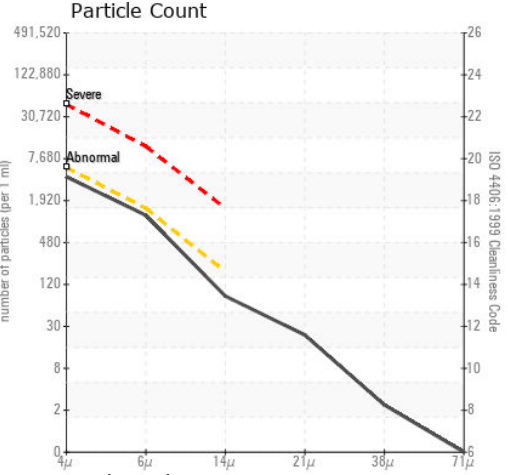
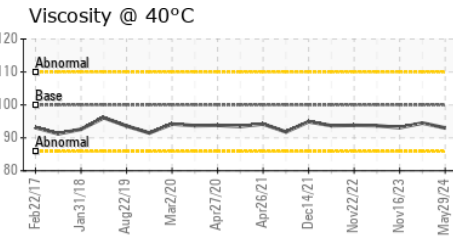
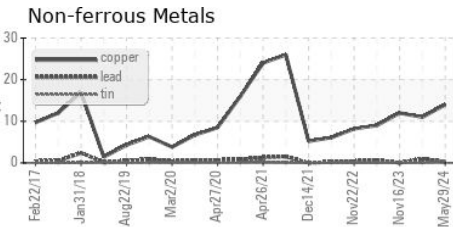
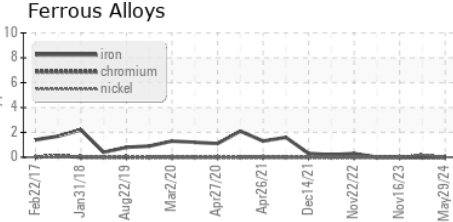
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	93.0	94.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0781327
Lab Number : 06200100
Unique Number : 11062223
Test Package : PLANT
Received : 05 Jun 2024
Tested : 07 Jun 2024
Diagnosed : 07 Jun 2024 - Don Baldrige

MILLS PRODUCTS INC.
 2530 NORTHRIDGE DRIVE
 ATHENS, TN
 US 37303
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 ginderrieden@millsproducts.com
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)