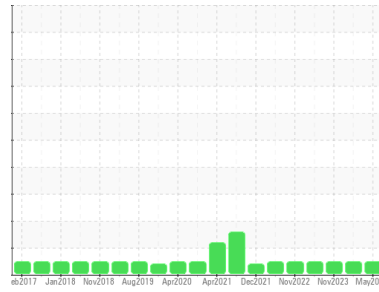




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**0205 (S/N CELL 9 HYDRO UNIT)**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 46 (300 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>WC0781329</b>   | WC0781322   | WC0761487   |
| Sample Date        | Client Info |             |            | <b>29 May 2024</b> | 25 Feb 2024 | 16 Nov 2023 |
| Machine Age        | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Age            | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Changed        | Client Info |             |            | <b>Not Changed</b> | Not Changed | N/A         |
| Sample Status      |             |             |            | <b>NORMAL</b>      | NORMAL      | NORMAL      |

| WEAR METALS |     | method      | limit/base | current      | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron        | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | <1       |
| Chromium    | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | 0        |
| Nickel      | ppm | ASTM D5185m | >20        | <b>0</b>     | <1       | 0        |
| Titanium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Silver      | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Aluminum    | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | 0        |
| Lead        | ppm | ASTM D5185m | >20        | <b>0</b>     | 0        | 0        |
| Copper      | ppm | ASTM D5185m | >20        | <b>16</b>    | 14       | 16       |
| Tin         | ppm | ASTM D5185m | >20        | <b>&lt;1</b> | 0        | 0        |
| Vanadium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | <1       |
| Cadmium     | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |

| ADDITIVES  |     | method      | limit/base | current      | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron      | ppm | ASTM D5185m | 5          | <b>0</b>     | 0        | 0        |
| Barium     | ppm | ASTM D5185m | 5          | <b>&lt;1</b> | 0        | 0        |
| Molybdenum | ppm | ASTM D5185m | 5          | <b>&lt;1</b> | 0        | <1       |
| Manganese  | ppm | ASTM D5185m |            | <b>&lt;1</b> | <1       | 0        |
| Magnesium  | ppm | ASTM D5185m | 25         | <b>2</b>     | 3        | 0        |
| Calcium    | ppm | ASTM D5185m | 200        | <b>37</b>    | 35       | 24       |
| Phosphorus | ppm | ASTM D5185m | 300        | <b>408</b>   | 356      | 332      |
| Zinc       | ppm | ASTM D5185m | 370        | <b>455</b>   | 453      | 414      |
| Sulfur     | ppm | ASTM D5185m | 2500       | <b>1181</b>  | 999      | 872      |

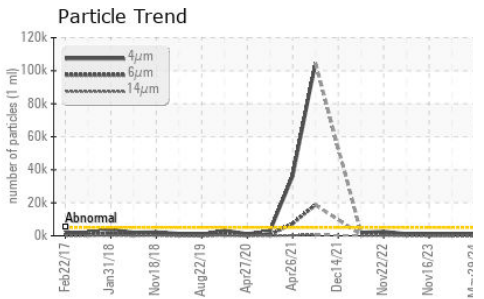
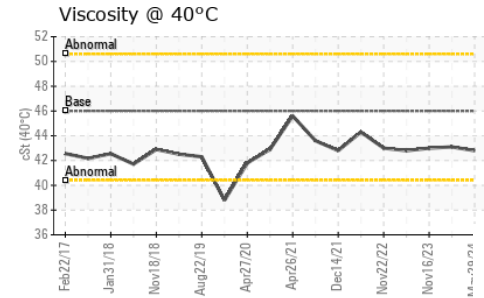
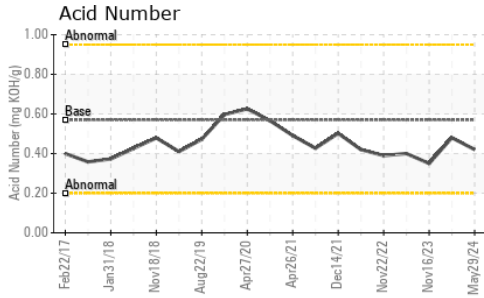
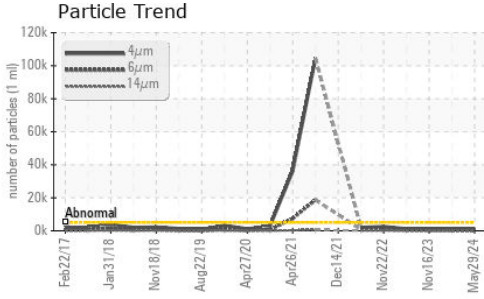
| CONTAMINANTS |     | method      | limit/base | current    | history1 | history2 |
|--------------|-----|-------------|------------|------------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >15        | <b>3</b>   | 3        | 3        |
| Sodium       | ppm | ASTM D5185m |            | <b>3</b>   | 3        | 2        |
| Potassium    | ppm | ASTM D5185m | >20        | <b>2</b>   | 2        | 0        |
| Water        | %   | ASTM D6304  | >0.05      | <b>NEG</b> | NEG      | NEG      |

| FLUID CLEANLINESS |  | method       | limit/base | current         | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|----------|----------|
| Particles >4µm    |  | ASTM D7647   | >5000      | <b>984</b>      | 1198     | 1113     |
| Particles >6µm    |  | ASTM D7647   | >1300      | <b>210</b>      | 345      | 364      |
| Particles >14µm   |  | ASTM D7647   | >160       | <b>25</b>       | 28       | 35       |
| Particles >21µm   |  | ASTM D7647   | >40        | <b>9</b>        | 6        | 9        |
| Particles >38µm   |  | ASTM D7647   | >10        | <b>2</b>        | 0        | 0        |
| Particles >71µm   |  | ASTM D7647   | >3         | <b>1</b>        | 0        | 0        |
| Oil Cleanliness   |  | ISO 4406 (c) | >19/17/14  | <b>17/15/12</b> | 17/16/12 | 17/16/12 |

| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D8045 | 0.57       | <b>0.42</b> | 0.48     | 0.35     |



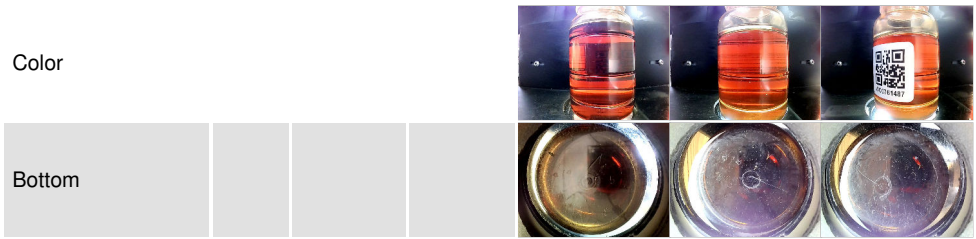
# OIL ANALYSIS REPORT



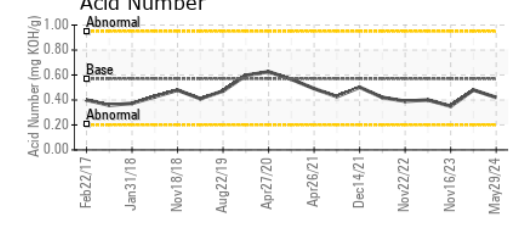
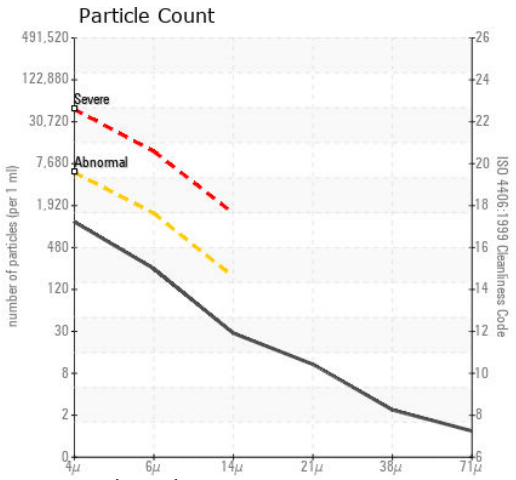
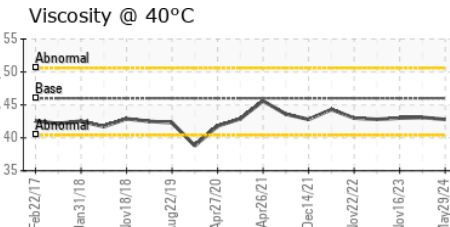
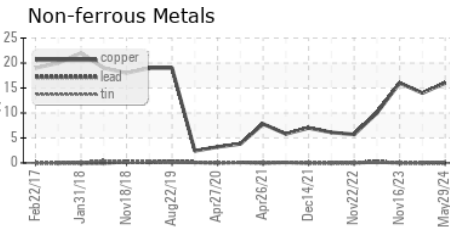
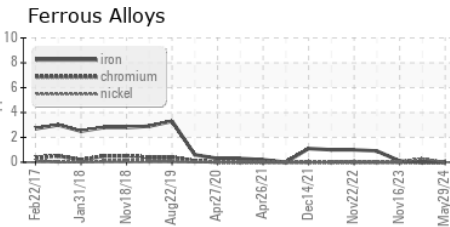
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.05   | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 46      | 42.8     | 43.1     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0781329 **Received** : 05 Jun 2024  
**Lab Number** : 06200101 **Tested** : 07 Jun 2024  
**Unique Number** : 11062224 **Diagnosed** : 07 Jun 2024 - Don Baldrige  
**Test Package** : PLANT

**MILLS PRODUCTS INC.**  
 2530 NORTHRIDGE DRIVE  
 ATHENS, TN  
 US 37303  
 Contact: GREG INDERRIEDEN  
 ginderrieden@millsproducts.com  
 T: (423)745-9090  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)