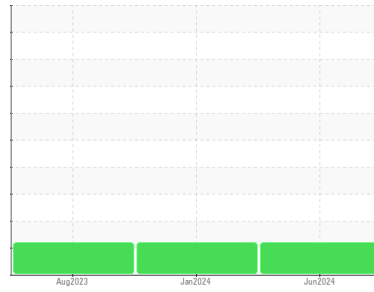




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

## Recycled Fiber

Machine ID

## Feed Conveyor 31-220-0030

Component

### Gearbox

Fluid

### MOBIL MOBILGEAR 600 XP 220 (--- GAL)

#### DIAGNOSIS

##### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

##### Wear

All component wear rates are normal.

##### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

##### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0776513</b>	WC0776447	WC0776559
Sample Date	Client Info			<b>04 Jun 2024</b>	26 Jan 2024	11 Aug 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>5</b>	3	3
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>9</b>	8	8
Barium	ppm	ASTM D5185m		<b>2</b>	2	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	2
Calcium	ppm	ASTM D5185m		<b>4</b>	4	<1
Phosphorus	ppm	ASTM D5185m		<b>512</b>	410	424
Zinc	ppm	ASTM D5185m		<b>5</b>	3	1
Sulfur	ppm	ASTM D5185m		<b>7495</b>	6570	7447

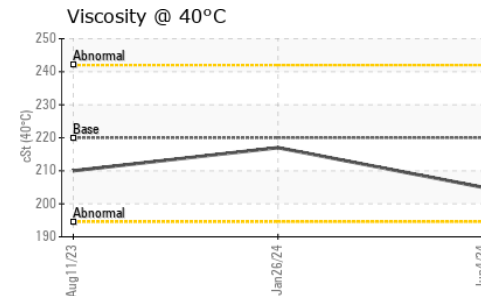
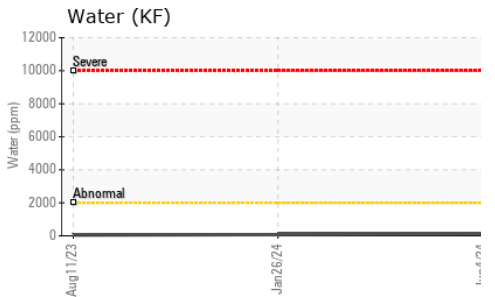
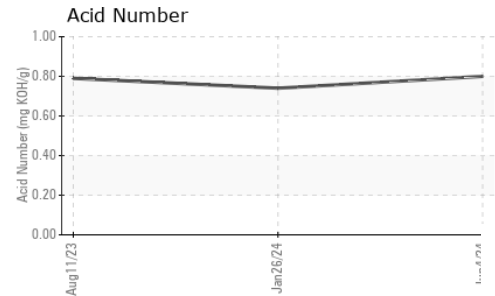
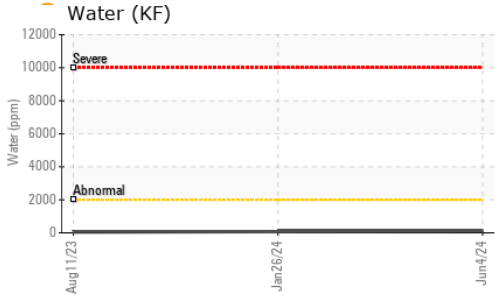
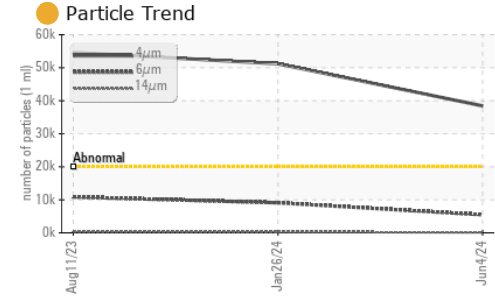
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>14</b>	12	14
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	2
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	2
Water	%	ASTM D6304	>0.2	<b>0.011</b>	0.007	0.004
ppm Water	ppm	ASTM D6304	>2000	<b>116</b>	72	47.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>38437</b>	51199	54644
Particles >6µm		ASTM D7647	>5000	<b>5460</b>	9084	10862
Particles >14µm		ASTM D7647	>640	<b>109</b>	238	313
Particles >21µm		ASTM D7647	>160	<b>24</b>	37	54
Particles >38µm		ASTM D7647	>40	<b>10</b>	1	2
Particles >71µm		ASTM D7647	>10	<b>8</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>22/20/14</b>	23/20/15	23/21/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.80</b>	0.74	0.79



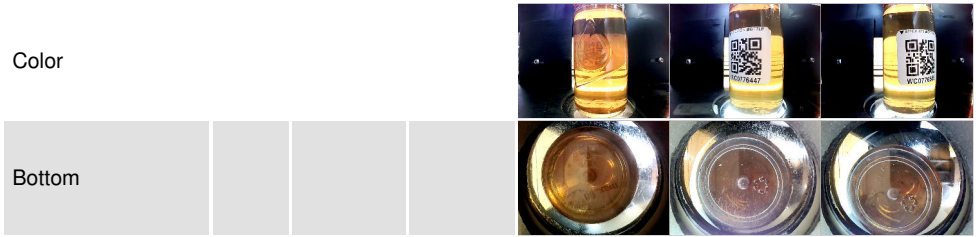
# OIL ANALYSIS REPORT



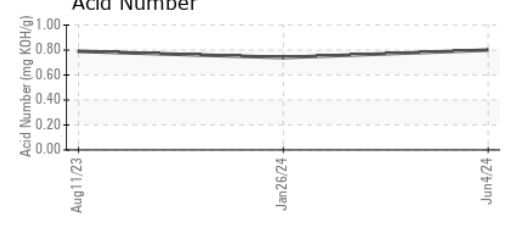
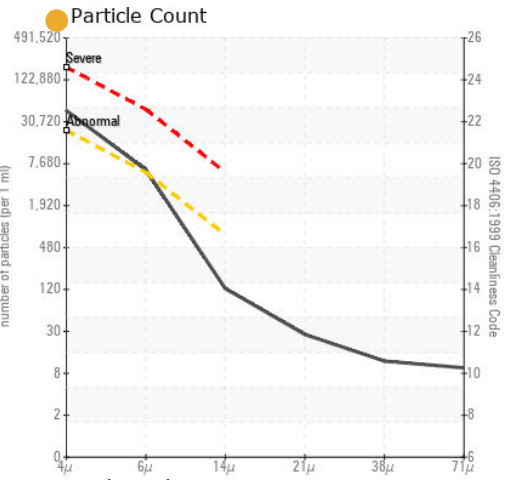
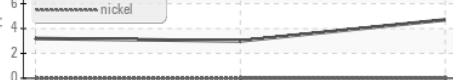
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	205	217

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0776513  
**Lab Number** : 06200128  
**Unique Number** : 11062251  
**Test Package** : PLANT

**Received** : 05 Jun 2024  
**Tested** : 06 Jun 2024  
**Diagnosed** : 06 Jun 2024 - Wes Davis

CASCADES CONTAINERBOARD PACKAGING - BEARPACK PROJECT  
 10026 OLD RIDGE ROAD  
 ASHLAND, VA  
 US 23005  
 Contact: MARC-ANDRE HUBERT  
 marc-andre\_hubert@cascades.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)