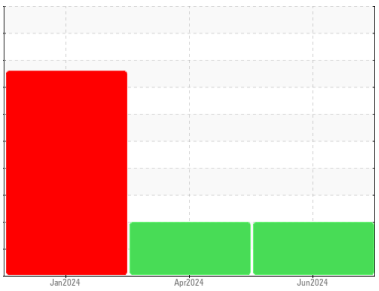
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Effluent Treatment Plant
Machine Id
Secondary East Clarifier Bottom Gearbox 21-265-011.03
Component
Bottom Gearbox
Fluid
MOBIL SHC 636 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0776452**	WC0776368	WC0776374
Sample Date		Client Info		**04 Jun 2024**	18 Apr 2024	26 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**19**	10	10
Chromium	ppm	ASTM D5185m	>15	**0**	<1	0
Nickel	ppm	ASTM D5185m	>15	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**0**	2	<1
Lead	ppm	ASTM D5185m	>100	**0**	<1	0
Copper	ppm	ASTM D5185m	>200	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>25	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

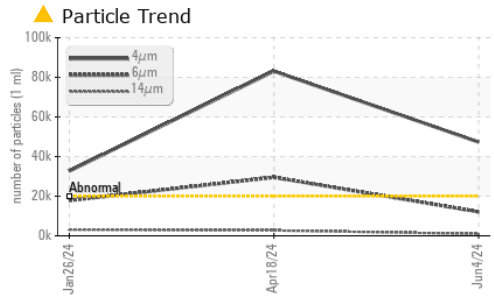
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	<1
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	<1	0
Calcium	ppm	ASTM D5185m		**1**	0	1
Phosphorus	ppm	ASTM D5185m		**480**	424	427
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**18**	173	68

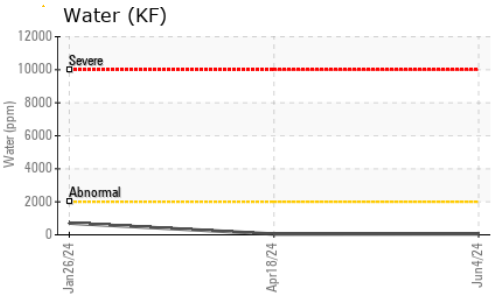
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**17**	18	6
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**1**	1	1
Water	%	ASTM D6304	>0.2	**0.005**	0.004	0.071
ppm Water	ppm	ASTM D6304	>2000	**55**	46	710

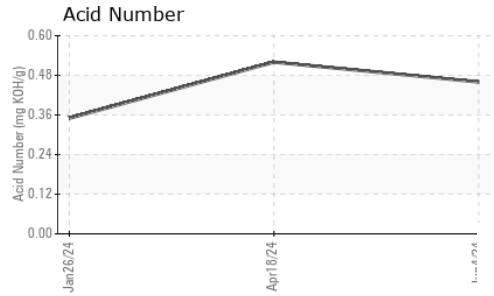
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **47312**	▲ 83081	▲ 32676
Particles >6µm		ASTM D7647	>5000	▲ **12050**	▲ 29526	▲ 17800
Particles >14µm		ASTM D7647	>640	● **931**	▲ 2723	▲ 3029
Particles >21µm		ASTM D7647	>160	● **251**	▲ 774	▲ 1020
Particles >38µm		ASTM D7647	>40	**8**	33	▲ 158
Particles >71µm		ASTM D7647	>10	**1**	2	▲ 16
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **23/21/17**	▲ 24/22/19	▲ 22/21/19

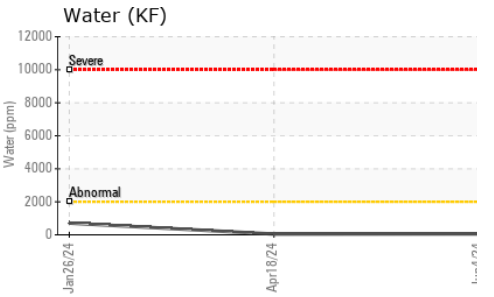
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.46**	0.52	0.35

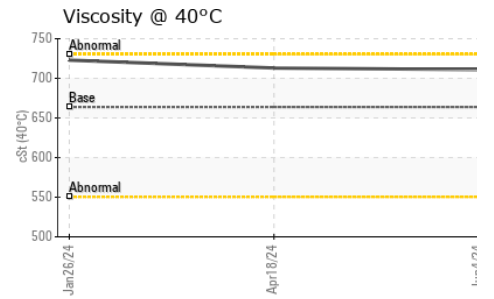
OIL ANALYSIS REPORT









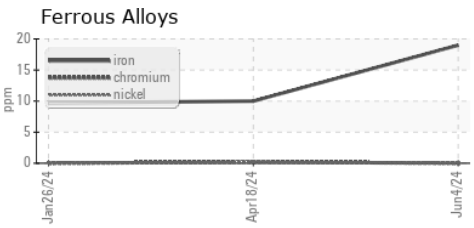


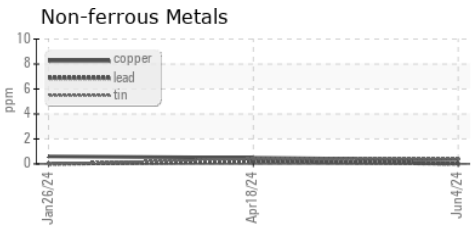
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	▲ >10%

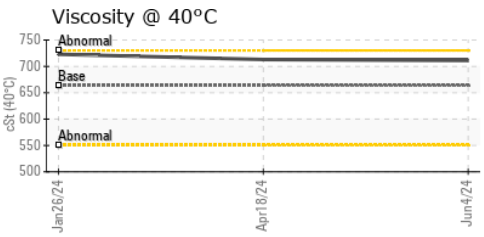
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	663.8	**711**	713	723

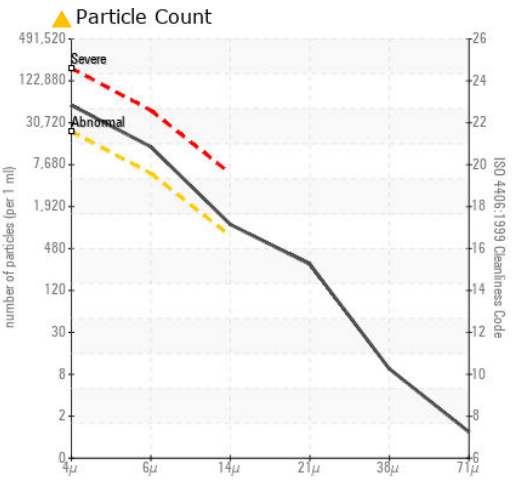
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

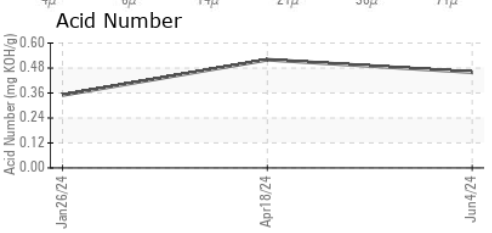
GRAPHS











Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0776452
Lab Number : 06200134
Unique Number : 11062257
Test Package : PLANT

Received : 05 Jun 2024
Tested : 06 Jun 2024
Diagnosed : 06 Jun 2024 - Wes Davis

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CASCADES CONTAINERBOARD PACKAGING - BEARPACK PROJECT
10026 OLD RIDGE ROAD
ASHLAND, VA
US 23005
Contact: MARC-ANDRE HUBERT
marc-andre_hubert@cascades.com
T:
F:

Report Id: CASASH [WUSCAR] 06200134 (Generated: 06/07/2024 08:23:11) Rev: 1

Submitted By: MARC-ANDRE HUBERT