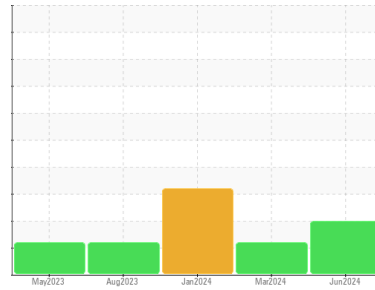




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

Recycled Fiber

Machine ID

Plastic Screw Press #2 Gearbox

Component

Gearbox

Fluid

MOBIL MOBILGEAR SHC 320 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0776512	WC0776522	WC0776444
Sample Date	Client Info		04 Jun 2024	04 Mar 2024	26 Jan 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	15	0	31
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	0	0	<1
Tin	ppm	ASTM D5185m	>25	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	1	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		0	2	<1
Calcium	ppm	ASTM D5185m		4	1	6
Phosphorus	ppm	ASTM D5185m		505	452	469
Zinc	ppm	ASTM D5185m		2	7	4
Sulfur	ppm	ASTM D5185m		2549	1947	2077

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	25	22	16
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.2	0.009	0.002	0.006
ppm Water	ppm	ASTM D6304	>2000	95	16	60

FLUID CLEANLINESS

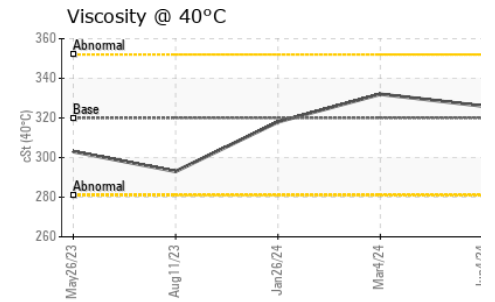
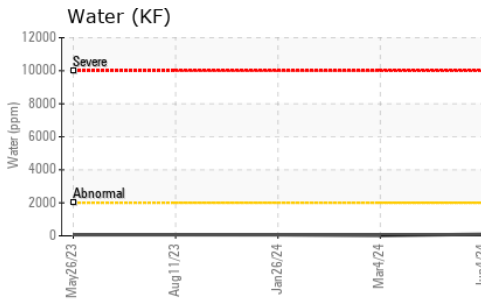
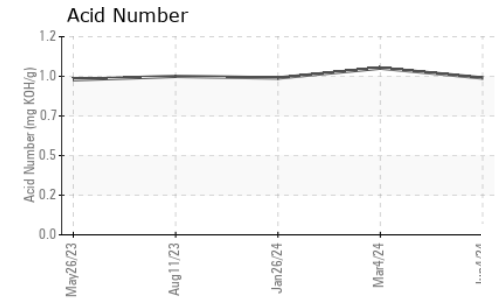
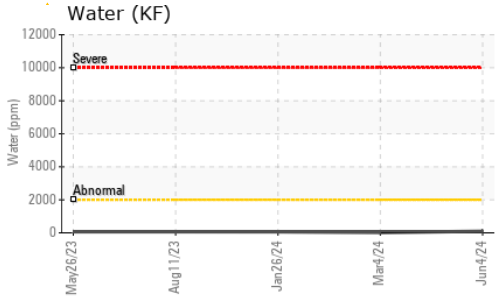
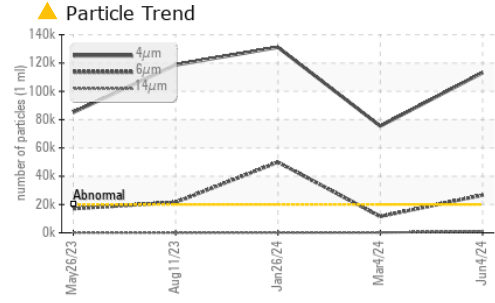
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 113170	▲ 75427	▲ 131113
Particles >6µm	ASTM D7647	>5000	▲ 26624	▲ 11506	▲ 49928
Particles >14µm	ASTM D7647	>640	● 950	208	178
Particles >21µm	ASTM D7647	>160	● 268	31	20
Particles >38µm	ASTM D7647	>40	10	0	0
Particles >71µm	ASTM D7647	>10	1	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 24/22/17	▲ 23/21/15	▲ 24/23/15

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.95	1.01	0.95



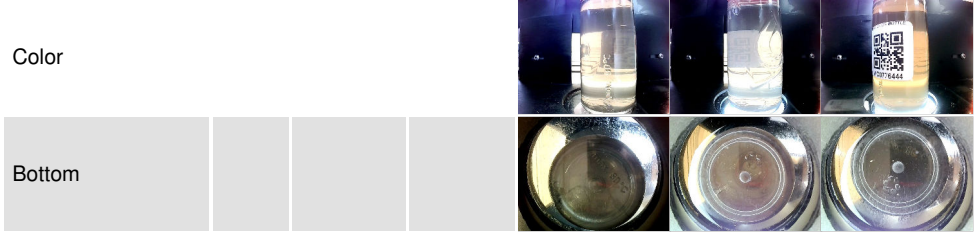
OIL ANALYSIS REPORT



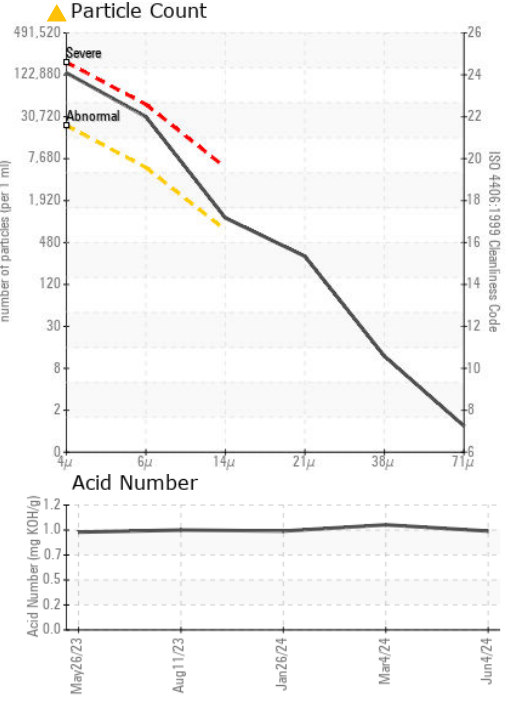
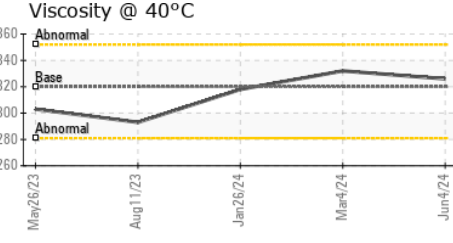
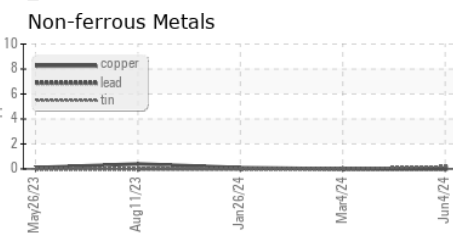
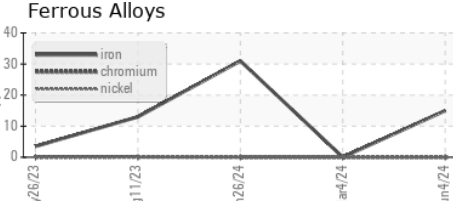
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	320	326	332	318

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0776512 **Received** : 05 Jun 2024
Lab Number : 06200136 **Tested** : 06 Jun 2024
Unique Number : 11062259 **Diagnosed** : 06 Jun 2024 - Wes Davis
Test Package : PLANT

CASCADES CONTAINERBOARD PACKAGING - BEARPACK PROJECT
 10026 OLD RIDGE ROAD
 ASHLAND, VA 23005
 Contact: MARC-ANDRE HUBERT
 marc-andre_hubert@cascades.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)