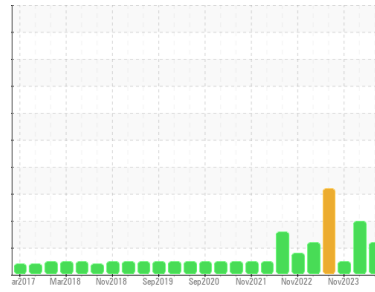




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**VP-3 (S/N C-4187)**  
 Component  
**Pump**  
 Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM37524</b>	USPM30110	USPM31238
Sample Date	Client Info	<b>04 Jun 2024</b>	22 Feb 2024	07 Nov 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ATTENTION</b>	ABNORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	<b>0</b>	1	0
Chromium	ppm	ASTM D5185m >5	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >7	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >12	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >30	<b>0</b>	1	0
Tin	ppm	ASTM D5185m >9	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	1
Phosphorus	ppm	ASTM D5185m 1800	<b>780</b>	696	773
Zinc	ppm	ASTM D5185m 0	<b>0</b>	2	2
Sulfur	ppm	ASTM D5185m 0	<b>35</b>	0	37

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	<b>5</b>	7	3
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>2</b>	<1	0
Water	%	ASTM D6304 >.1	<b>0.033</b>	0.046	0.029
ppm Water	ppm	ASTM D6304 >1000	<b>336</b>	462	290.7

## FLUID CLEANLINESS

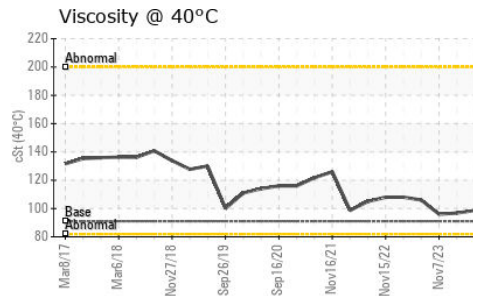
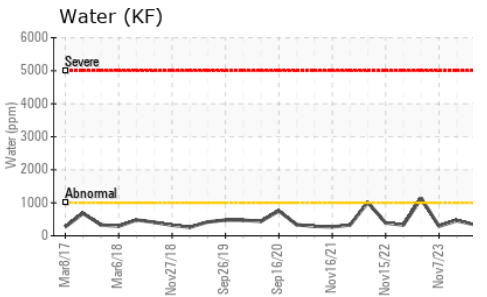
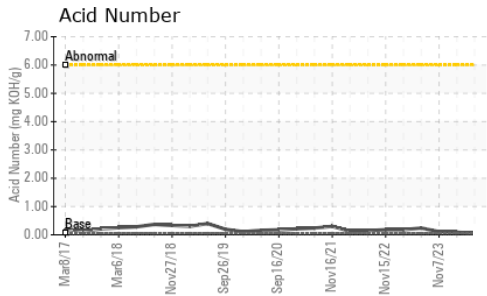
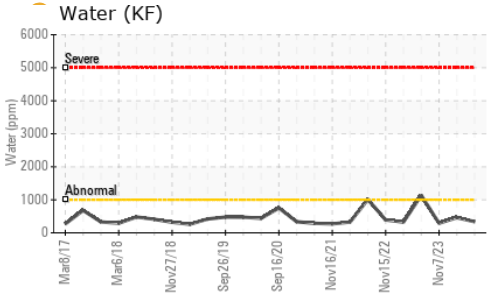
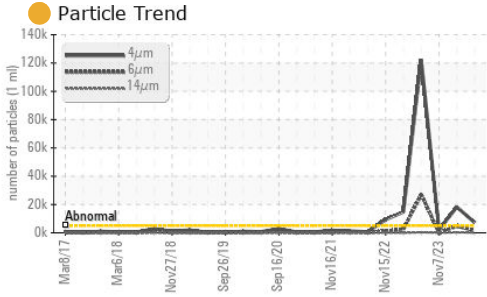
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>7235</b>	▲ 18259	2068
Particles >6µm	ASTM D7647 >1300	<b>1751</b>	▲ 4603	65
Particles >14µm	ASTM D7647 >160	<b>145</b>	▲ 392	9
Particles >21µm	ASTM D7647 >40	<b>37</b>	▲ 105	5
Particles >38µm	ASTM D7647 >10	<b>2</b>	6	2
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>20/18/14</b>	▲ 21/19/16	18/13/10

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.06</b>	0.09	0.11



# OIL ANALYSIS REPORT

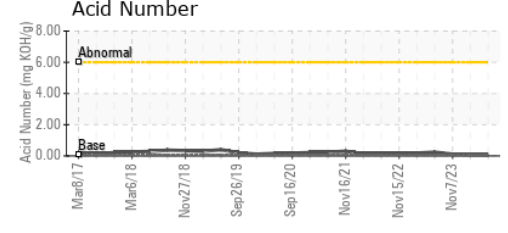
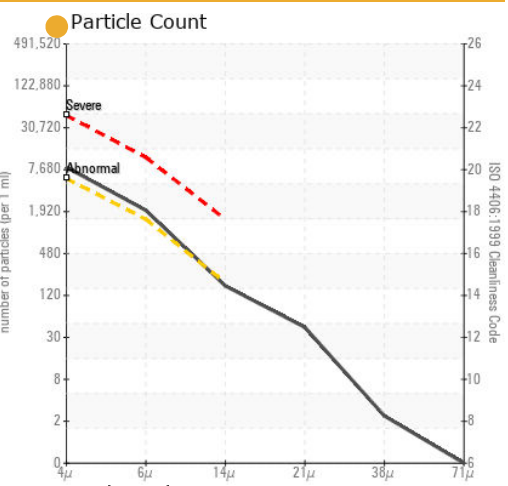
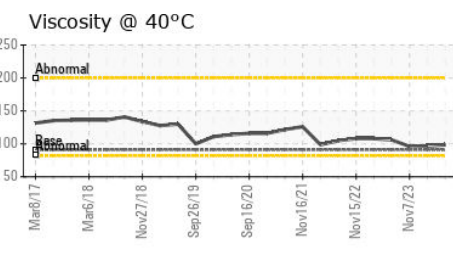
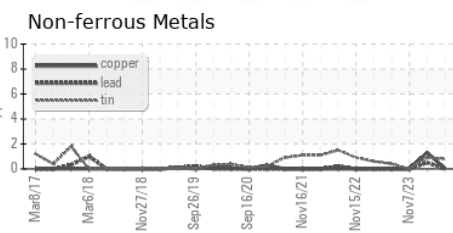
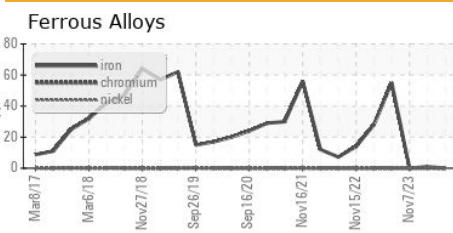


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	98.6	96.8	96.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM37524  
**Lab Number** : 06200149  
**Unique Number** : 11062272  
**Test Package** : IND 2  
**Received** : 05 Jun 2024  
**Tested** : 06 Jun 2024  
**Diagnosed** : 07 Jun 2024 - Doug Bogart

**JBS FOODS**  
 BROOKS, AB  
 CA T1R 1C6  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)