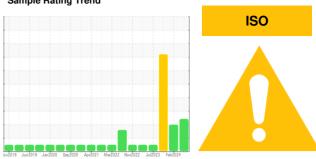


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id **VP-23** Component Pump **USPI VAC 100 (--- GAL)**

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

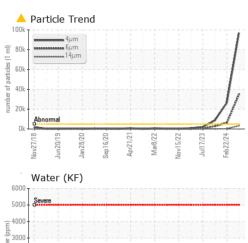
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

wwZ018 JumZ019 JamZ02O Sep\$Z0ZO AprZ0Z1 MarZ0ZZ NovZ0ZZ JudZ0Z3 FebZ0Z4									
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2			
Sample Number		Client Info		USPM37507	USPM30133	USPM31245			
Sample Date		Client Info		04 Jun 2024	22 Feb 2024	07 Nov 2023			
Machine Age	hrs	Client Info		0	0	0			
Oil Age	hrs	Client Info		0	0	0			
Oil Changed		Client Info		N/A	N/A	N/A			
Sample Status				ABNORMAL	ABNORMAL	SEVERE			
WEAR METALS		method	limit/base	current	history1	history2			
Iron	ppm	ASTM D5185m	>90	11	9	▲ 247			
Chromium	ppm	ASTM D5185m	>5	0	<1	<1			
Nickel	ppm	ASTM D5185m	>5	0	<1	0			
Titanium	ppm	ASTM D5185m	>3	0	<1	0			
Silver	ppm	ASTM D5185m	>3	0	<1	0			
Aluminum	ppm	ASTM D5185m	>7	0	<1	<1			
Lead	ppm	ASTM D5185m	>12	0	<1	<1			
Copper	ppm	ASTM D5185m	>30	<1	<1	0			
Tin	ppm	ASTM D5185m	>9	<1	<1	1			
Vanadium	ppm	ASTM D5185m		0	0	0			
Cadmium	ppm	ASTM D5185m		0	<1	0			
ADDITIVES		method	limit/base	current	history1	history2			
Boron	ppm	ASTM D5185m	0	0	0	0			
Barium	ppm	ASTM D5185m	0	0	0	0			
Molybdenum	ppm	ASTM D5185m	0	0	<1	0			
Manganese	ppm	ASTM D5185m		<1	<1	1			
Magnesium	ppm	ASTM D5185m	0	0	0	<1			
Calcium	ppm	ASTM D5185m	0	<1	0	7			
Phosphorus	ppm	ASTM D5185m	1800	738	668	723			
Zinc	ppm	ASTM D5185m	0	0	2	0			
Sulfur	ppm	ASTM D5185m	0	29	0	15			
CONTAMINANTS		method	limit/base	current	history1	history2			
Silicon	ppm	ASTM D5185m	>60	3	3	5			
Sodium	ppm	ASTM D5185m		2	0	18			
Potassium	ppm	ASTM D5185m	>20	2	<1	4			
Water	%	ASTM D6304	>.1	0.043	0.047	0.018			
ppm Water	ppm	ASTM D6304	>1000	436	473	187.4			
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2			
Particles >4µm		ASTM D7647	>5000	96887	<u>^</u> 26630	8606			
Particles >6µm		ASTM D7647	>1300	4 34861	<u></u>	<u>^</u> 2808			
Particles >14µm		ASTM D7647	>160	▲ 3164	△ 317	96			
Particles >21µm		ASTM D7647	>40	△ 653	<u></u> 58	11			
Particles >38µm		ASTM D7647	>10	<u> </u>	1	0			
Particles >71µm		ASTM D7647	>3	1	0	0			
Oil Cleanliness		ISO 4406 (c)	>19/17/14		<u>^</u> 22/20/15	<u>△</u> 20/19/14			
FLUID DEGRADA	TION	method	limit/base	current	history1	history2			
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	0.29	0.25	0.71			



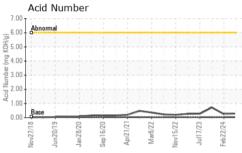
OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	91	97.1	101	119

1000

SAMPLE IMAGES method limit/base historv1 current Color

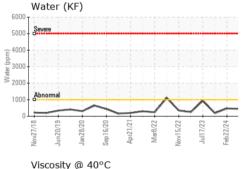


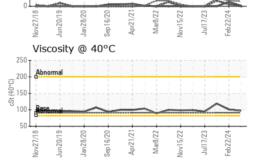


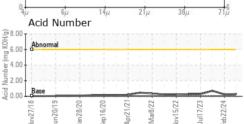
Non-ferrous Metals

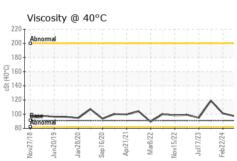


480 120











Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : USPM37507

Lab Number : 06200166 Unique Number : 11062289 Received : 05 Jun 2024 **Tested** : 06 Jun 2024

Diagnosed : 07 Jun 2024 - Doug Bogart **JBS FOODS**

historv2

BROOKS, AB CA T1R 1C6 Contact:

T:

F:

Test Package : IND 2 Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)