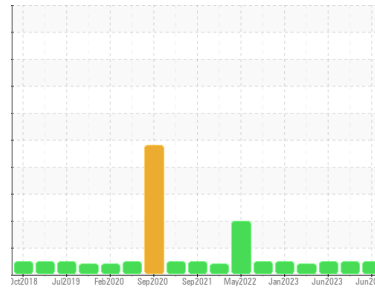




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
BUSCH 4 VACUUM (S/N S00311FMNLHGA03)
 Component
Pump
 Fluid
USPI MAX FG VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			USPM36483	USPM30945	USP243710
Sample Date	Client Info			04 Jun 2024	08 Feb 2024	04 Jun 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	3	0	0
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	<1	0	0
Lead	ppm	ASTM D5185m	>12	0	0	0
Copper	ppm	ASTM D5185m	>30	<1	<1	<1
Tin	ppm	ASTM D5185m	>9	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		74	26	52
Zinc	ppm	ASTM D5185m		6	0	0
Sulfur	ppm	ASTM D5185m		215	191	396

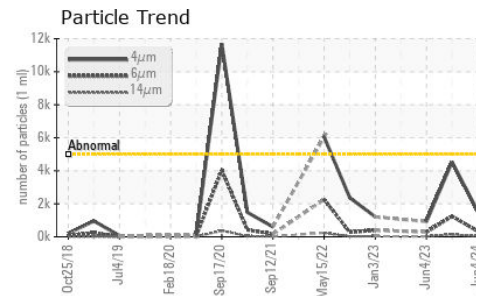
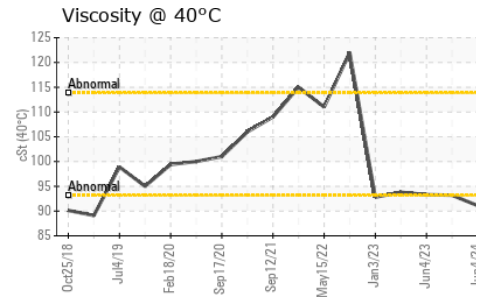
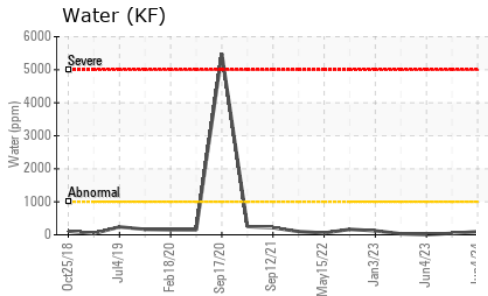
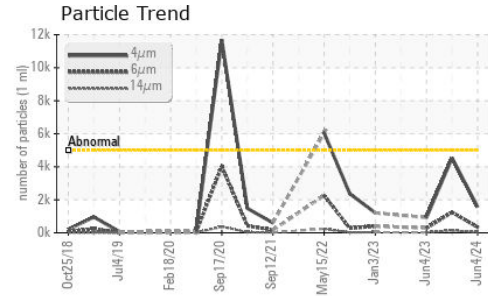
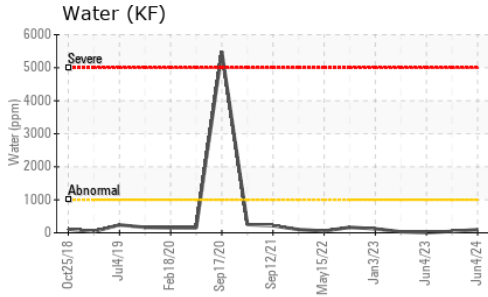
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	6	10	12
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>.1	0.009	0.004	0.001
ppm Water	ppm	ASTM D6304	>1000	97	45	5.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1554	4538	919
Particles >6µm		ASTM D7647	>1300	343	1247	288
Particles >14µm		ASTM D7647	>160	38	140	20
Particles >21µm		ASTM D7647	>40	15	37	6
Particles >38µm		ASTM D7647	>10	4	3	2
Particles >71µm		ASTM D7647	>3	1	1	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/16/12	19/17/14	17/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.091	0.072	0.123



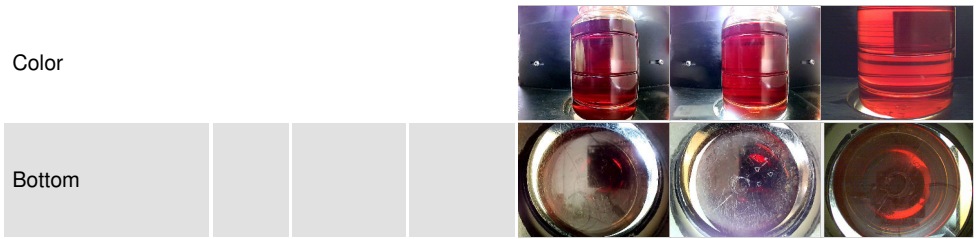
OIL ANALYSIS REPORT



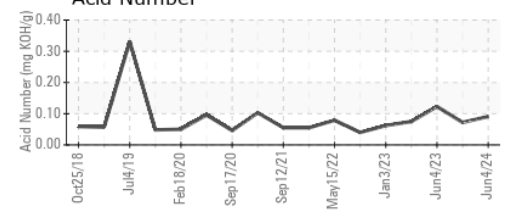
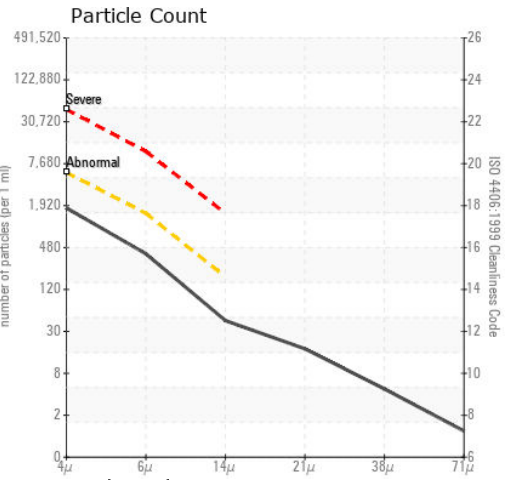
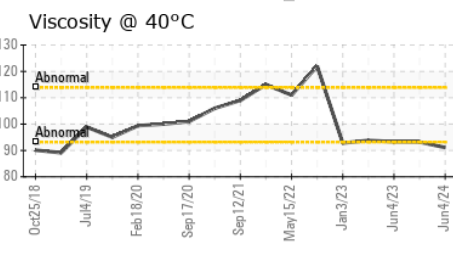
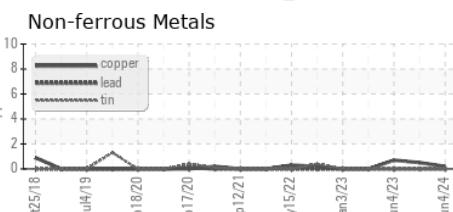
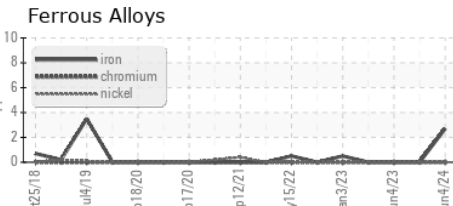
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	91.1	93.2	93.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36483
Lab Number : 06200193
Unique Number : 11062316
Test Package : IND 2
Received : 05 Jun 2024
Tested : 06 Jun 2024
Diagnosed : 10 Jun 2024 - Doug Bogart

SMITHFIELD FOODS-MIDDLESBORO
 MIDDLESBORO, KY
 US
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)