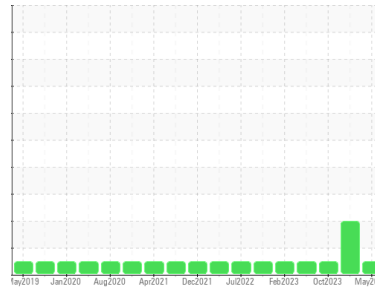




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**C-4 N (S/N 10241K65420995)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (150 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0012566</b>	USP0005744	USP0001284
Sample Date	Client Info		<b>21 May 2024</b>	16 Jan 2024	06 Oct 2023
Machine Age	hrs	Client Info	<b>60529</b>	57523	54996
Oil Age	hrs	Client Info	<b>0</b>	57523	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	1	0
Copper	ppm	ASTM D5185m >8	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	<1	1
Molybdenum	ppm	ASTM D5185m	<b>0</b>	1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	0
Zinc	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>7</b>	0	26

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	0
Sodium	ppm	ASTM D5185m	<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Water	%	ASTM D6304 >0.01	<b>0.001</b>	0.003	0.002
ppm Water	ppm	ASTM D6304 >100	<b>12</b>	28	23.0

## FLUID CLEANLINESS

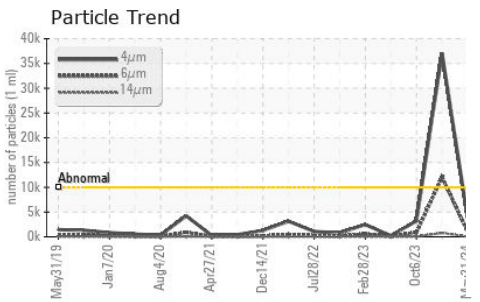
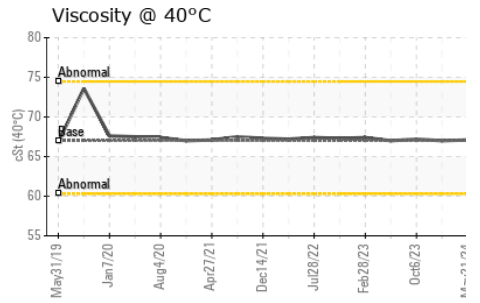
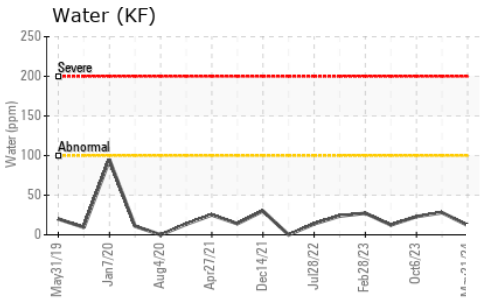
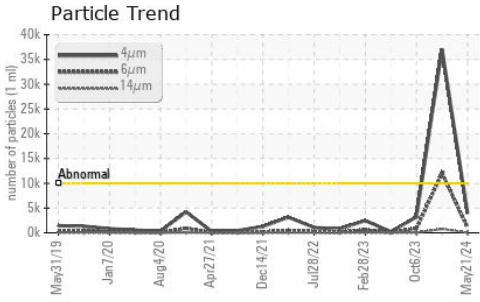
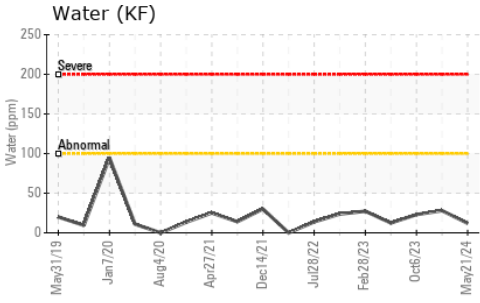
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>3866</b>	▲ 37080	3206
Particles >6µm	ASTM D7647	>2500	<b>1050</b>	▲ 12036	858
Particles >14µm	ASTM D7647	>320	<b>29</b>	▲ 786	25
Particles >21µm	ASTM D7647	>80	<b>5</b>	▲ 182	4
Particles >38µm	ASTM D7647	>20	<b>1</b>	3	1
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>19/17/12</b>	▲ 22/21/17	19/17/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.013</b>	0.014	0.014



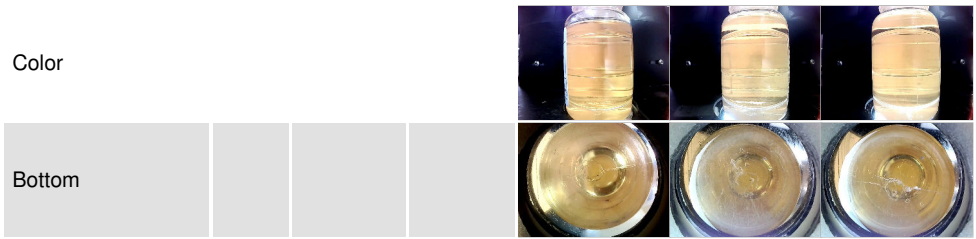
# OIL ANALYSIS REPORT



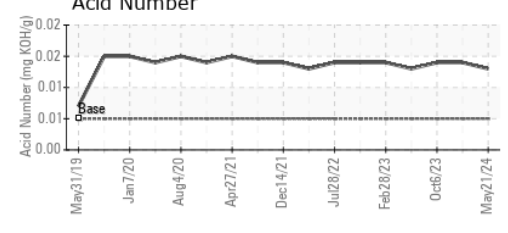
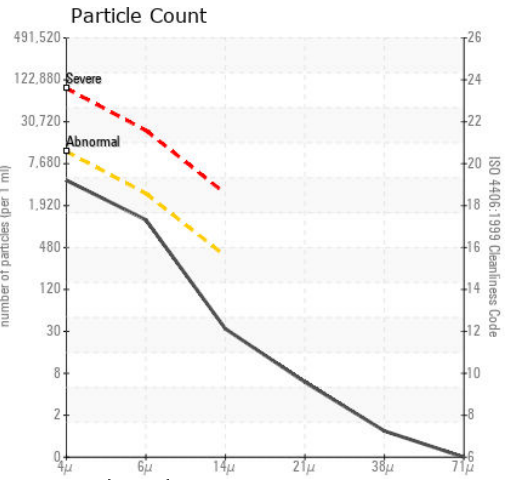
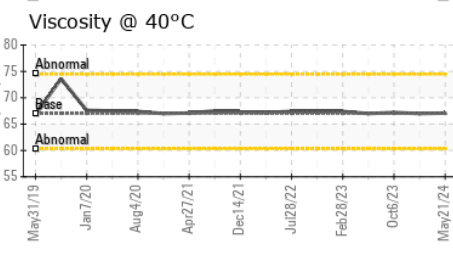
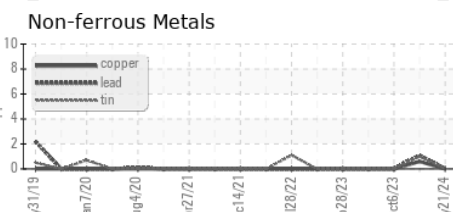
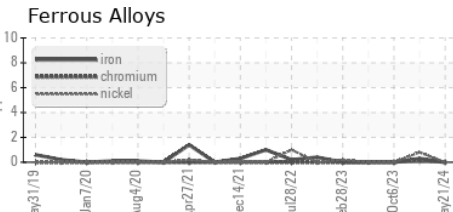
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 67	67.1	67.0	67.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0012566      **Received** : 05 Jun 2024  
**Lab Number** : 06200233      **Tested** : 06 Jun 2024  
**Unique Number** : 11062356      **Diagnosed** : 10 Jun 2024 - Jonathan Hester  
**Test Package** : IND 2

**AMERICAN FOODS GROUPS**  
 10 RIVERSIDE DR  
 LONG PRAIRIE, MN  
 US 56347  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)