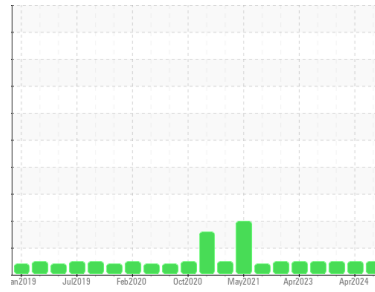




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
C-032701
 Component
Compressor
 Fluid
ROYAL PURPLE SYNFILM NGL ISO 150 (40 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP0035219	RP0036049	RP0039413
Sample Date	Client Info	04 Jun 2024	28 Apr 2024	04 Feb 2024
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	1	<1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	10	10	13
Tin	ppm	ASTM D5185m	>15	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	5	2	4	2
Calcium	ppm	ASTM D5185m	175	216	195	172
Phosphorus	ppm	ASTM D5185m	5	<1	2	0
Zinc	ppm	ASTM D5185m		2	0	0

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	1	2
Water	%	ASTM D6304	>0.1	0.005	0.004	0.005
ppm Water	ppm	ASTM D6304	>1000	59	45	52

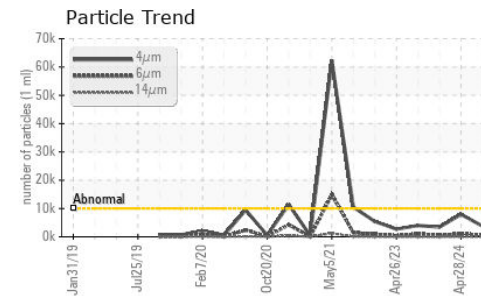
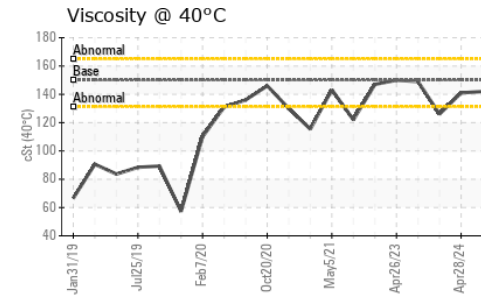
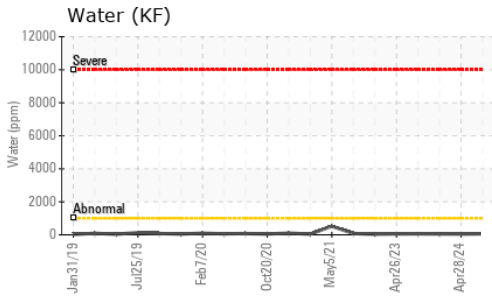
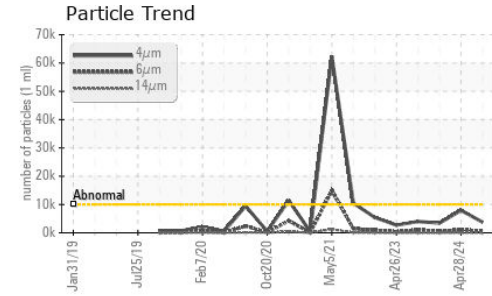
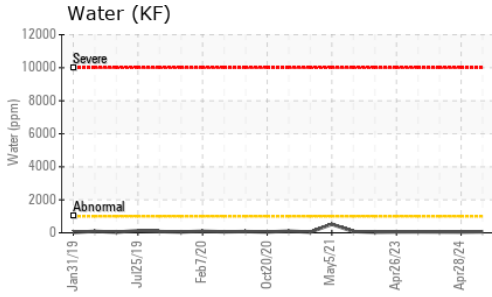
FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>10000	3745	7923	3445
Particles >6µm	ASTM D7647	>2500	556	1125	418
Particles >14µm	ASTM D7647	>320	5	28	24
Particles >21µm	ASTM D7647	>80	1	9	2
Particles >38µm	ASTM D7647	>20	1	1	0
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	19/16/10	20/17/12	19/16/12

FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.35	0.27	0.27	0.21

OIL ANALYSIS REPORT

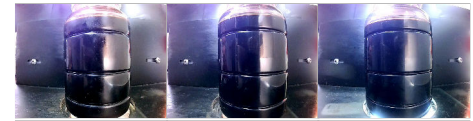


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

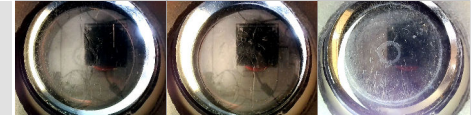
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	142	141

SAMPLE IMAGES	method	limit/base	current	history1	history2
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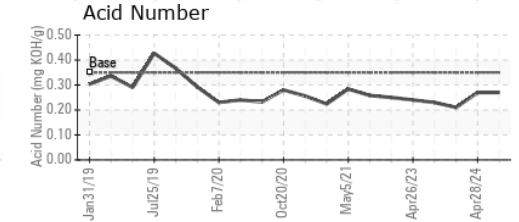
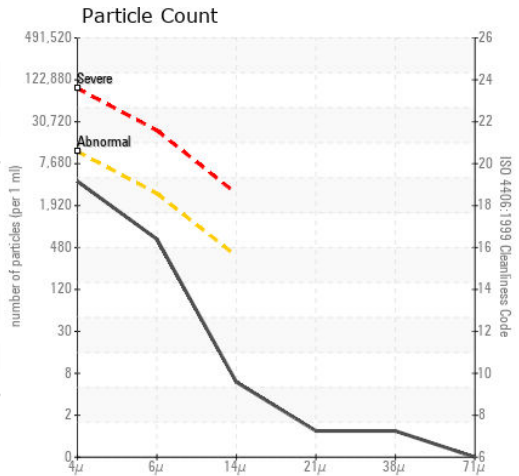
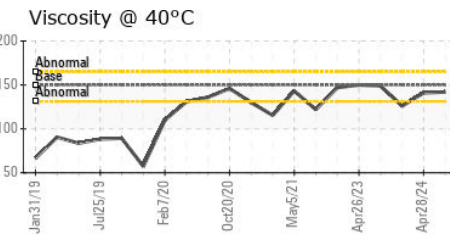
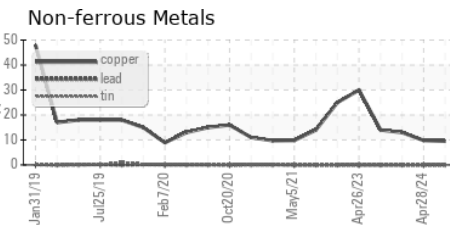
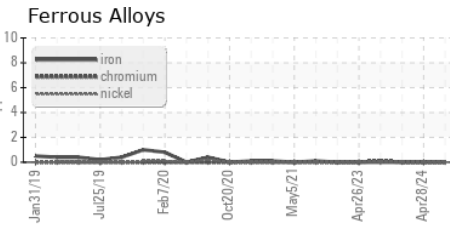
Color



Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : RP0035219

Lab Number : 06200255

Unique Number : 11062378

Test Package : IND 2 (Additional Tests: PrtCount)

Received : 05 Jun 2024

Tested : 13 Jun 2024

Diagnosed : 13 Jun 2024 - Jonathan Hester

CALUMET MONTANA REFINERY

1807 3RD ST NW

GREAT FALLS, MT

US 59404

Contact: CODY MCRADY

brian.schoechert@clmt.com

T: (406)454-9854

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)