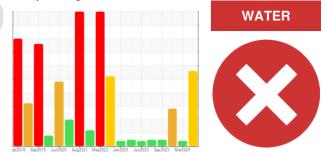


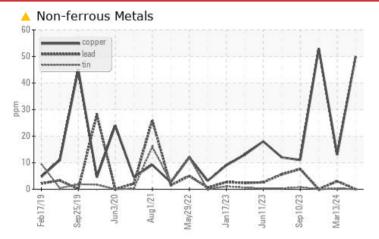
# **PROBLEM SUMMARY**

Sample Rating Trend



### Machine Id BFP-1B Component Outboard Bearing Fluid ROYAL PURPLE SYNFILM GT 68 (--- GAL)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	ATTENTION	ABNORMAL		
Copper	ppm	ASTM D5185m	>20	<u> </u>	13	<b>5</b> 3		
Free Water	scalar	*Visual		<b>5.0</b>	NEG	<b>1</b> .0		

Customer Id: ENGBOS Sample No.: RP0043284 Lab Number: 06200274 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Don Baldridge +1 <u>don.b505@comcast.net</u>

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED A	RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description		
Water Drain-off			?	We advise that you follow the water drain-off procedure for this component.		
Resample			?	We recommend an early resample to monitor this condition.		
Check Water Access			?	We advise that you check for the source of water entry.		

### HISTORICAL DIAGNOSIS



### 13 Mar 2024 Diag: Jonathan Hester

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.





### 10 Dec 2023 Diag: Don Baldridge

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. The copper level is abnormal. All other component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. Free water present. The AN level is acceptable for this fluid.



#### 10 Sep 2023 Diag: Don Baldridge

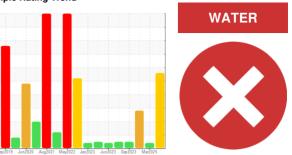


Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





## **OIL ANALYSIS REPORT**



Machine Id BFP-1B Component Outboard Bearing Fluid ROYAL PURPLE SYNFILM GT 68 (--- GAL)

### DIAGNOSIS

### A Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

### 🔺 Wear

The copper level is abnormal. All other component wear rates are normal.

### Contamination

Excessive free water present.

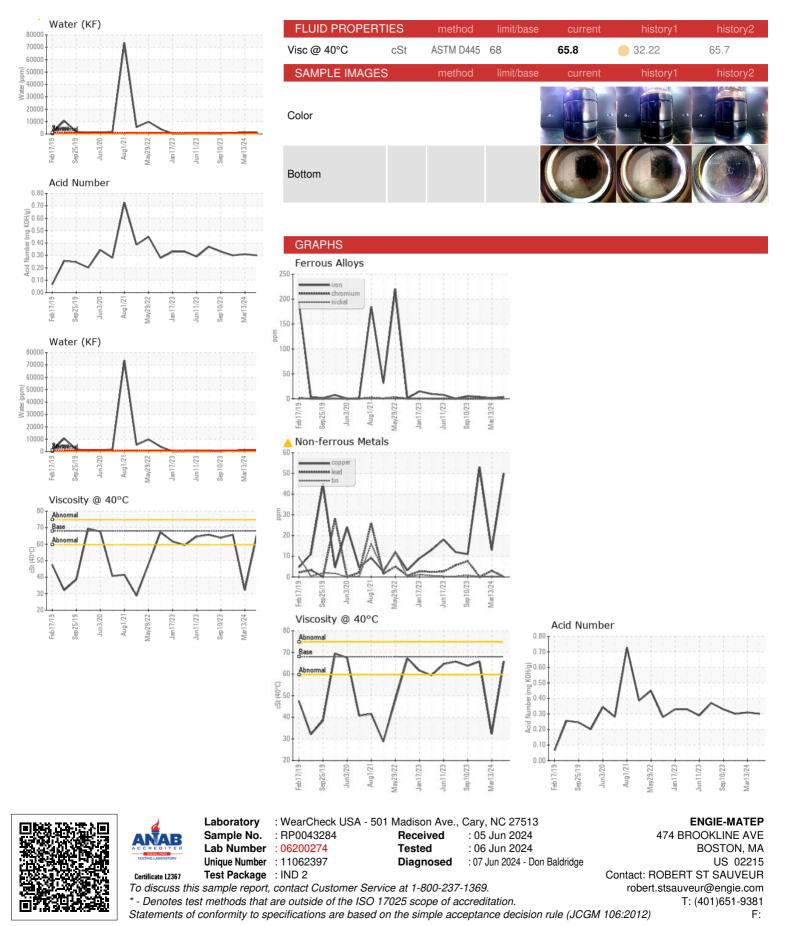
#### Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0043284	RP0039479	RP0038791
Sample Date		Client Info		04 Jun 2024	13 Mar 2024	10 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ATTENTION	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4	<1	4
Chromium	ppm	ASTM D5185m	>20	0	<1	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	2	<1
Lead	ppm	ASTM D5185m	>20	0	3	0
Copper	ppm	ASTM D5185m	>20	<u> </u>	13	<b>5</b> 3
Tin	ppm	ASTM D5185m	>20	0	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	3	2	4
Calcium	ppm	ASTM D5185m		0	0	<1
Phosphorus	ppm	ASTM D5185m		1	9	4
Zinc	ppm	ASTM D5185m		7	0	0
CONTAMINANTS	8	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	1
Water	%	ASTM D6304	>2	0.112	0.144	0.075
ppm Water	ppm	ASTM D6304		1120	1440	750
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.30	0.31	0.30
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	🔺 MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	0.2%	0.2%	0.2%
Free Water	scalar	*Visual	-	<b>5</b> .0		UR <sub>1.</sub> ENGBOS



# **OIL ANALYSIS REPORT**



Contact/Location: ROBERT ST SAUVEUR - ENGBOS